

Compact power module catalogue

RE 00198/02.07

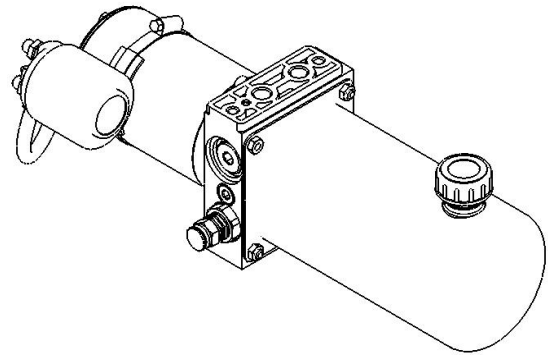
The Drive & Control Company



Introduction

Oil Sistem, the power module's division in Bosch Rexroth Oil Control, is a leader in production of hydraulic compact power units and offers a wide range of solutions suitable for every type of application. Oil Sistem developed in years of experience a high evolved modular system that became powerful, flexible and economically competitive. This catalogue is intended to be an almost complete reference for the available power modules types.

In its easier configuration a *power module* is an assembly of electric motor, pump, central manifold with valves, oil tank and few other connection elements. You will notice that a large variety of driving circuits would be realizable with only the central manifold and its built-in valves. If more complex circuits are needed, modular blocks will be mounted on the central manifold to extend its capabilities.



Typical applications

- ◆ Passenger lift
- ◆ Fork lift
- ◆ Car and motorcycle lift
- ◆ Lift table
- ◆ Dumper
- ◆ Tail gate
- ◆ Scissor lift
- ◆ Tyre changer
- ◆ Home lift
- ◆ Gangway and davits for boats
- ◆ Material handling
- ◆ Press machine
- ◆ Dock leveller
- ◆ Building crane

General characteristics

Max working pressure	From 150 to 300 bar (<i>from 2175 to 4350 psi</i>), according to pump version.
Pump type	External gear pump.
Pump displacement	From 0,18 cm ³ /rev to 9,9 cm ³ /rev (<i>from 0,01 to 0,6 in³/rev</i>).
Electric motors	D.C. from 150 to 3000 W, A.C. from 90 to 4000 W (<i>from 0,12 to 5,35 hp</i>)
Oil tank capacity	From 0,5 to 60 litres (<i>from 0,13 to 15,85 gal</i>)

Direction for use

Installation

There are no limits in mounting positions, just avoid any installation that could compromise pump's suction. When power module is to be fitted on structures liable to vibrations, it is better to place vibration-clamping blocks in fixing points.

Oil tank and temperature

Tank size should always be enough to assure proper pump's suction and advised maximum working temperature of 60°C. The gaskets of these power modules allow a correct working between -15°C and 80°C. After the first setting in motion it is necessary to rest the oil level. You must use oil for hydraulic units having viscosity in 15 ÷ 68 cSt (1 cSt = 1 mm²/s), suggested between 25 and 40 cSt (3.5°E ÷ 5.5°E). Different oil grades must be chosen according to ambient temperature and to which temperature would be reached during the unit activity.

Cleaning and maintenance

The set must be cleaned in each part because the group has only one suction filter. In case of defective work, you should check:

- oil level and conditions;
- pump efficiency;
- valves calibrations;
- battery and electric equipment efficiency.

You have to substitute the oil after 100 hours of duty the first time, and then every 3000 hours of duty (in any case at least once a year).

Wiring and starting

The wiring between batteries and electric control panel must be chosen according to the electrical inputs indicated in diagrams. THE STARTING MUST ASSURE PROPER PUMP DIRECTION OF ROTATION. IT IS STRICTLY FORBIDDEN TO INVERT THE DIRECTION OF ROTATION.

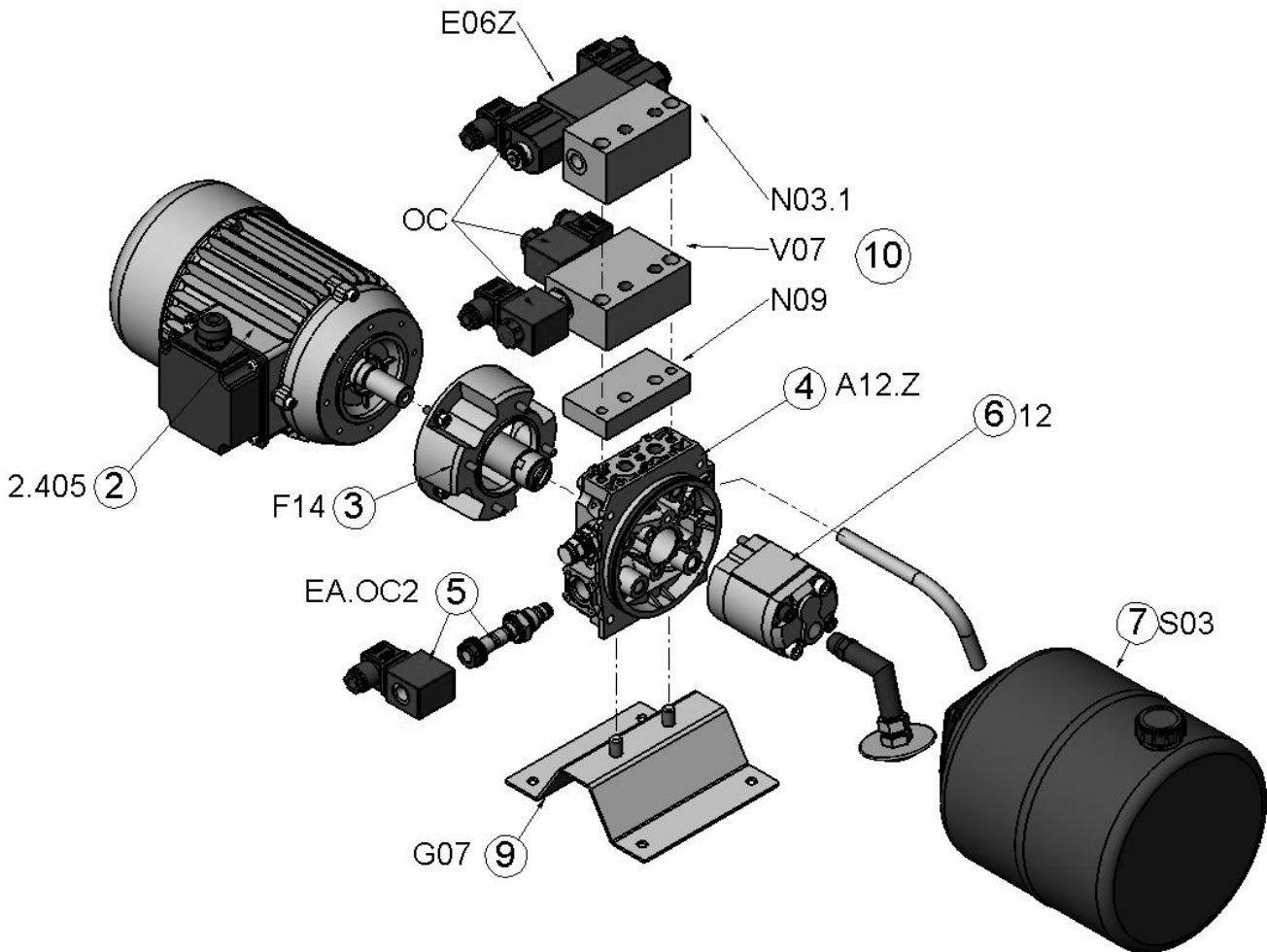
Specifications, descriptions and figures contained in this catalogue were as accurate as known at the time this publication was approved for printing. Bosch Rexroth Oil Control S.p.A. reserves the right to discontinue models at any time, or change specifications or designs without notice or incurring obligation.

How to order

Example code:

KE	1 - C91 - B0	TR51	M04 . Z	B - MC.17 - TC2 - TC4	13	S248	O1 - R4	G80	N22
1	2	3	4	5	6	7	8	9	10

1. Power Module type
2. Motor + starting relay and plastic protection for D.C. motors
3. Junction elements
4. Central manifold and relief valve setting
5. Built-in valves
6. Pump
7. Oil tank
8. Mounting position
9. Mounting brackets
10. Modular elements

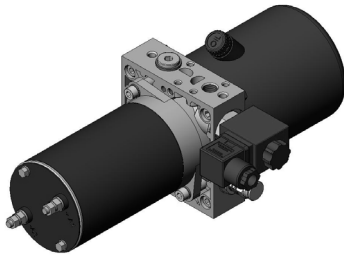


Code:

K	2 - 405	F14	A12.Z	F - EA.OC	12	S03	O1	G07	N09-V07-N03/1-E06Z.OC
1	2	3	4	5	6	7	8	9	10

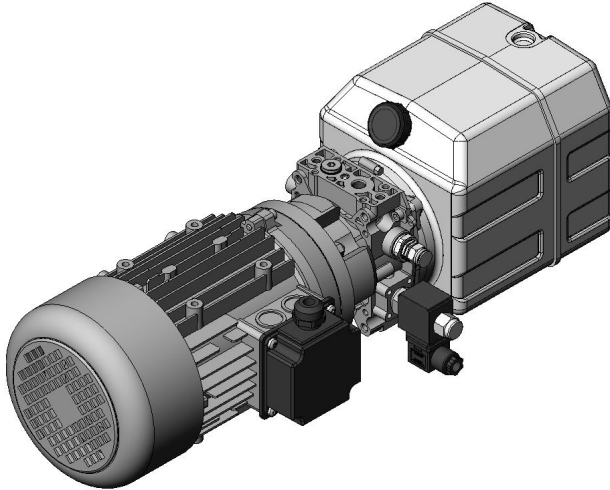
Table of contents

Nr.	Description	Code explanation and example	Reference
1	Power module type	M E or K or K E or K S	p. 6
2	Motor + starting relay and plastic protection for D.C. motors	A - X X X X - B C A : 0 for power module without motor. 1 for D.C. motor. 2 for A.C. 3-phase motor. 3 for A.C. single-phase motor. XXXX : motor's code. B : relay specification for D.C. motors. C : plastic protection for D.C. motors. Examples: 1 - C 9 1 - B 0 2 - 2 0 5	p. 7
3	Junction elements	Example: T R 5 1	p. 9
4	Central manifold and relief valve setting	X X X . A XXX : central manifold's code. A : relief valve setting. Example: M 0 4 . Z	p. 12
5	Built-in valves	Example: E E . O C - P M C 1 2 - T C 4	p. 48
6	Pump	Example: 1 1	p. 54
7	Oil tank	Example: S 1 8 2	p. 55
8	Mounting position	Leave blank for standard position. Example: O 6	p. 65
9	Mounting brackets	Leave blank for no mounting brackets. Example: G 0 7	p. 66
10	Modular elements	Example: N 2 2	p. 67
Accessories and data			
	Suction and return pipes, filters		p. 63
	Manometer, pressure gauge		p. 72
	Modular directional valves		p. 73
	D.C. motors cables kit		p. 74
	D.C. motors performance curves		p. 75



ME

- **Smallest overall dimensions**
- DC motors up to 2200 W
- AC motors up to 1100 W (1,5 hp)
- Pump displacement up to 1,50 cm³ (0,09 in³)
- Pressures up to 250 bar (3625 psi)

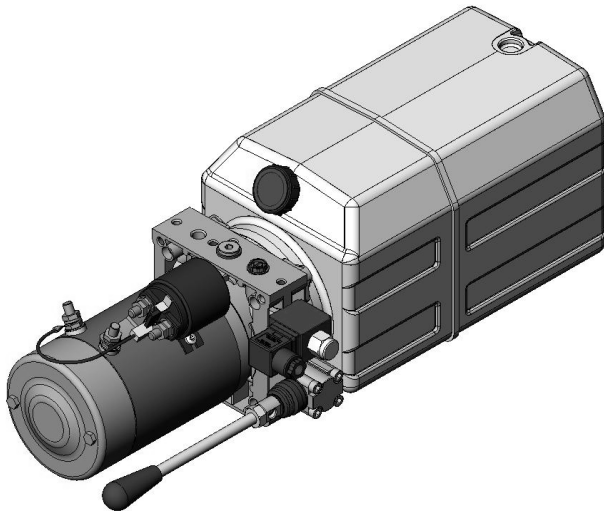


K

- **Standardized central manifold for simple hydraulic circuits**
- DC motors up to 3000 W
- AC motors up to 4000 W (5,5 hp)
- Pump displacement up to 9,9 cm³ (0,6 in³)
- Pressures up to 300 bar (4350 psi)

Optionals:

- double pump
- elastic coupling

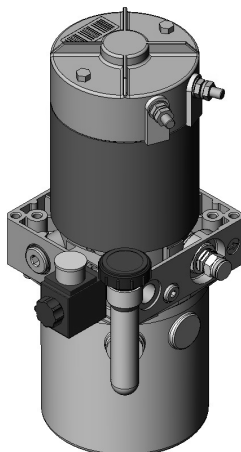


KE

- **Complex circuits, direct flange AC motors**
- DC motors up to 3000 W
- AC motors up to 4000 W (5,5 hp)
- Pump displacement up to 9,9 cm³ (0,6 in³)
- Pressures up to 300 bar (4350 psi)

Optionals:

- Start-up valve
- 4-ways solenoid operated valve inside
- AC electric motor with direct coupling for smaller dimensions

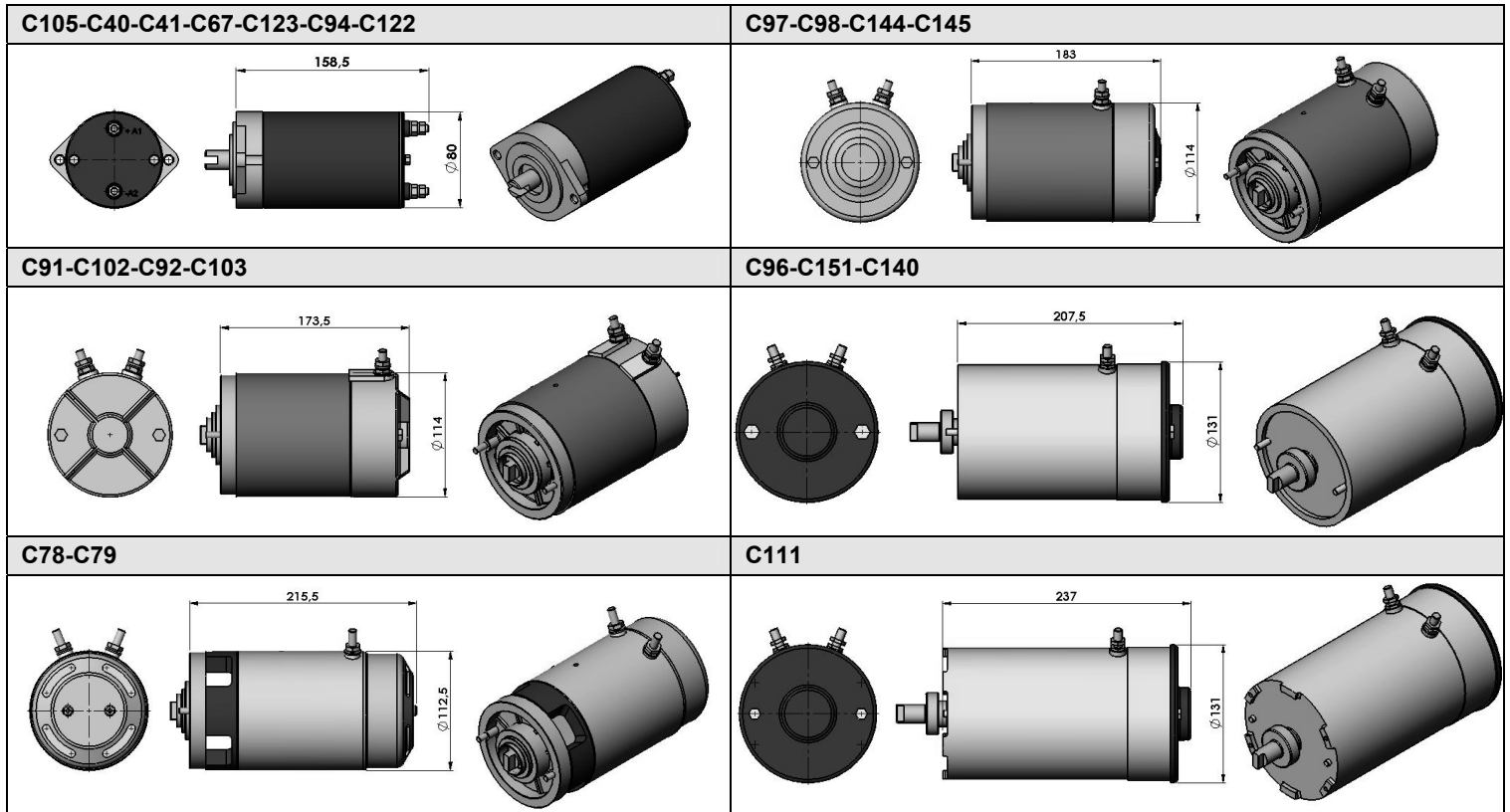


KS

- **Designed for lifting applications**
- Ready solution for simple acting circuits with the possibility of unloading valve
- DC motors up to 3000 W
- AC motors up to 4000 W (5,5 hp)
- Pump displacement up to 9,9 cm³ (0,6 in³)
- Pressures up to 300 bar (4350 psi)

Please note that every power module type can be mounted in horizontal or vertical position.

Code	Voltage (V)	Power (W)	Duty cycles S3%S2min	Thermal switch	Protection Index	Direction	Code	Voltage (V)	Power (W)	Duty cycles S3%S2min	Thermal switch	Protection Index	Direction
Direct current motors													
C105	12	150	50% 25min	no	IP65	← →	C41	24	500	17% 5min	no	IP54	← →
C40	12	500	17% 5min	no	IP54	← →	C94	24	800	8% 2,5min	no	IP54	← →
C67	12	800	9% 4min	no	IP54	← →	C122	24	800	10% 4min	yes	IP54	→
C123	12	800	9% 4min	yes	IP54	→	C97	24	2000	5% 2min	no	IP54	→
C98	12	1500	8% 2min	no	IP54	→	C145	24	2000	5% 2min	yes	IP54	→
C144	12	1500	8% 2min	yes	IP54	→	C92	24	2200	5% 2min	no	IP54	→
C91	12	1600	10% 2min	no	IP54	→	C103	24	2200	5% 2min	yes	IP54	→
C102	12	1600	10% 2min	yes	IP54	→	C151	24	3000	8% 4min	no	IP54	→
C96	12	2400	8% 1min	yes	IP54	→	C140	24	3000	8% 4min	yes	IP54	→
Direct current motors with ventilation													
C78	12	1500	14% 4min	no	IP23	→							
C79	24	2000	10% 4,5min	no	IP23	→							
C111	24	3000	20% 6min	no	IP12	→							



Starting relay				Plastic protection	
Code	Voltage (V)	Nominal current (A)	Short time current (A)	Code	
A	Without relay			0	No
B	12	80	350	1	Yes
C	12	150	350		
D	24	80	350		
E	24	150	350		

Only for C97-C98-C144-C145-C91-C102-C92-C103

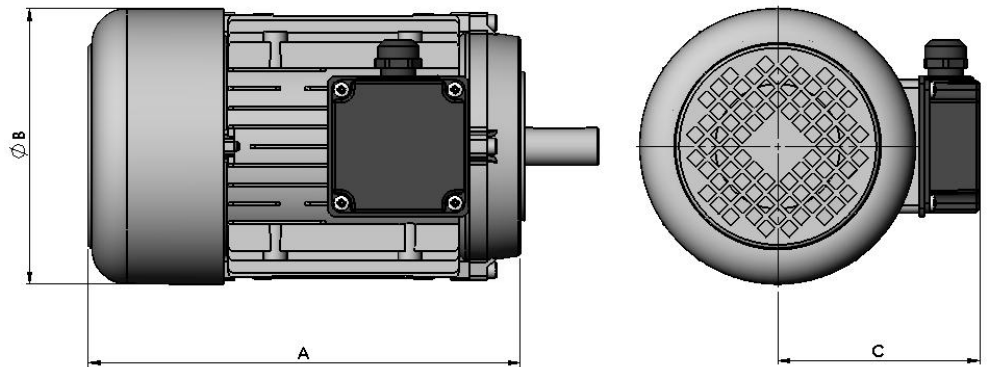
Alternate current motors 2 poles (2900 rpm at 50Hz)

Three phase motors (230-400V 50Hz IP54)									Single phase motors (220V 50Hz IP54)								
Code	Power (kW)	Power (hp)	Duty cycle	Size IEC	A (mm)	ØB (mm)	C (mm)	D (mm)	Code	Power (kW)	Power (hp)	Duty cycle	Size IEC	A (mm)	ØB (mm)	C (mm)	D (mm)
200	0,13	0,175	S1	56	169	110	95	56	200M	0,13	0,175	S1	56	169	110	95	56
201	0,25	0,34	S1	63	189	124	104	63	201M	0,25	0,34	S1	63	189	124	104	63
202	0,37	0,5	S1	71	218	140	109	71	202M	0,37	0,5	S1	71	218	140	109	71
203	0,55	0,75	S1	71	218	140	109	71	203M	0,55	0,75	S1	71	218	140	109	71
204	0,75	1	S1	80	237	156	123	80	204M	0,75	1	S1	80	237	156	123	80
205	1,1	1,5	S1	80	237	156	123	80	205M	1,1	1,5	S1	80	237	156	123	80
206	1,5	2	S1	90	255	178	128	90	206M	1,5	2	S1	90	255	178	128	90
207	2,2	3	S1	90	279	178	128	90	207M	2,2	3	S1	90	279	178	128	90
208	3	4	S1	90	279	178	128	90									
210	4	5,5	S1	112	331	219	150	112									

Alternate current motors 4 poles (1450 rpm at 50Hz)

Three phase motors (230-400V 50Hz IP54)									Single phase motors (220V 50Hz IP54)								
Code	Power (kW)	Power (hp)	Duty cycle	Size IEC	A (mm)	ØB (mm)	C (mm)	D (mm)	Code	Power (kW)	Power (hp)	Duty cycle	Size IEC	A (mm)	ØB (mm)	C (mm)	D (mm)
400	0,09	0,12	S1	56	169	110	95	56	400M	0,09	0,12	S1	56	169	110	95	56
401	0,18	0,25	S1	63	189	124	104	63	401M	0,18	0,25	S1	63	189	124	104	63
402	0,25	0,35	S1	71	218	140	109	71	402M	0,25	0,35	S1	71	218	140	109	71
403	0,37	0,5	S1	71	218	140	109	71	403M	0,37	0,5	S1	71	218	140	109	71
404	0,55	0,75	S1	80	237	156	123	80	404M	0,55	0,75	S1	80	237	156	123	80
405	0,75	1	S1	80	237	156	123	80	405M	0,75	1	S1	80	237	156	123	80
406	1,1	1,5	S1	90	255	178	128	90	406M	1,1	1,5	S1	90	255	178	128	90
407	1,5	2	S1	90	279	178	128	90	407M	1,5	2	S1	90	279	178	128	90
408	2,2	3	S1	90	279	178	128	90	408M	2,2	3	S1	100	309	194	137	100
409	3	4	S1	100	309	194	137	100									
410	4	5,5	S1	112	331	219	150	112									

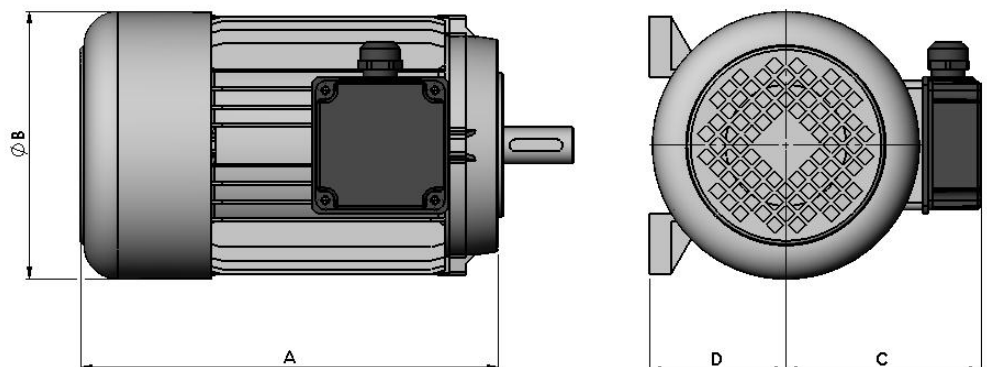
Standard A.C. motors in B14 form.



Our standard A.C. motors are in B14 form.

On request the same motors in B34 form are available.

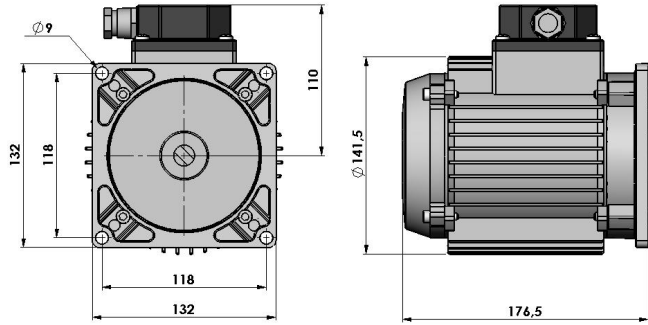
In this cases, please put "B34" after the code of the motor when filling in the description.
Example "408MB34"



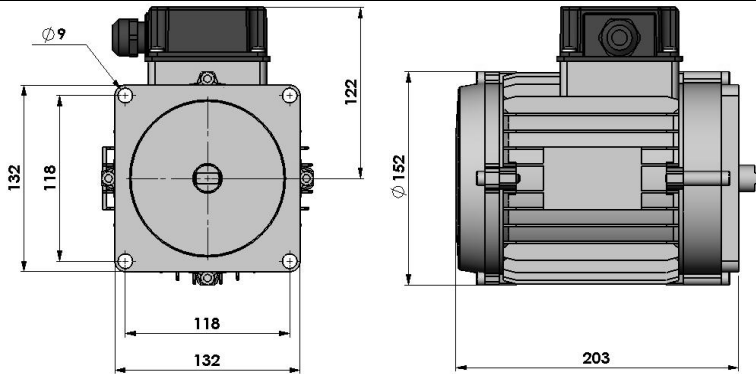
Alternate current motors compact mounting style only for KE and KS

These motors are designed to reduce the overall dimensions and are available three phase or single phase, 2 poles or 4 poles 50Hz and 60Hz, with power range from 0,75 to 3 kW. Sizes from IEC71 to IEC90 and duty service S3 = 30%.

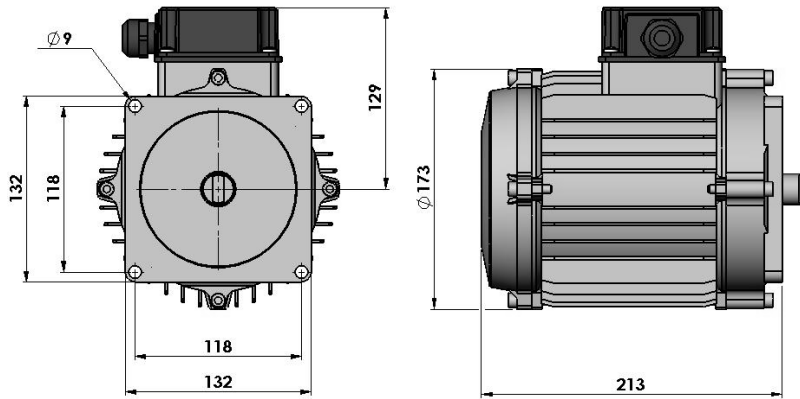
PLEASE CONTACT OUR SALES DEPARTMENT TO RECEIVE FURTHER INFORMATION



Size IEC 71



Size IEC 80



Size IEC 90

3

Junction elements

Junctions for power modules ME

D.C. Motors

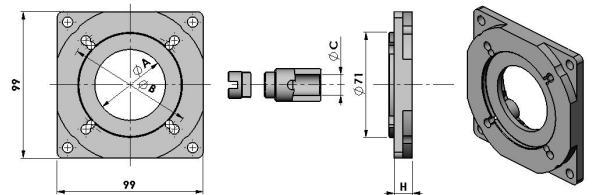
Code	Motor codes
E67	C40-C41-C67-C94-C105-C122-C123
E31	C91-C92-C97-C98-C102-C103-C144-C145

No intermediate flanges are needed for these D.C. motors

D.C. Motors bigger than Ø114 and ventilated motors are not available for ME

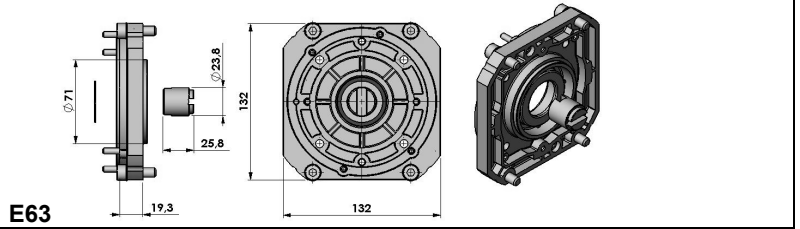
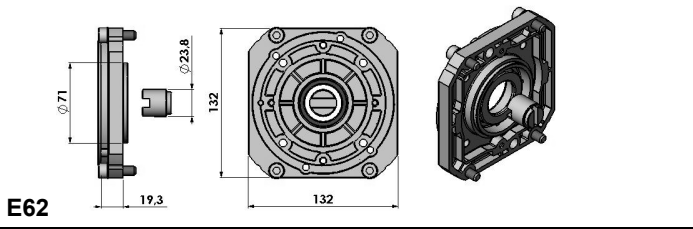
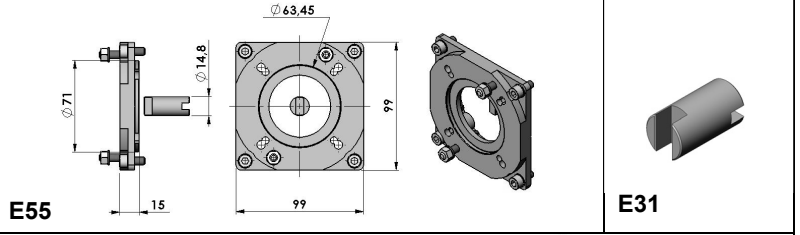
A.C. Motors

Code	Motor codes	Size IEC	A (mm)	B (mm)	C (mm)	H (mm)
F88	200-200M-400-400M	56	50	65	9	12,5
F89	201-201M-401-401M	63	60	75	11	12,5
F90	202-202M-402-402M	71	70	85	14	12,5
	203-203M-403-403M					
F95	204-204M-404-404M	80	80	100	19	45
	205-205M-405-405M					



D.C. Motors

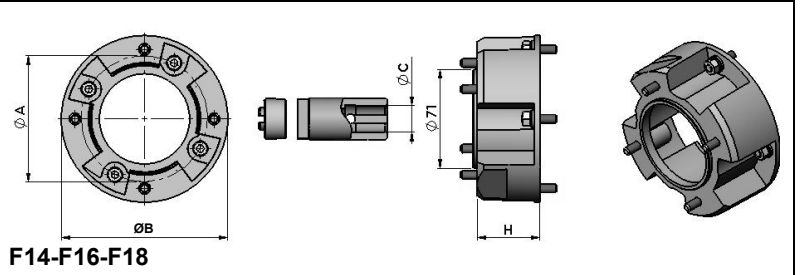
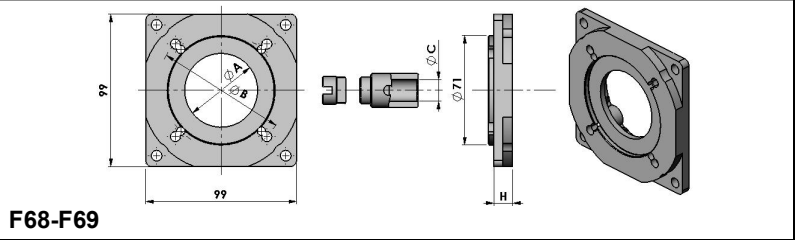
Code	Motor codes
E55	C40-C41-C67-C94-C105-C122-C123
E31	C78-C79-C91-C92-C97-C98-C102-C103-C144-C145
E62	C96-C151-C140
E63	C111



A.C. Motors

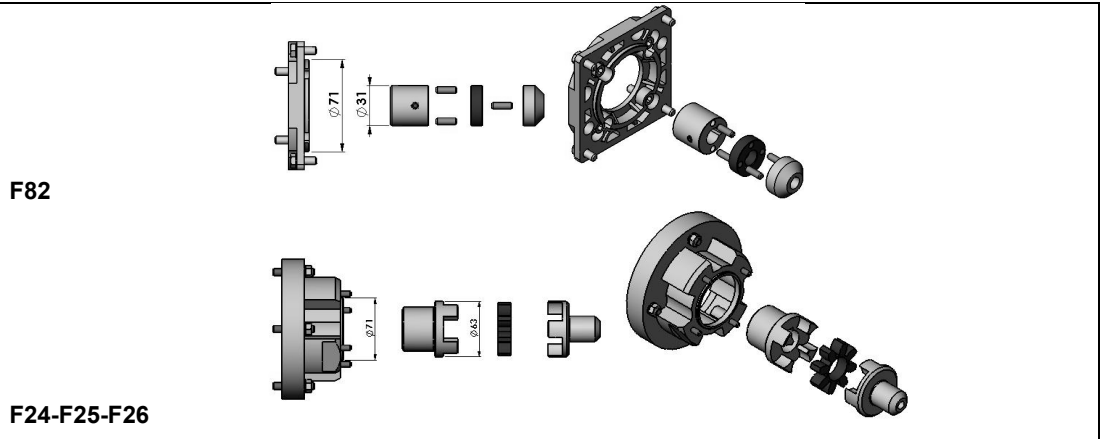
Standard couplings

Code	Motor codes	Size IEC	A (mm)	B (mm)	C (mm)	H (mm)
F69	201-201M-401-401M	63	60	-	11	12.5
F68	202-202M-402-402M	71	70	-	14	12.5
	203-203M-403-403M					
F14	204-204M-404-404M	80	80	120	19	45
	205-205M-405-405M					
F16	206-206M-406-406M	90	95	140	24	57
	207-207M-407-407M					
	208-208M-408-408M					
F18	409	100	110	160	28	67
	210-410	112				



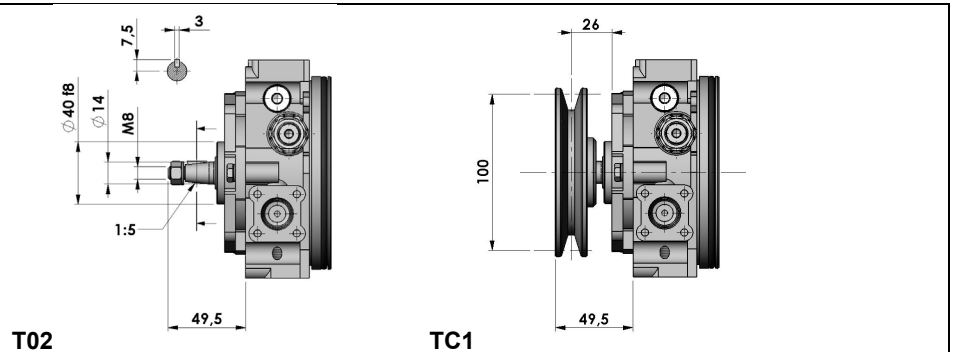
Elastic couplings

Code	Motor codes	Size IEC
F82	202-202M-402-402M	71
	203-203M-403-403M	
F24	204-204M-404-404M	80
	205-205M-405-405M	
F25	206-206M-406-406M	90
	207-207M-407-407M	
	208-208M-408-408M	
F26	409	100
	210-410	112



Alternative drives

Code	Description
T02	Direct drive
TC1	Direct drive with "A" belt pulley Ø100



D.C. Motors		TR51	TR53
Code	Motor codes		
TR51	C78-C79-C91-C92-C97-C98-C102-C103-C144-C145		
TR54	C96-C151-C140		
TR53	C111		
		TR54 (differs from the TR53 because of the internal spacer dimensions)	

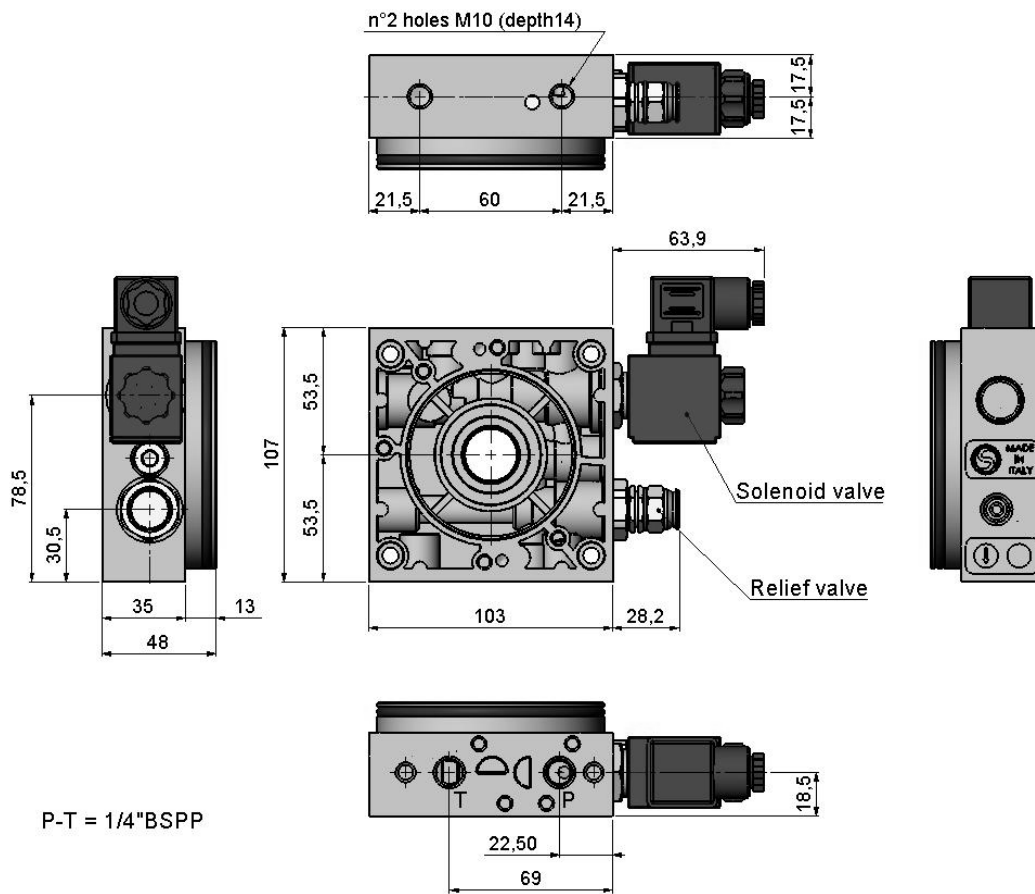
A.C. Motors					
Standard couplings					
Code	Motor codes	Size IEC	A (mm)	C (mm)	H (mm)
TR02	202-202M-402-402M	71	70	14	20.5
	203-203M-403-403M				
TR03	204-204M-404-404M	80	80	19	29
	205-205M-405-405M				
TR04	206-206M-406-406M	90	95	24	40
	207-207M-407-407M				
	208-208M-408-408M				
TR05	409	110	110	28	57
	210-410	112			

A.C. Motors					
Couplings for compact mounting style motors					
Code		Size IEC			
TR06		71			
TR08		80			
		90			

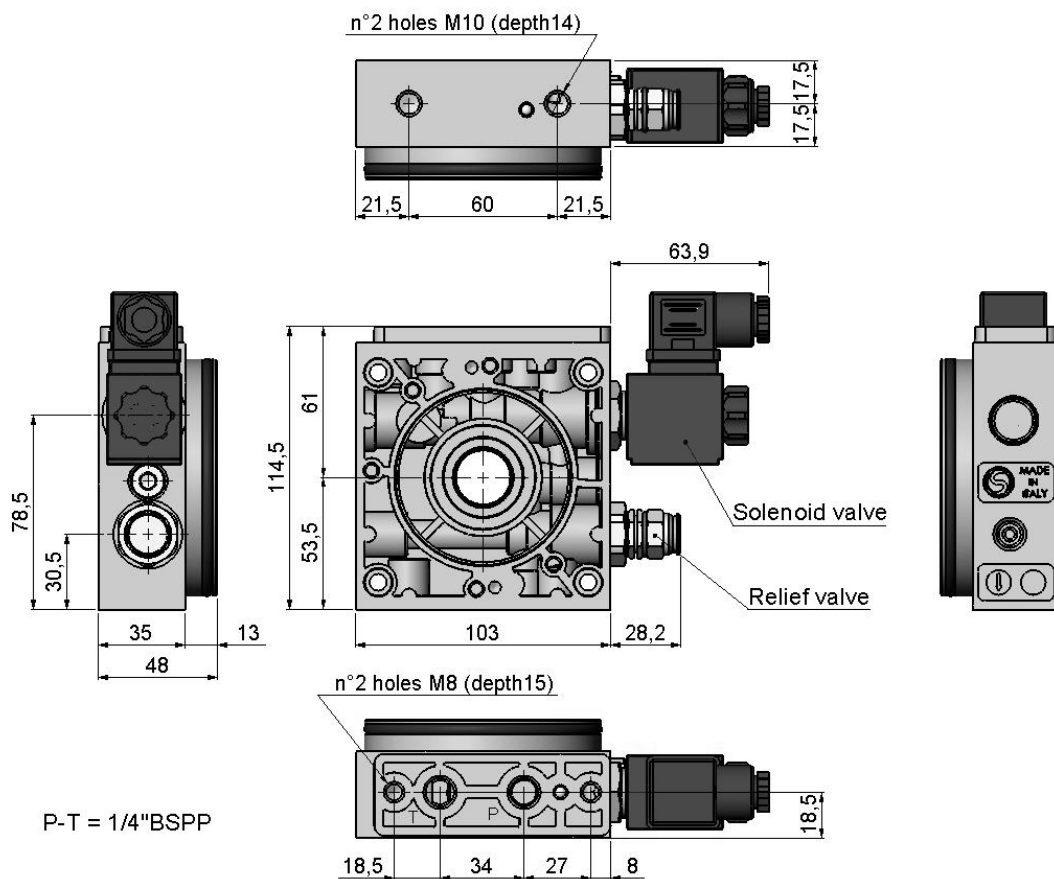
TR06

TR08

M52

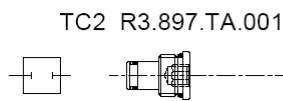
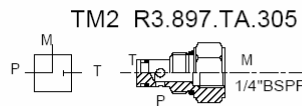
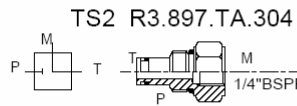
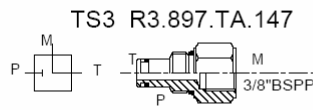
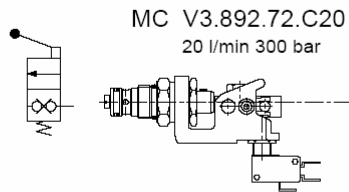


M53

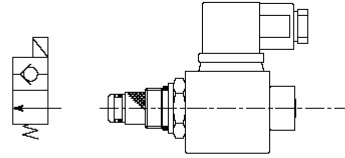


Relief valve		Pressure range (bar)
VMP15	W	5 ÷ 50
	Y	30 ÷ 120
	Z	80 ÷ 250

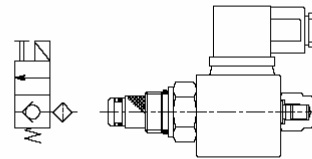
M52-M53 with valves



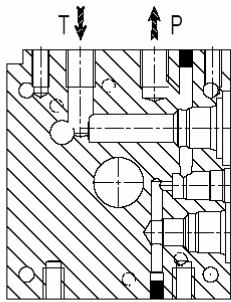
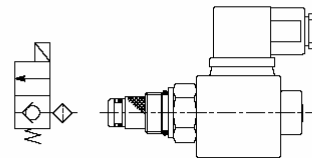
EA V3.896.74.A20 30 l/min 250 bar



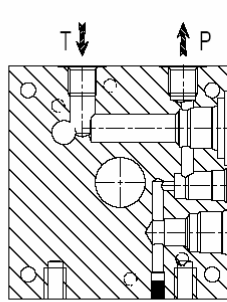
EE V3.896.69.E20 40 l/min 350 bar



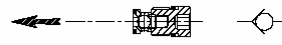
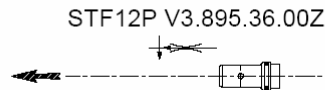
EC V3.896.69.A20 40 l/min 350 bar



Central manifold
M53



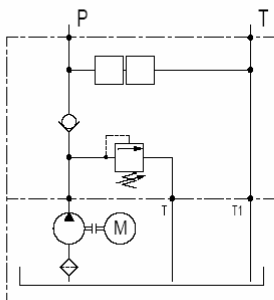
Central manifold
M52



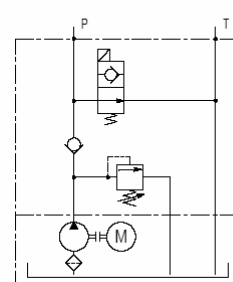
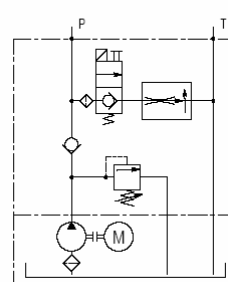
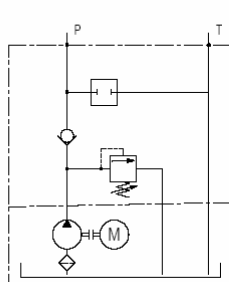
VM15 V3.889.04.A2Z

Sealing cap R3.897.PB.001

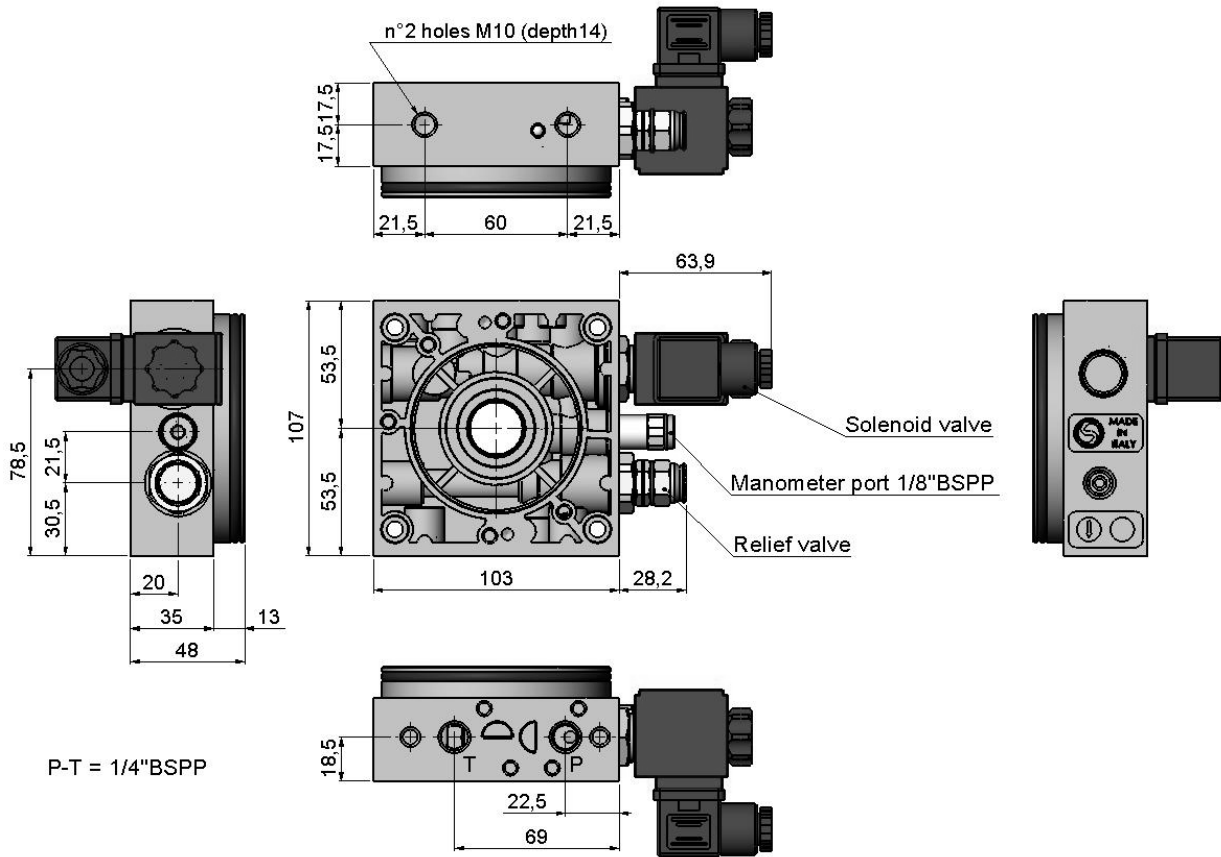
Manifold hydraulic diagram



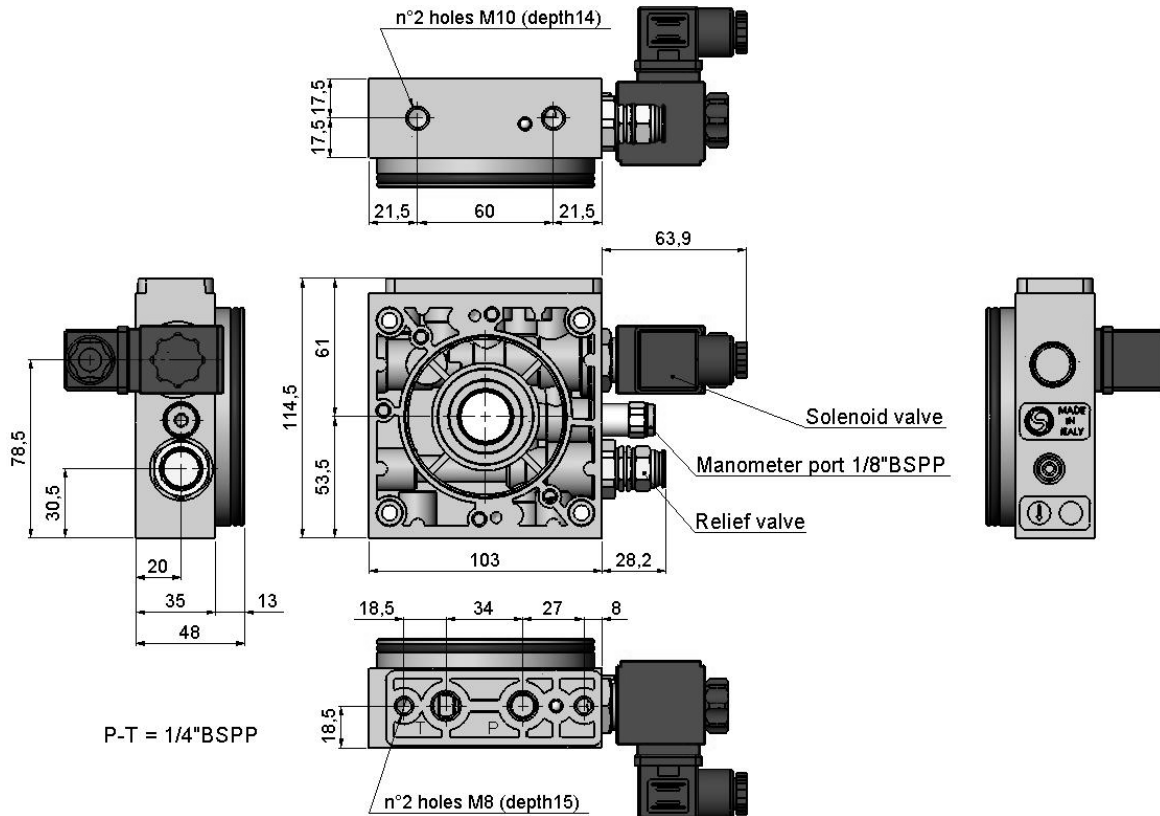
Main realizable diagrams



M55

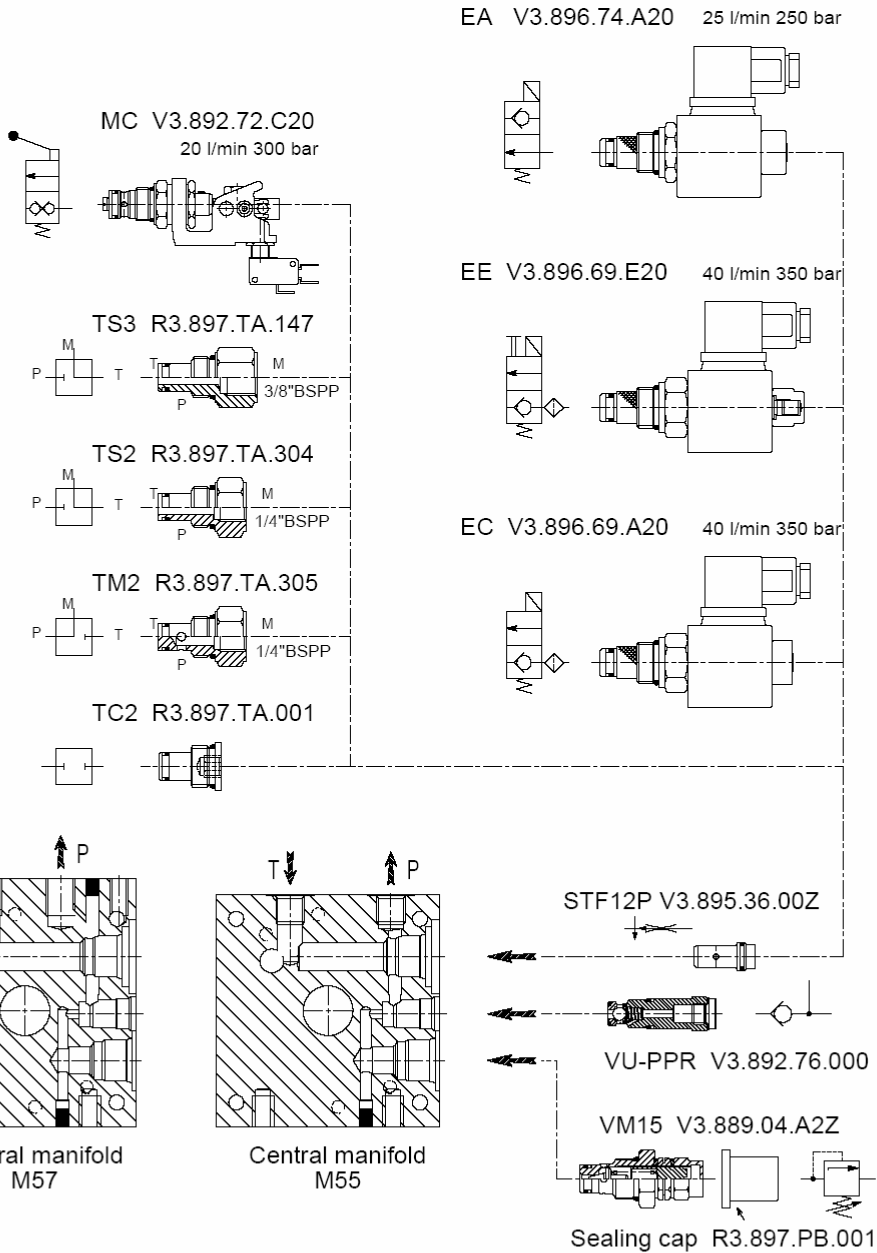


M57

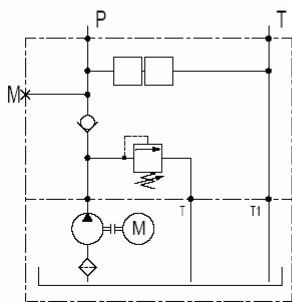


Relief valve		Pressure range (bar)
VMP15	W	5 ÷ 50
	Y	30 ÷ 120
	Z	80 ÷ 250

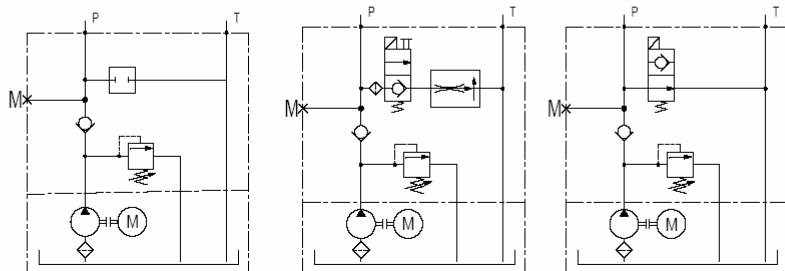
M55-M57 with valves



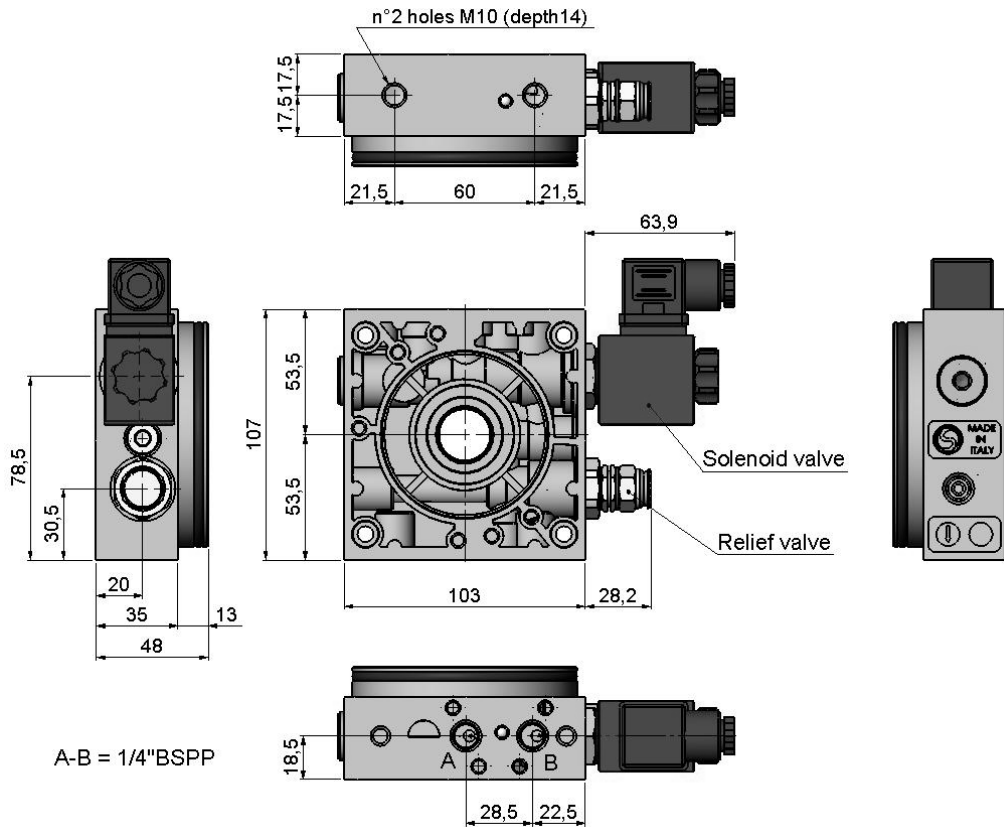
Manifold hydraulic diagram



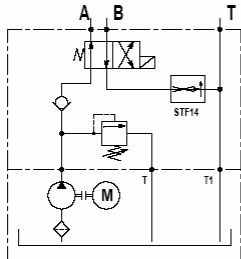
Main realizable diagrams



M54

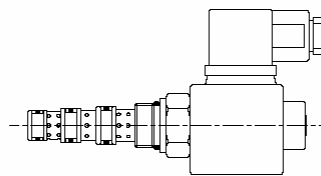
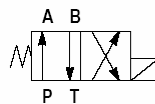


Hydraulic diagram

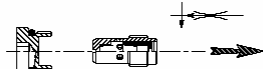


V4D V3.896.56.A00

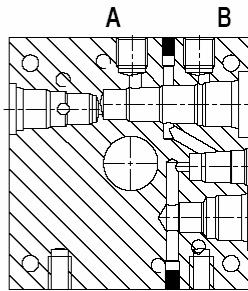
8 l/min 210 bar



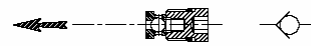
STF14 V3.895.01.00Z



Plug R3.897.TA.308



Central manifold M54



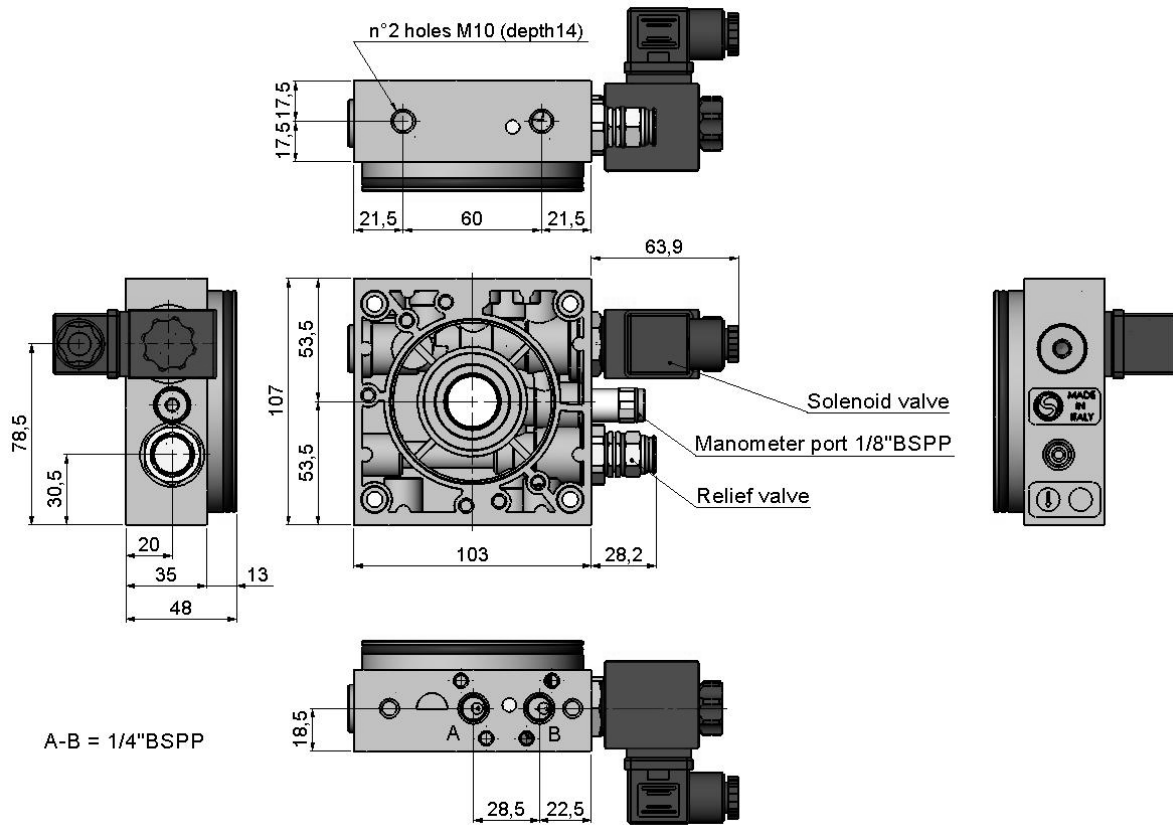
VU V3.892.73.000

VM15 V3.889.04.A2Z

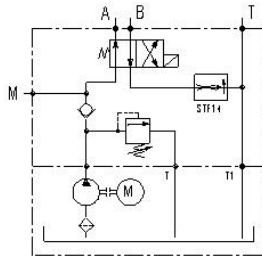
Sealing cap R3.897.PB.001

Relief valve		Pressure range (bar)
VMP15	W	5 ÷ 50
	Y	30 ÷ 120
	Z	80 ÷ 250

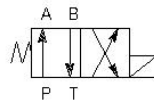
M58



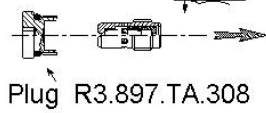
Hydraulic diagram



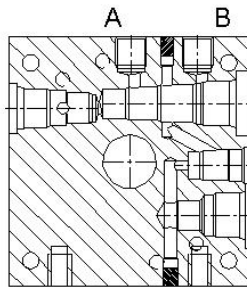
V4D V3.896.56.A00 8 l/min 210 bar



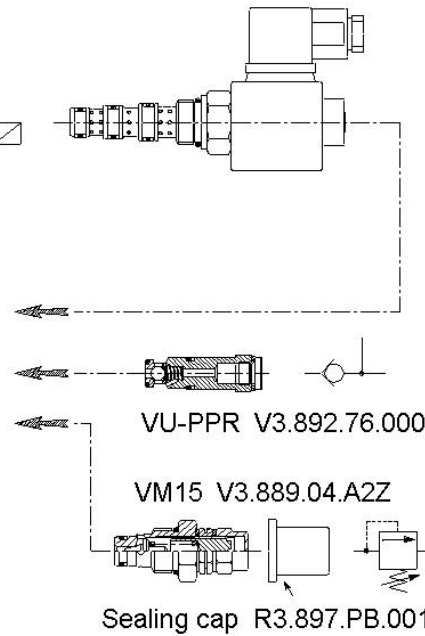
STF14 V3.895.01.00Z



Plug R3.897.TA.308



Central manifold M58



VU-PPR V3.892.76.000

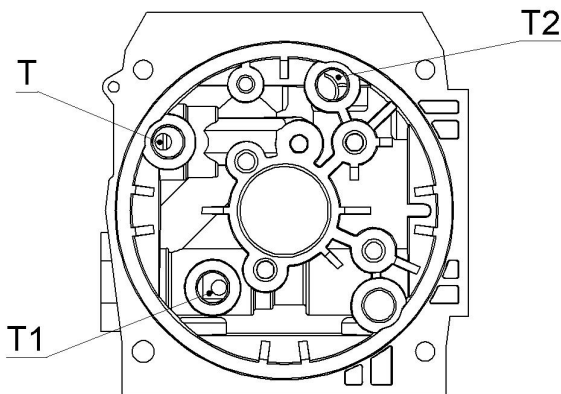
VM15 V3.889.04.A2Z

Sealing cap R3.897.PB.001

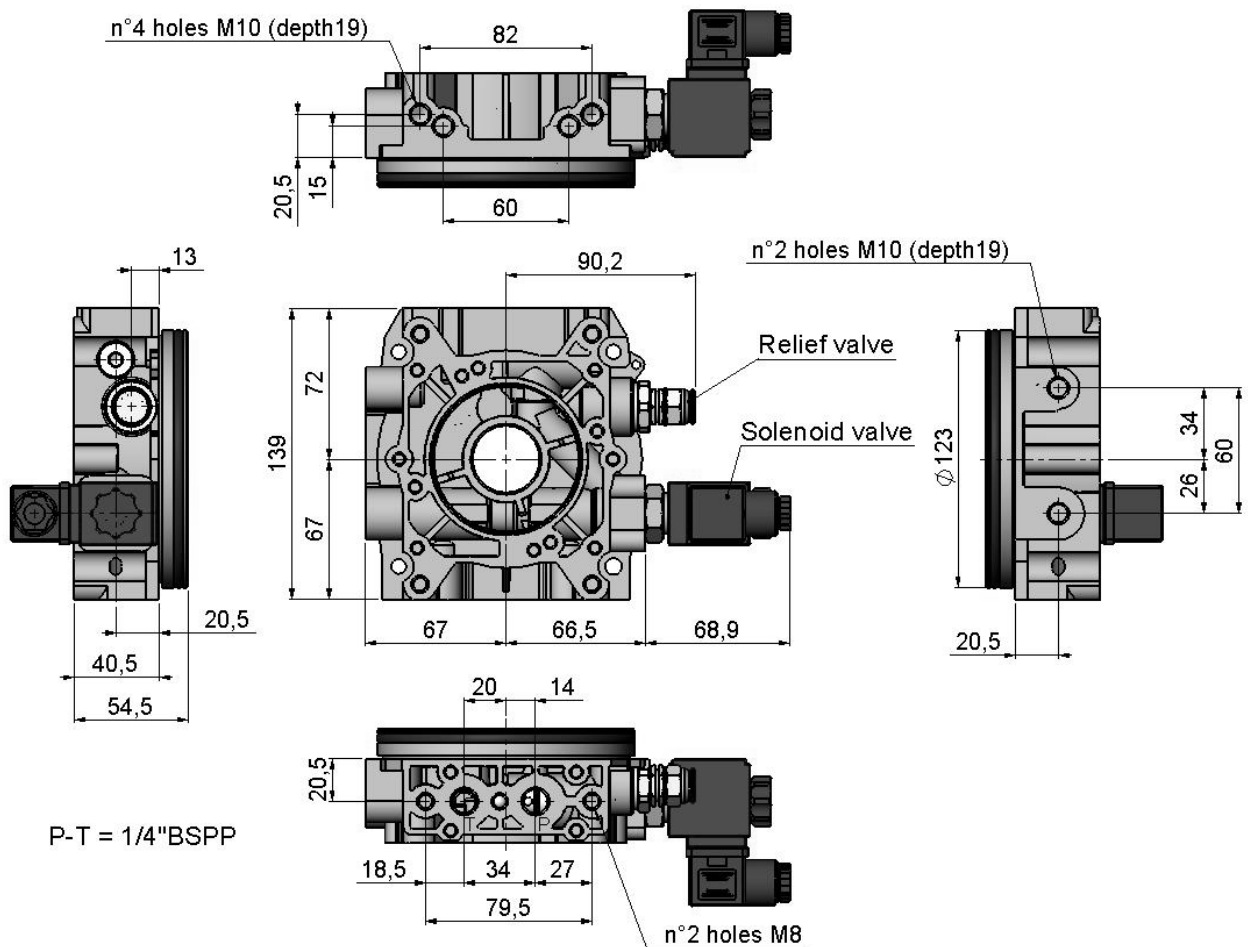
Relief valve		Pressure range (bar)
VMP15	W	5 ÷ 50
	Y	30 ÷ 120
	Z	80 ÷ 250

A16

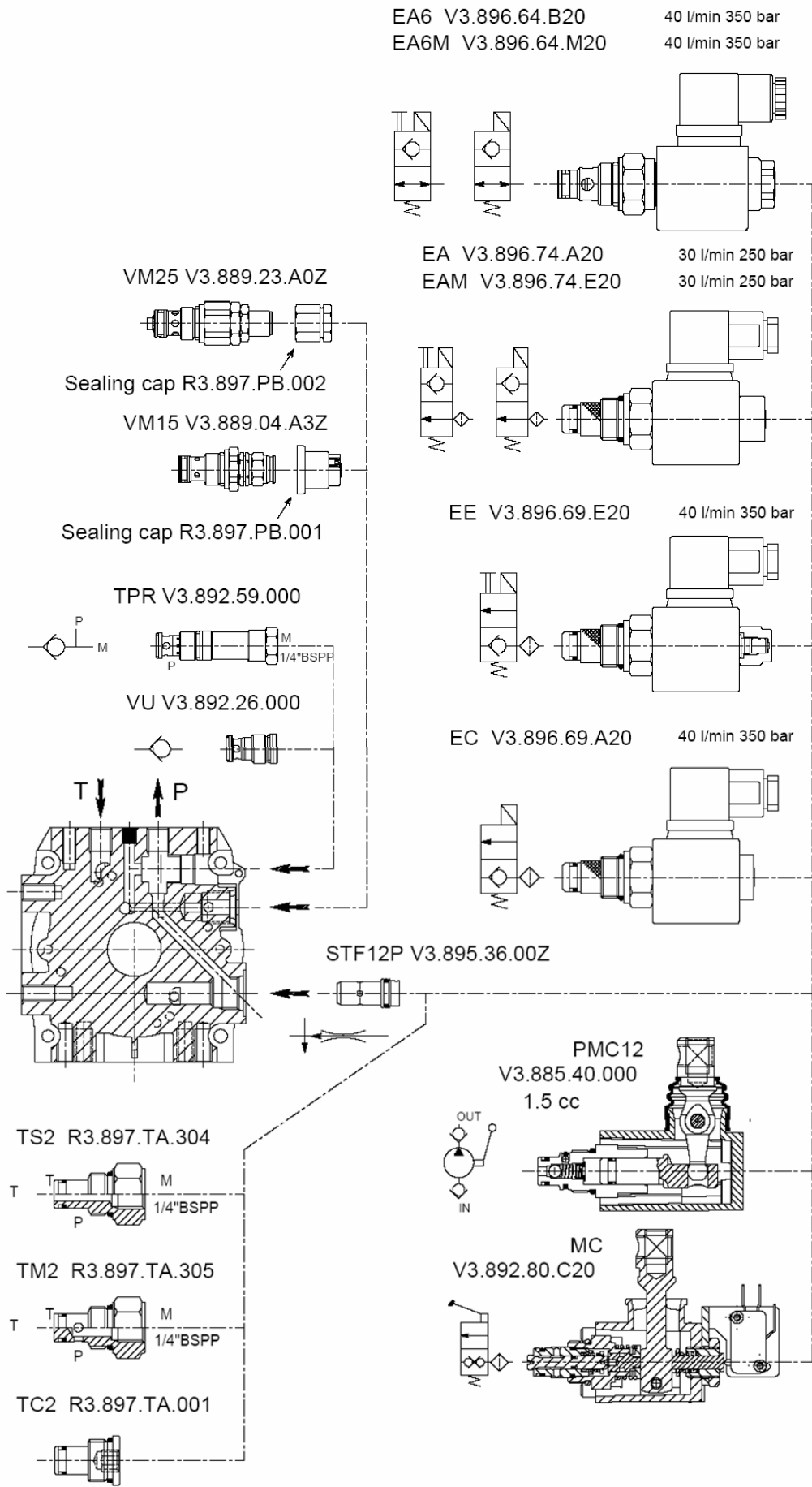
Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VM15 <i>standard</i>	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VM25 <i>optional</i>	W	5 ÷ 50	
	Y	10 ÷ 100	
	Z	40 ÷ 200	
	X	70 ÷ 350	



With pump group 05

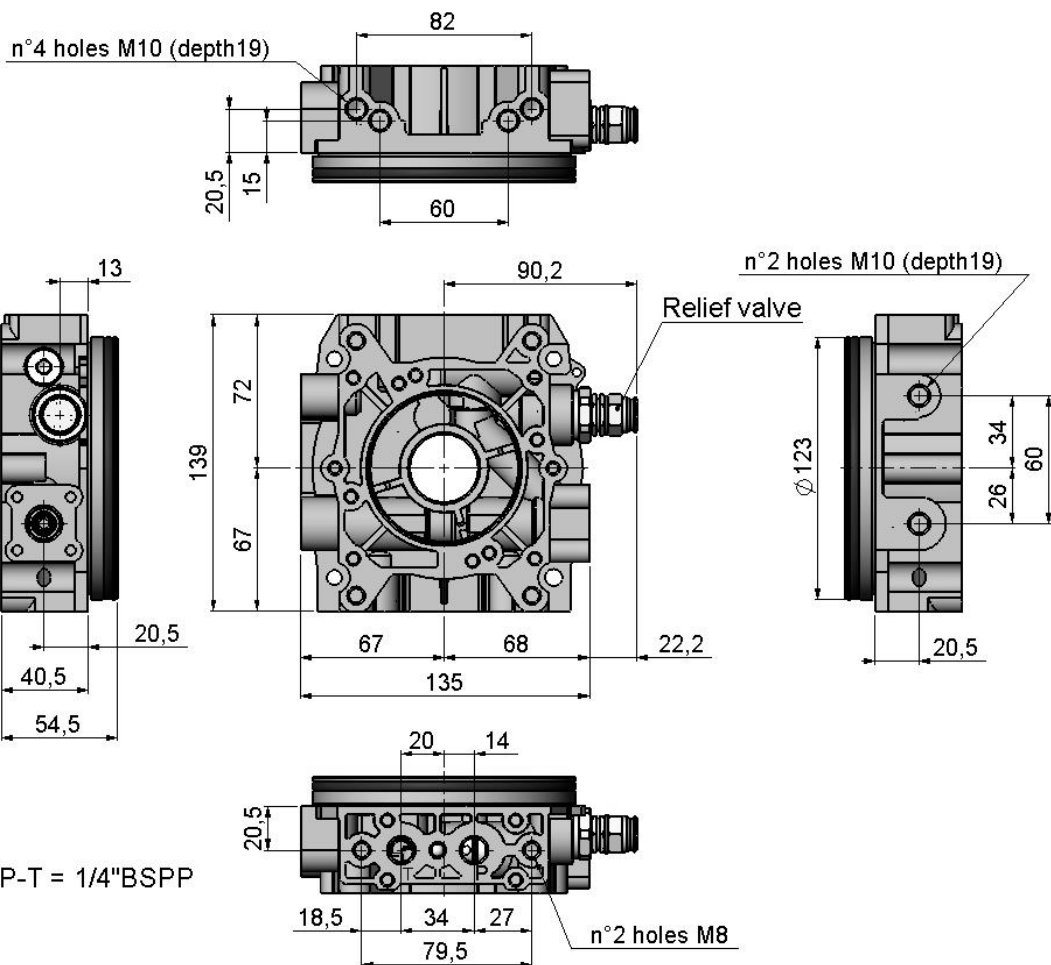
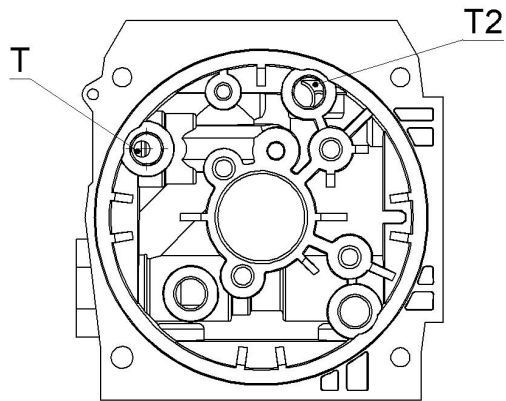


A16 with valves

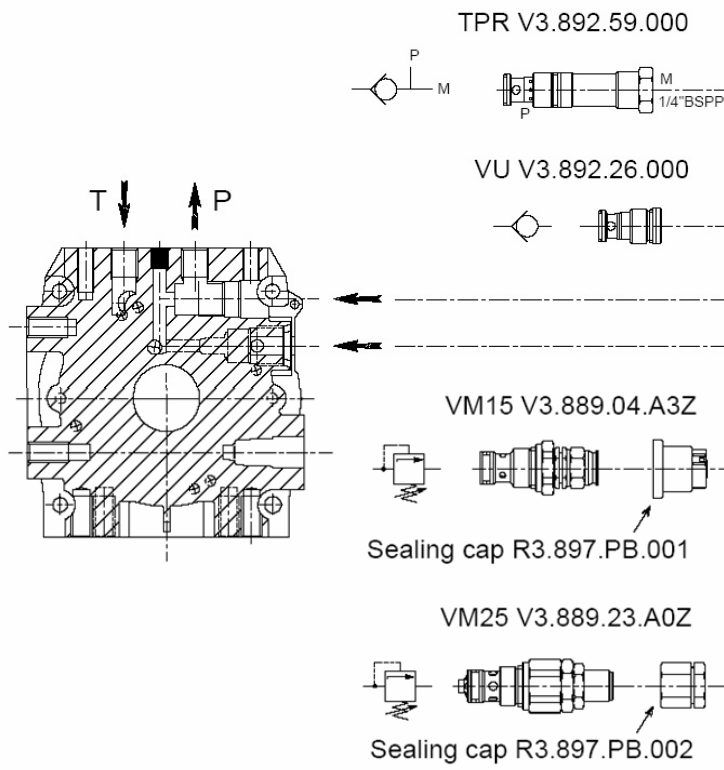


A1

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VM15 standard	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VM25 optional	W	5 ÷ 50	
	Y	10 ÷ 100	
	Z	40 ÷ 200	
	X	70 ÷ 350	

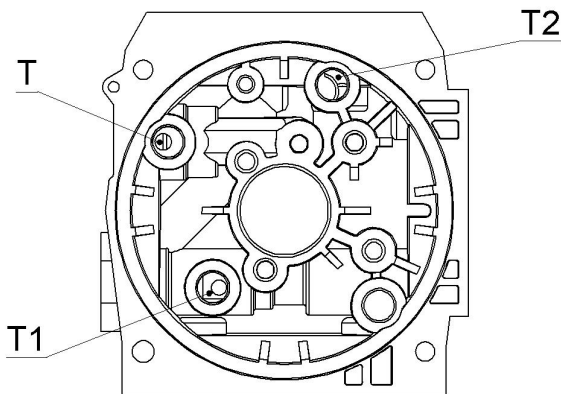


A1 with valves

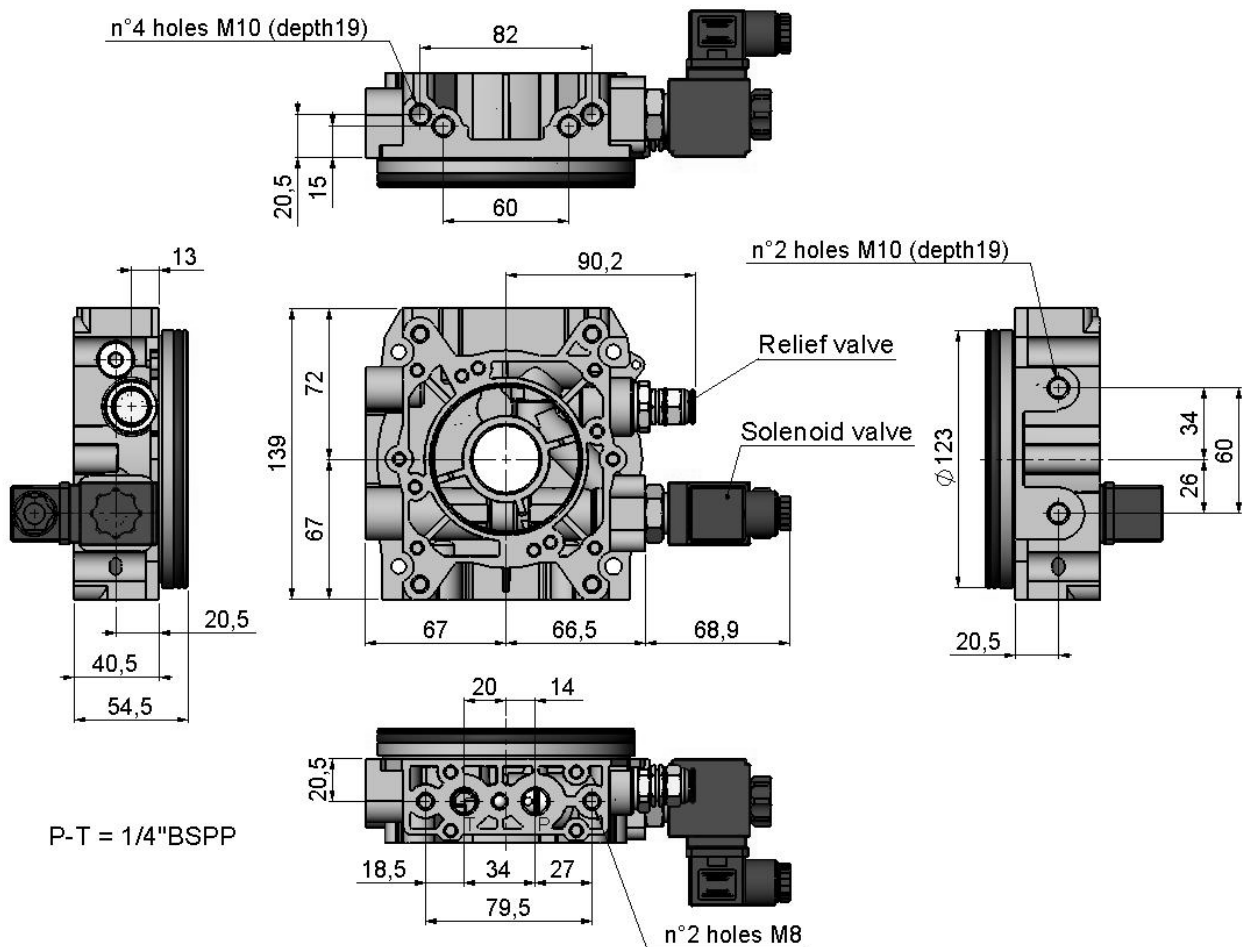


A12

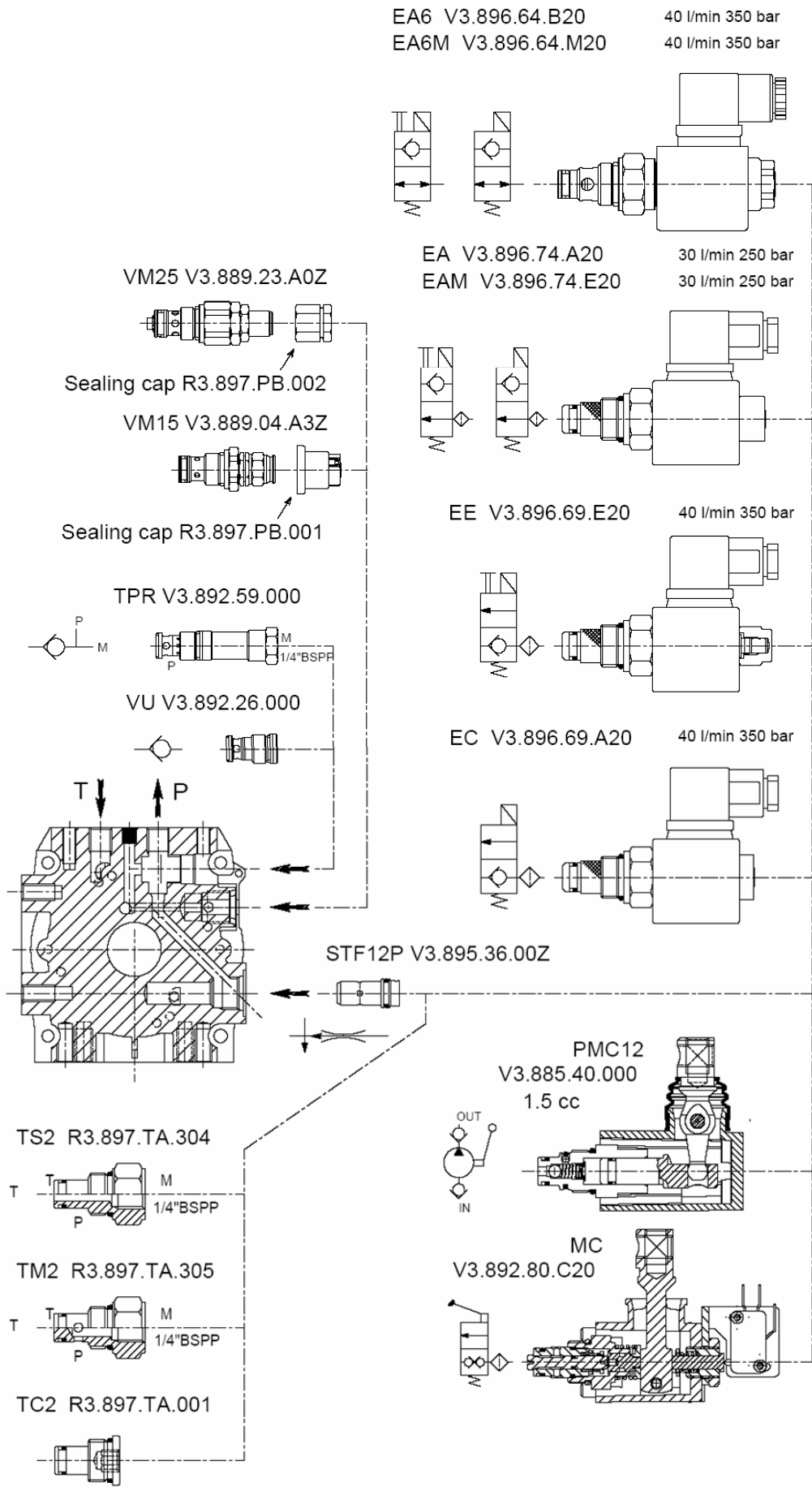
Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VM15 <i>standard</i>	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VM25 <i>optional</i>	W	5 ÷ 50	
	Y	10 ÷ 100	
	Z	40 ÷ 200	
	X	70 ÷ 350	



With pump group 1

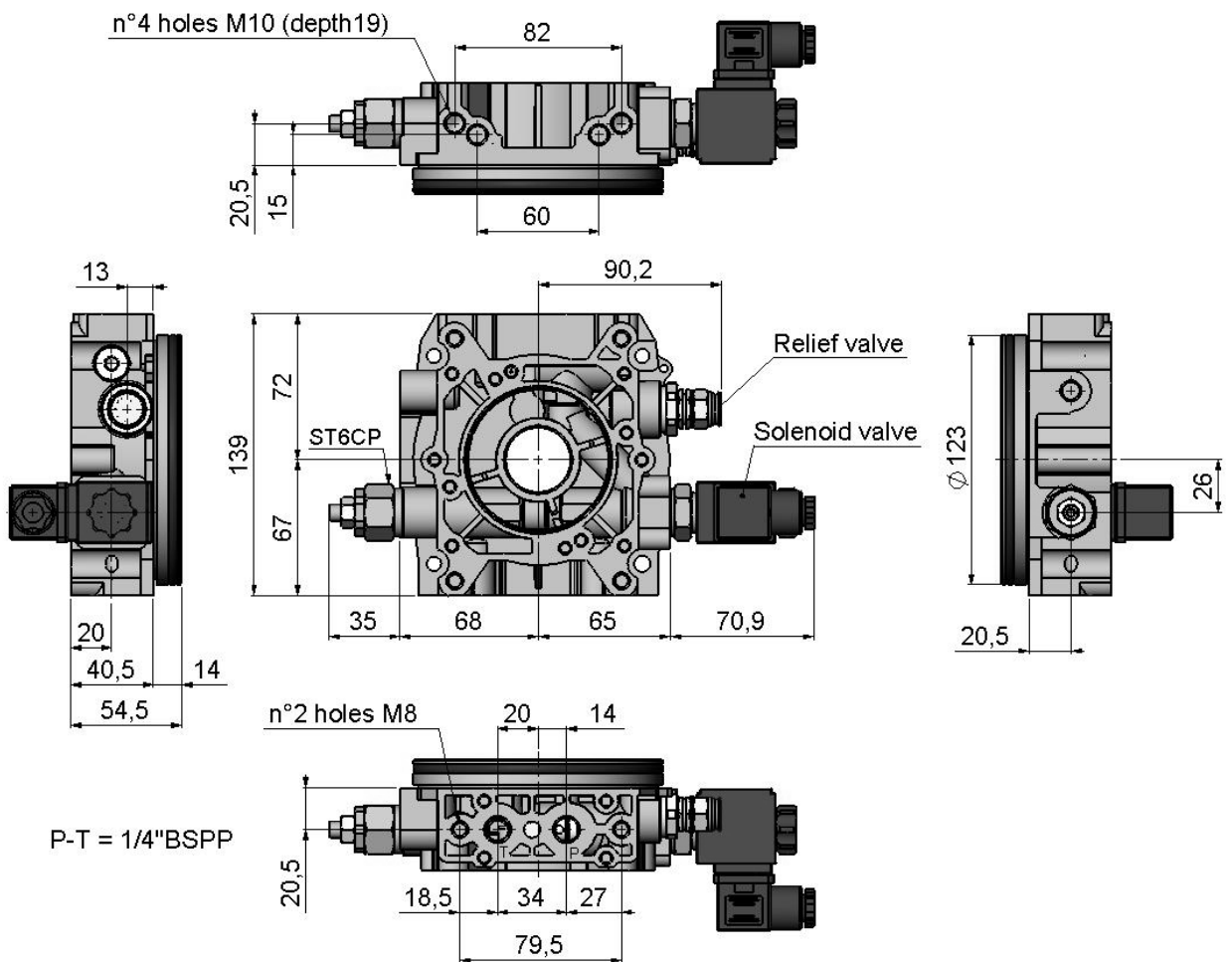
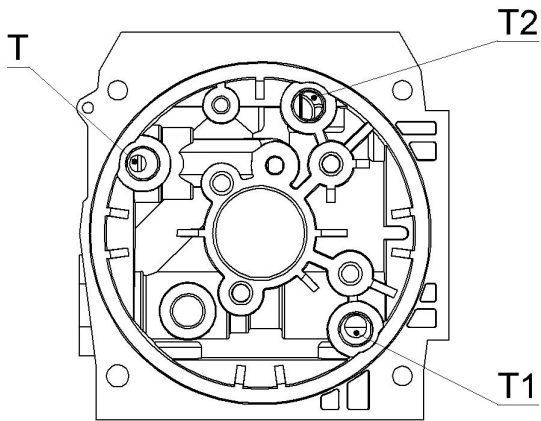


A12 with valves

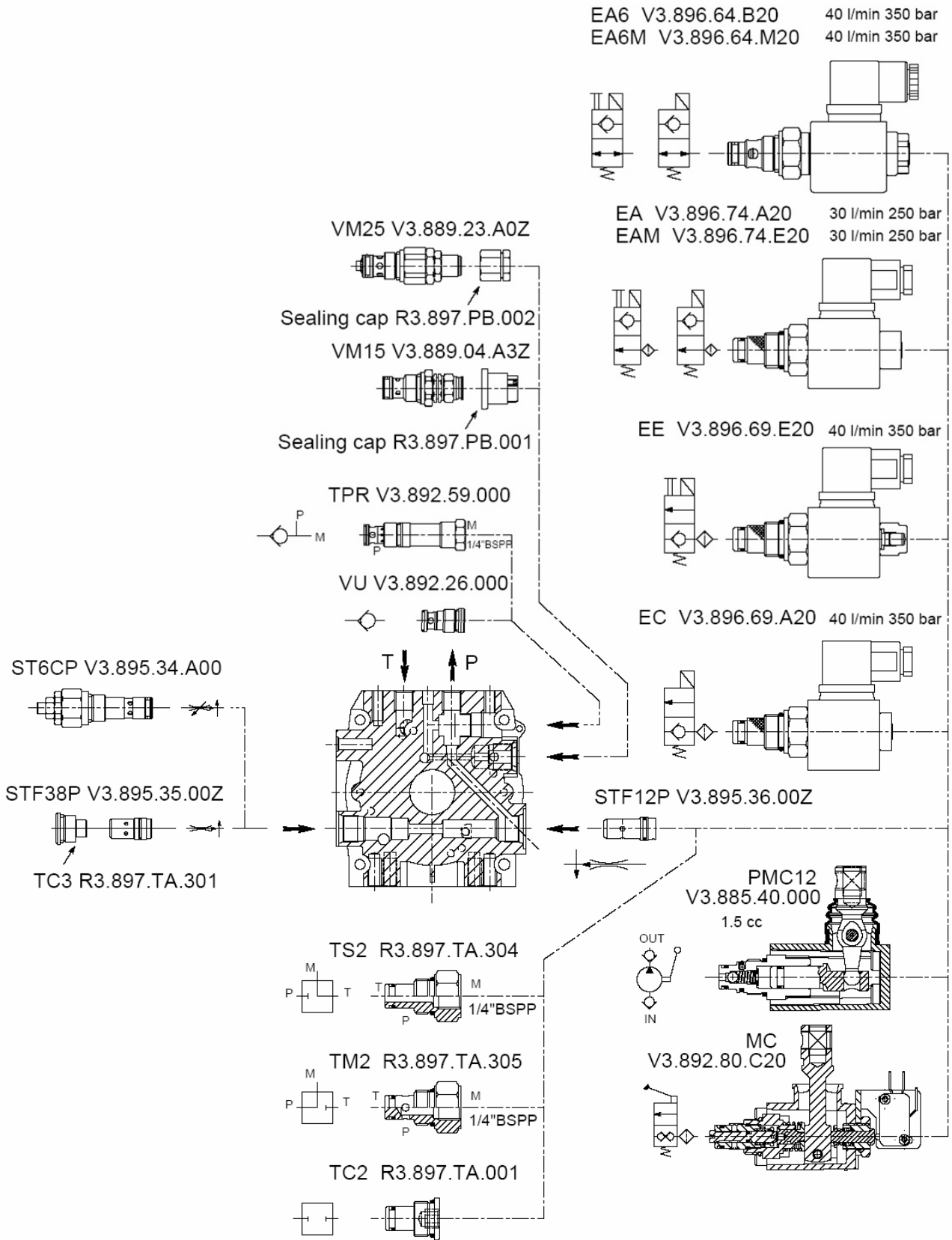


A14

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VM15 standard	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VM25 optional	W	5 ÷ 50	
	Y	10 ÷ 100	
	Z	40 ÷ 200	
	X	70 ÷ 350	

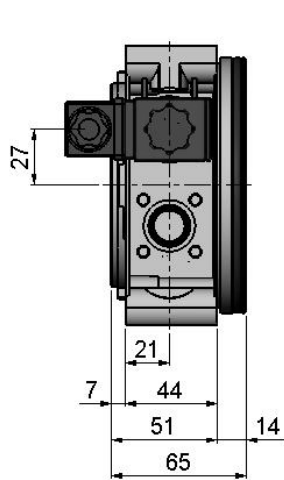
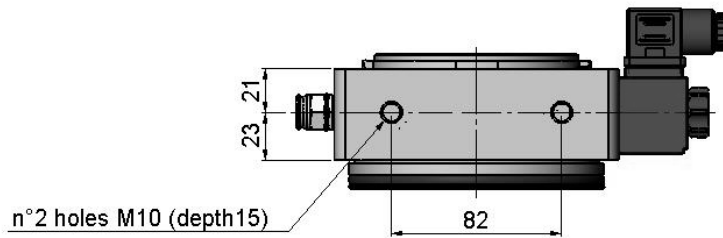
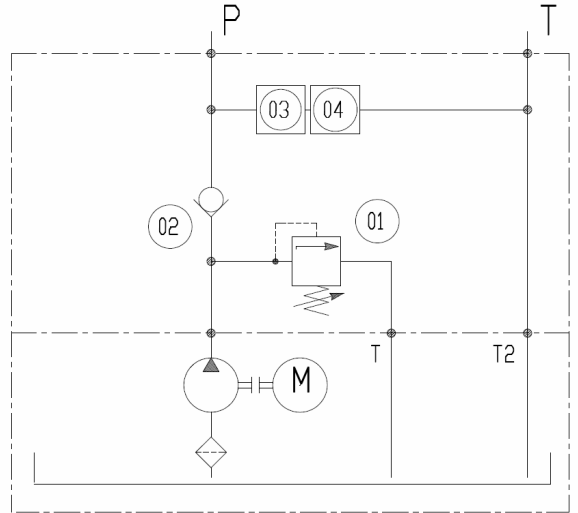
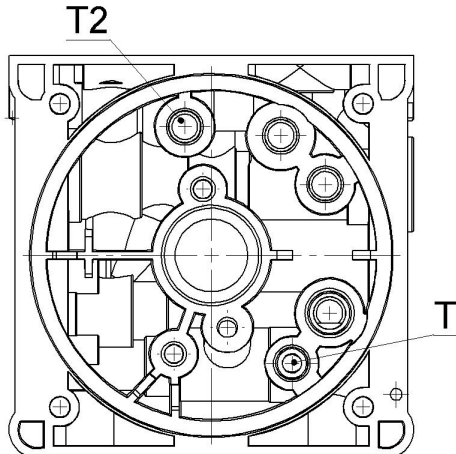


A14 with valves

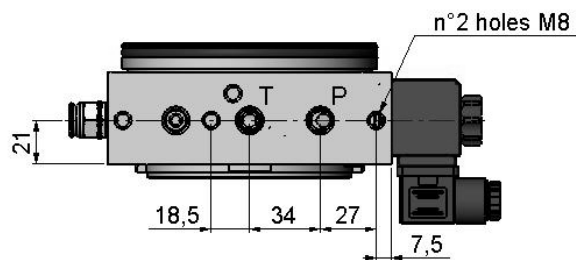
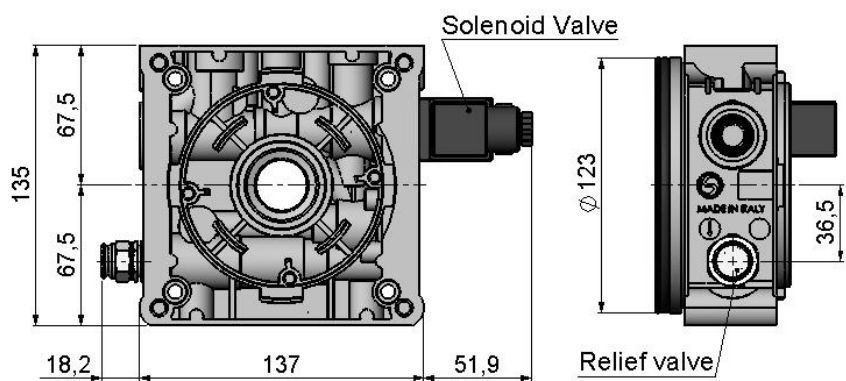


M02

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	

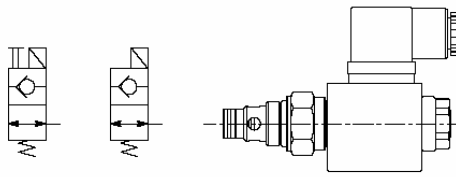


P-T = 1/4"BSPP

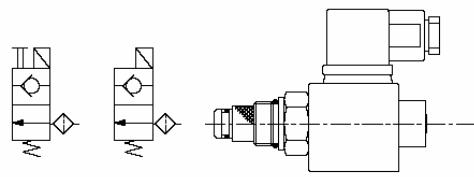


M02 with valves

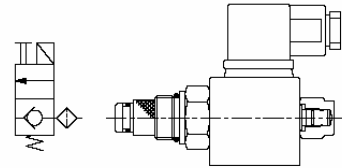
EA6 V3.896.64.B20 40 l/min 350 bar
EA6M V3.896.64.M20 40 l/min 350 bar



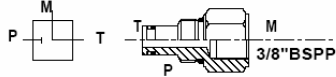
EA V3.896.74.A20 30 l/min 250 bar
EAM V3.896.74.E20 30 l/min 250 bar



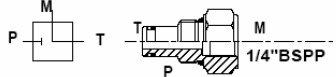
EE V3.896.69.E20 40 l/min 350 bar



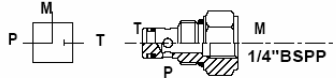
TS3 R3.897.TA.147



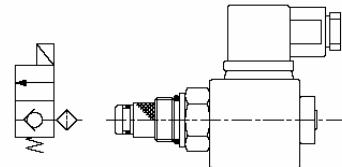
TS2 R3.897.TA.304



TM2 R3.897.TA.305



EC V3.896.69.A20 40 l/min 350 bar



TC2 R3.897.TA.001

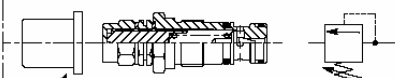


VMP20 V3.889.27.A0Z

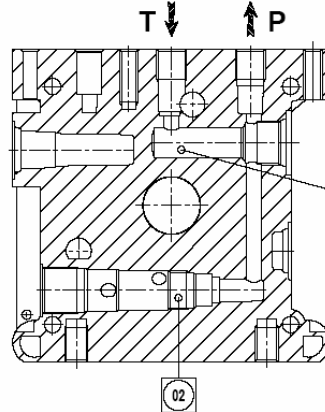


Sealing cap R3.897.CA.254

VMP15 V3.889.26.A0Z



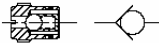
Sealing cap R3.897.PB.001



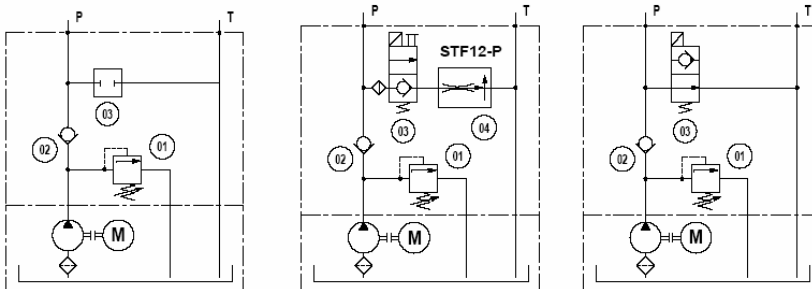
STF12P V3.895.36.00Z



VU V3.892.71.0ST

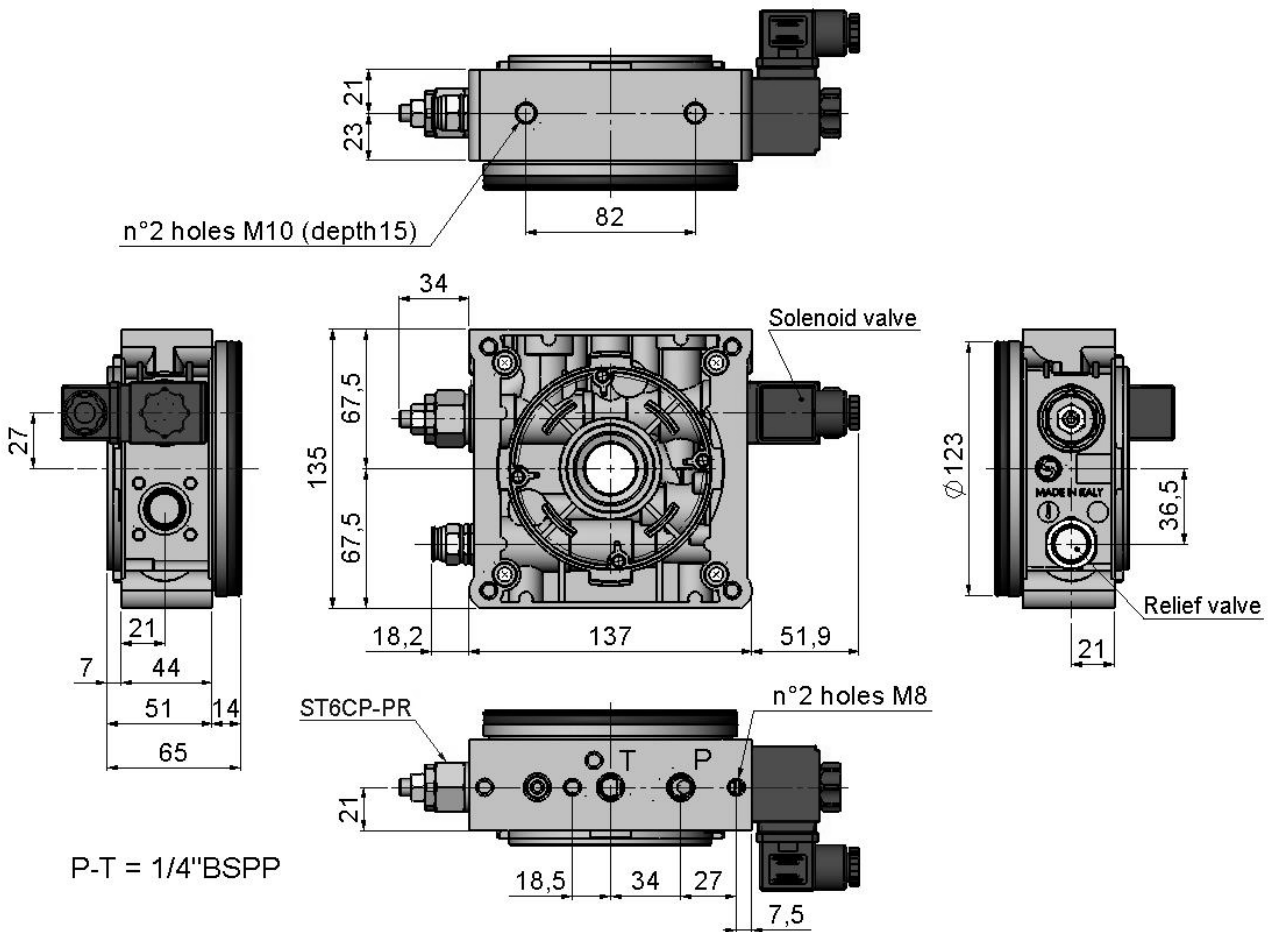
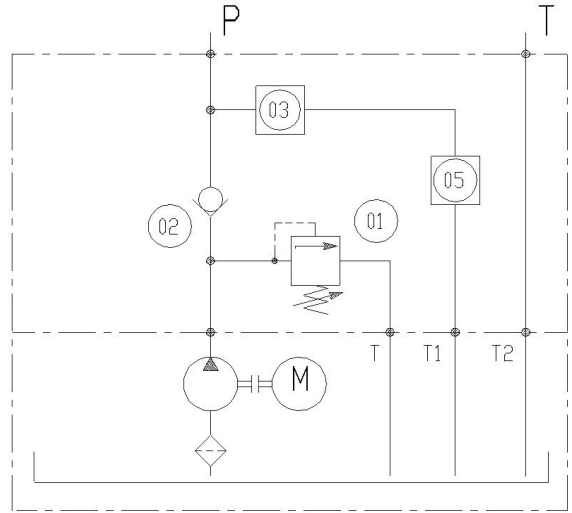
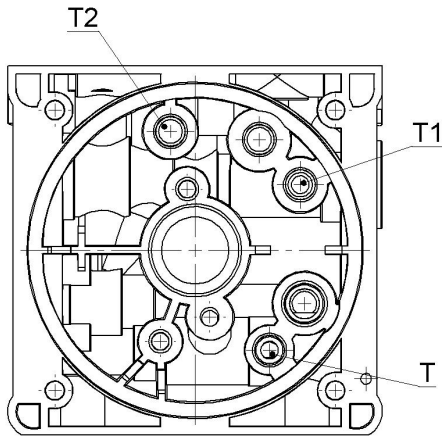


Main realizable diagrams



M03

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	



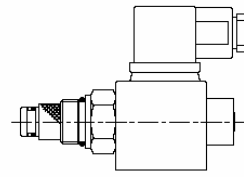
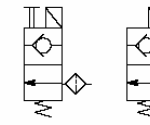
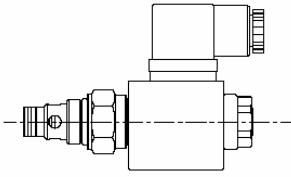
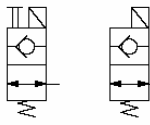
M03 with valves

EA6 V3.896.64.B20
EA6M V3.896.64.M20

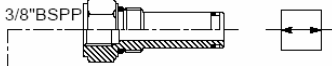
40 l/min 350 bar
40 l/min 350 bar

EA V3.896.74.A20
EAM V3.896.74.E20

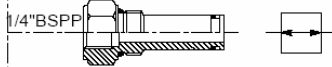
30 l/min 250 bar
30 l/min 250 bar



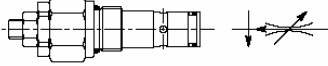
TM4 R3.897.TA.311



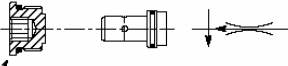
TM3 R3.897.TA.303



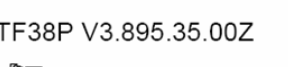
ST6CP-PR V3.895.34.A00



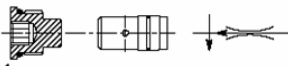
STF14P V3.895.19.00Z



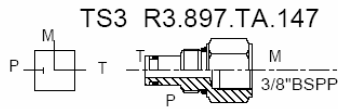
TC4 R3.897.TA.226



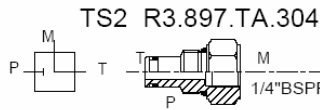
STF38P V3.895.35.00Z



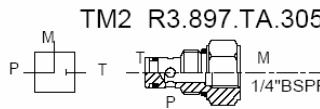
TC3 R3.897.TA.301



TS3 R3.897.TA.147

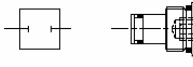


TS2 R3.897.TA.304

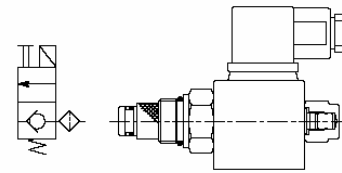


TM2 R3.897.TA.305

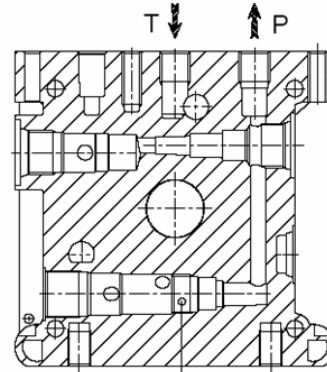
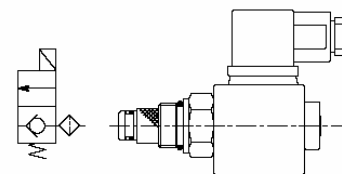
TC2 R3.897.TA.001



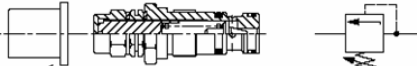
EE V3.896.69.E20 40 l/min 350 bar



EC V3.896.69.A20 40 l/min 350 bar

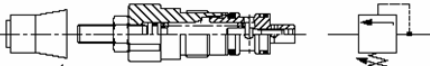


VMP15 V3.889.26.A0Z



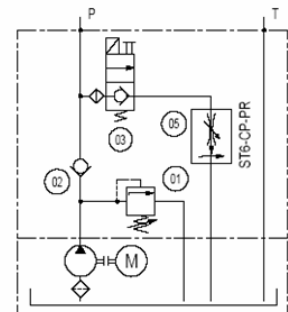
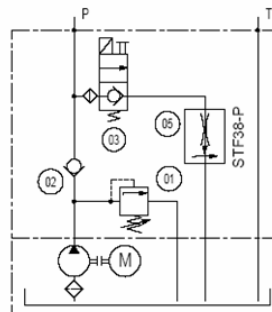
Sealing cap R3.897.PB.001

VMP20 V3.889.27.A0Z



Sealing cap R3.897.CA.254

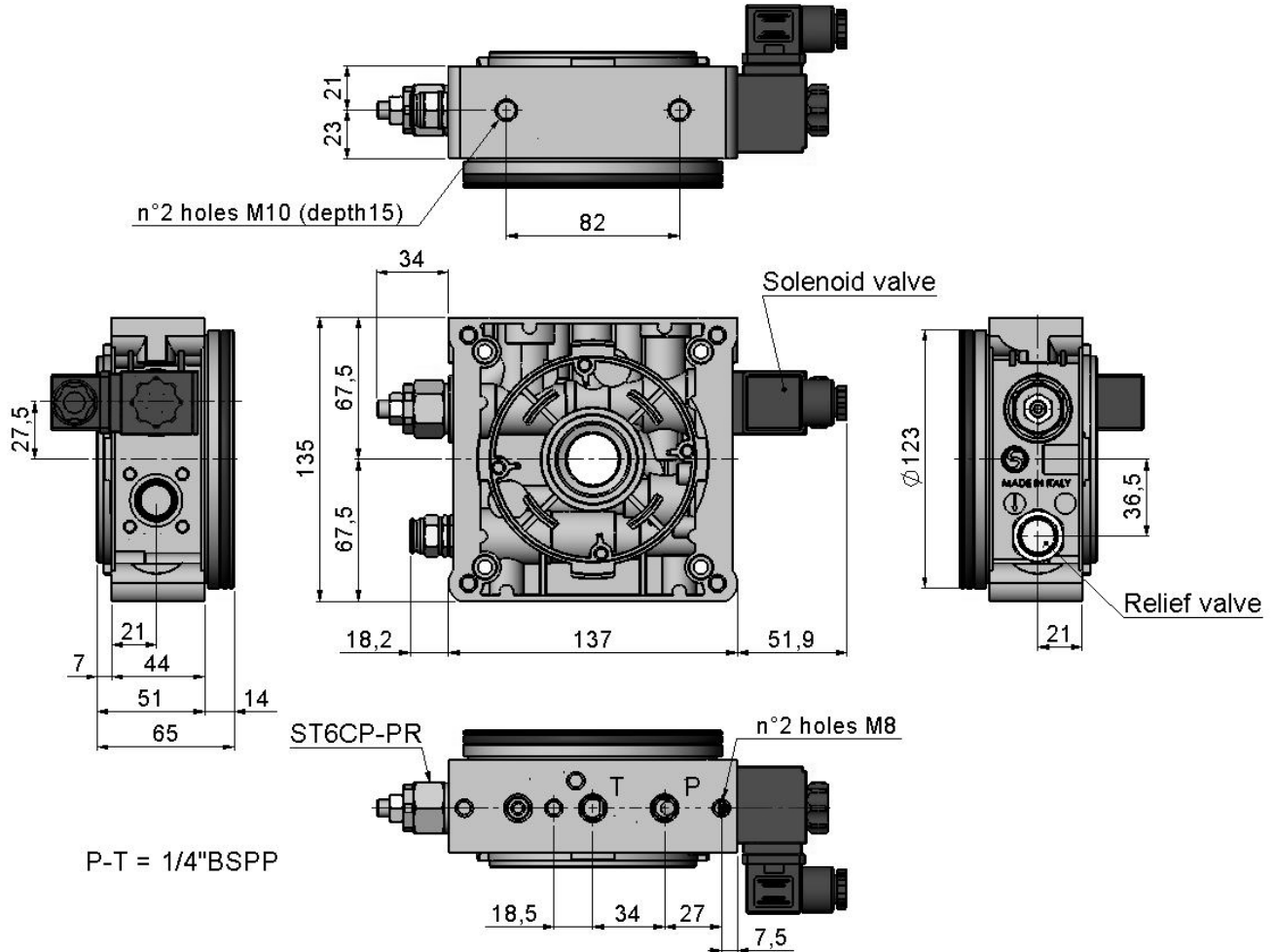
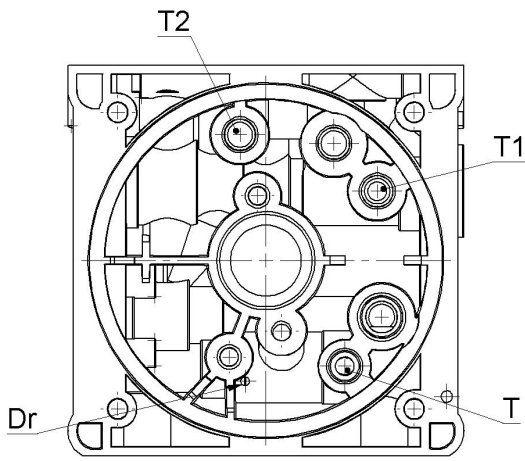
VU V3.892.71.0ST



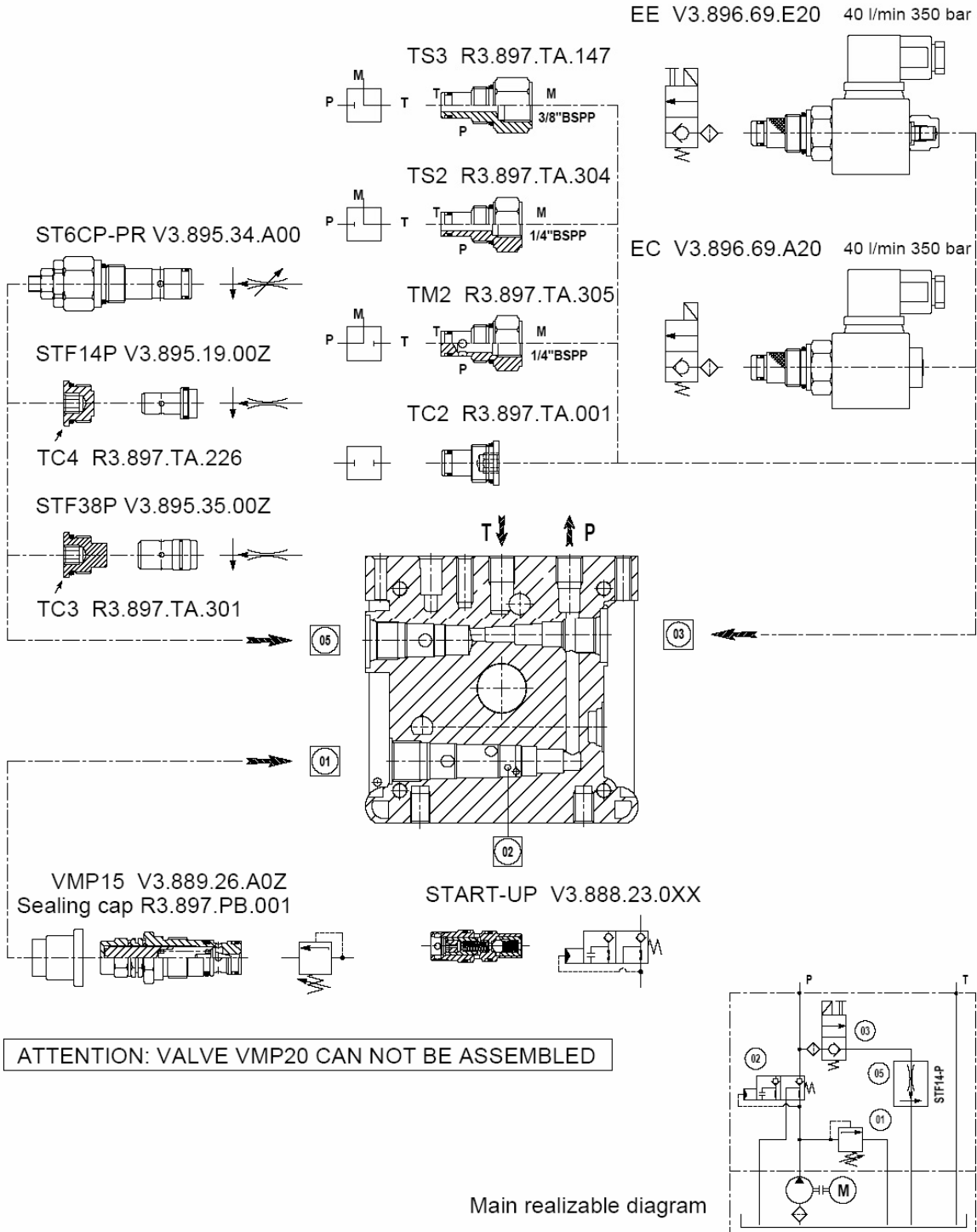
Main realizable diagrams

M09

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	NOT AVAILABLE		

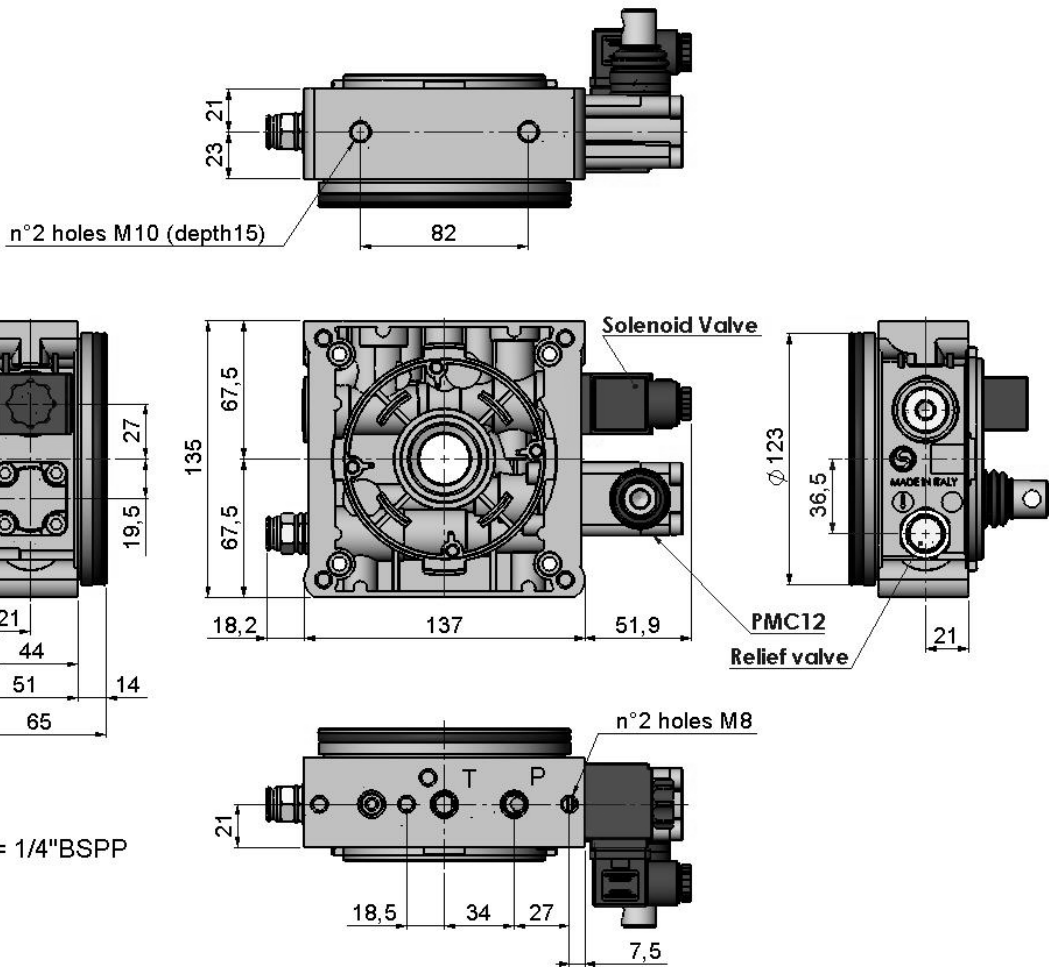
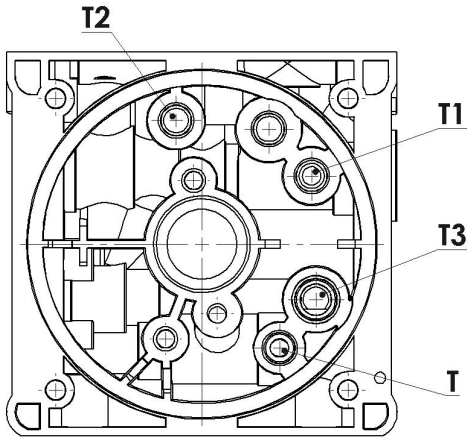


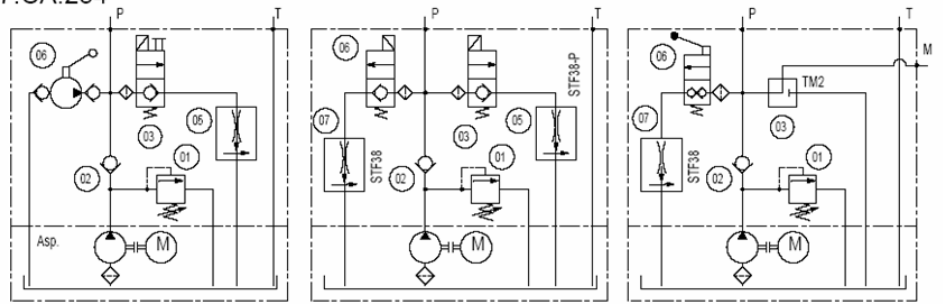
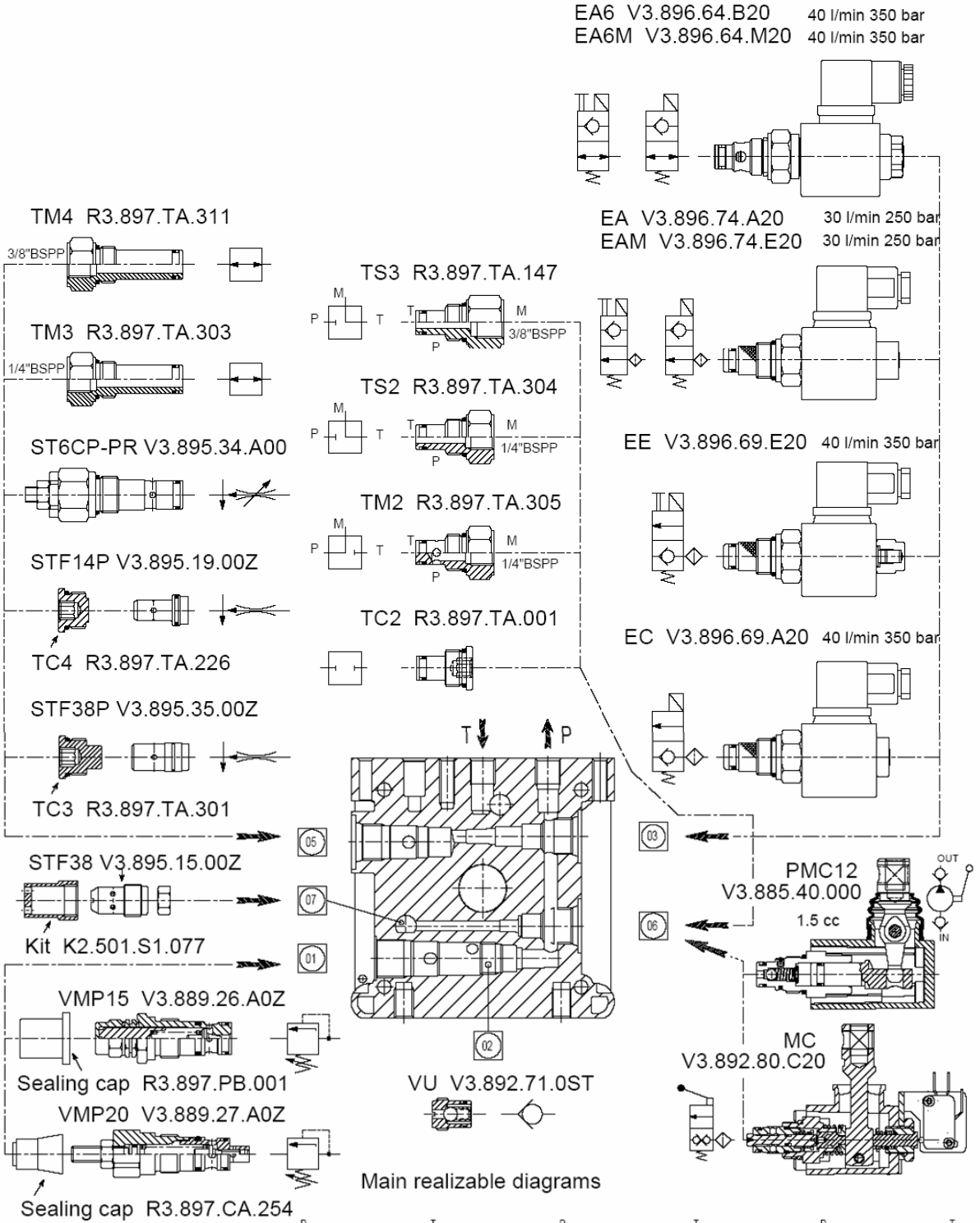
THIS CENTRAL MANIFOLD HAS BEEN DESIGNED TO SOLVE THE "HIGH TORQUE" STARTING PROBLEM ON SINGLE PHASE MOTOR APPLICATIONS.



M04

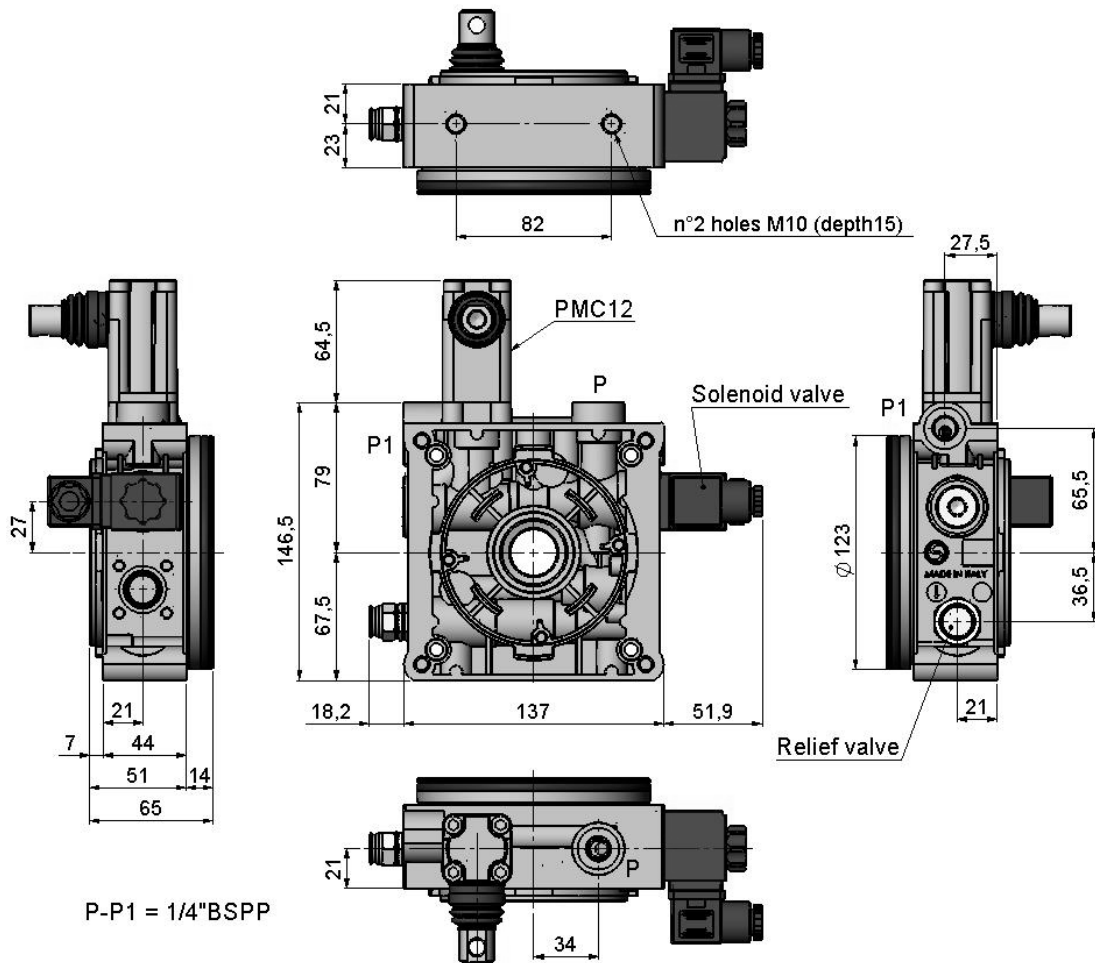
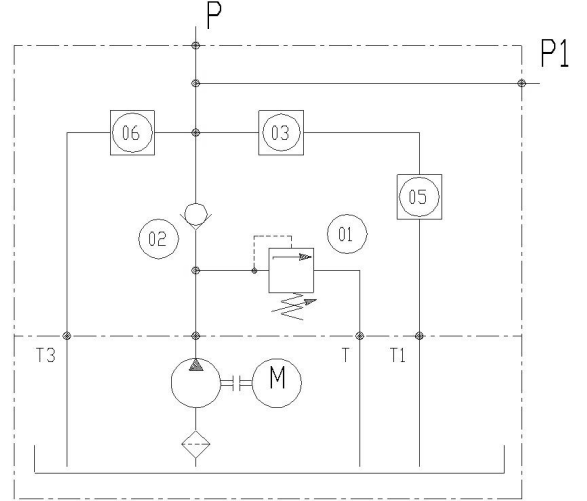
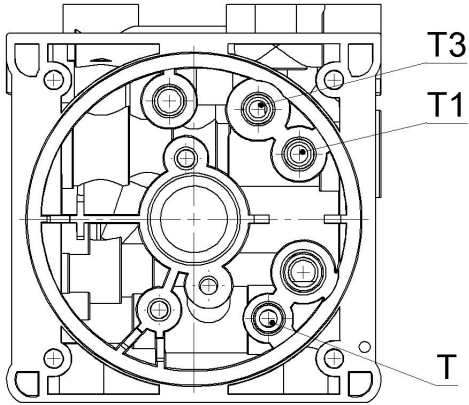
Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	



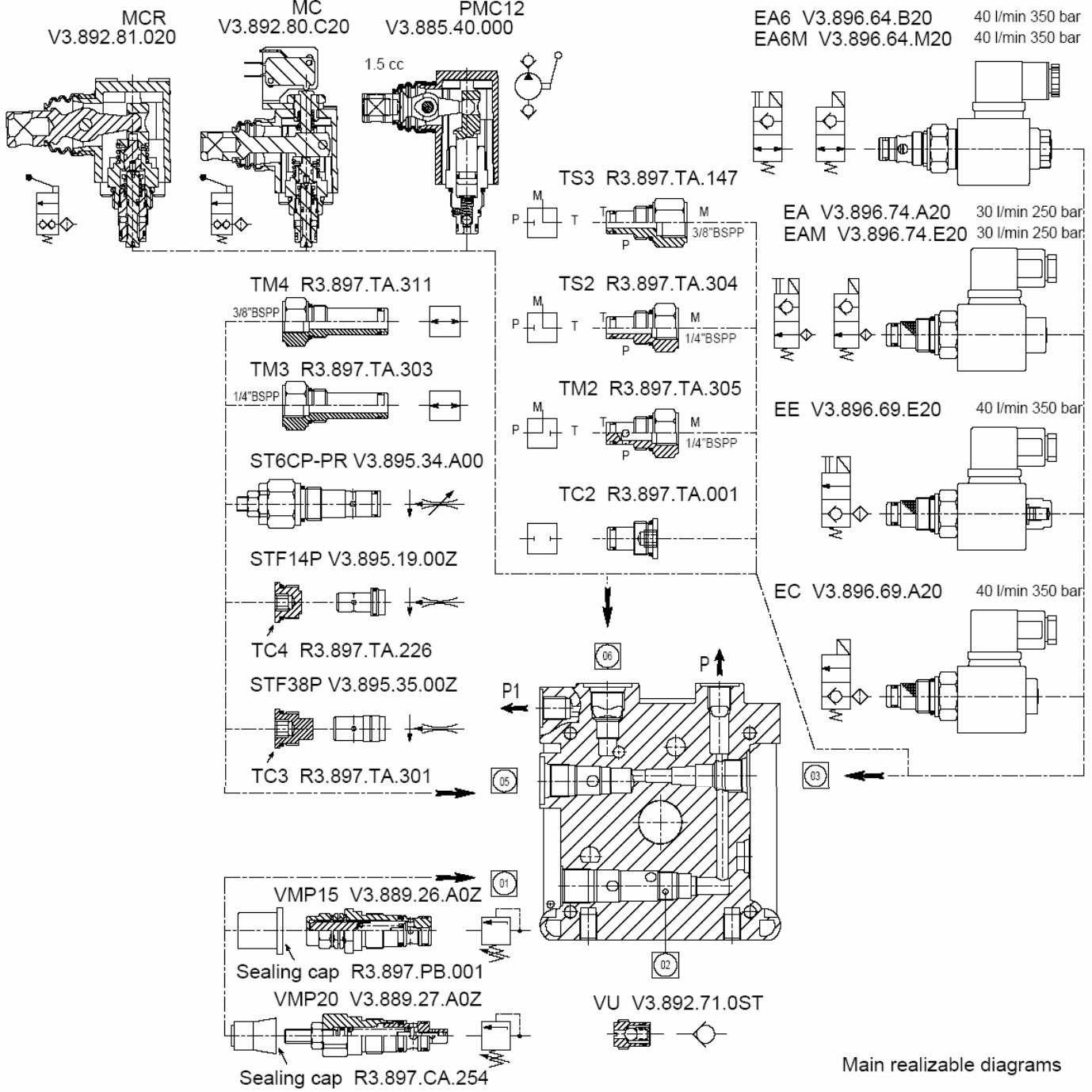


M05

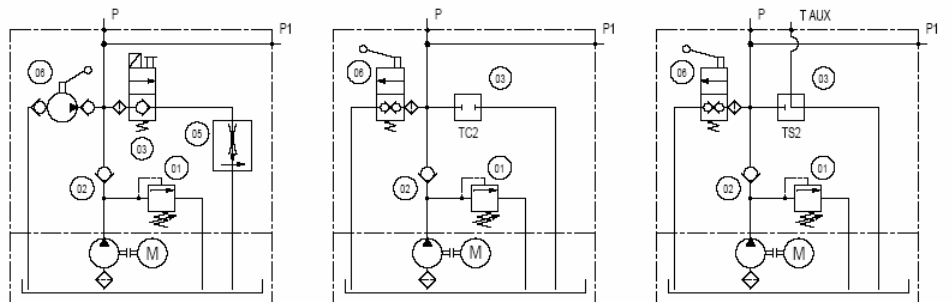
Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	



M05 with valves

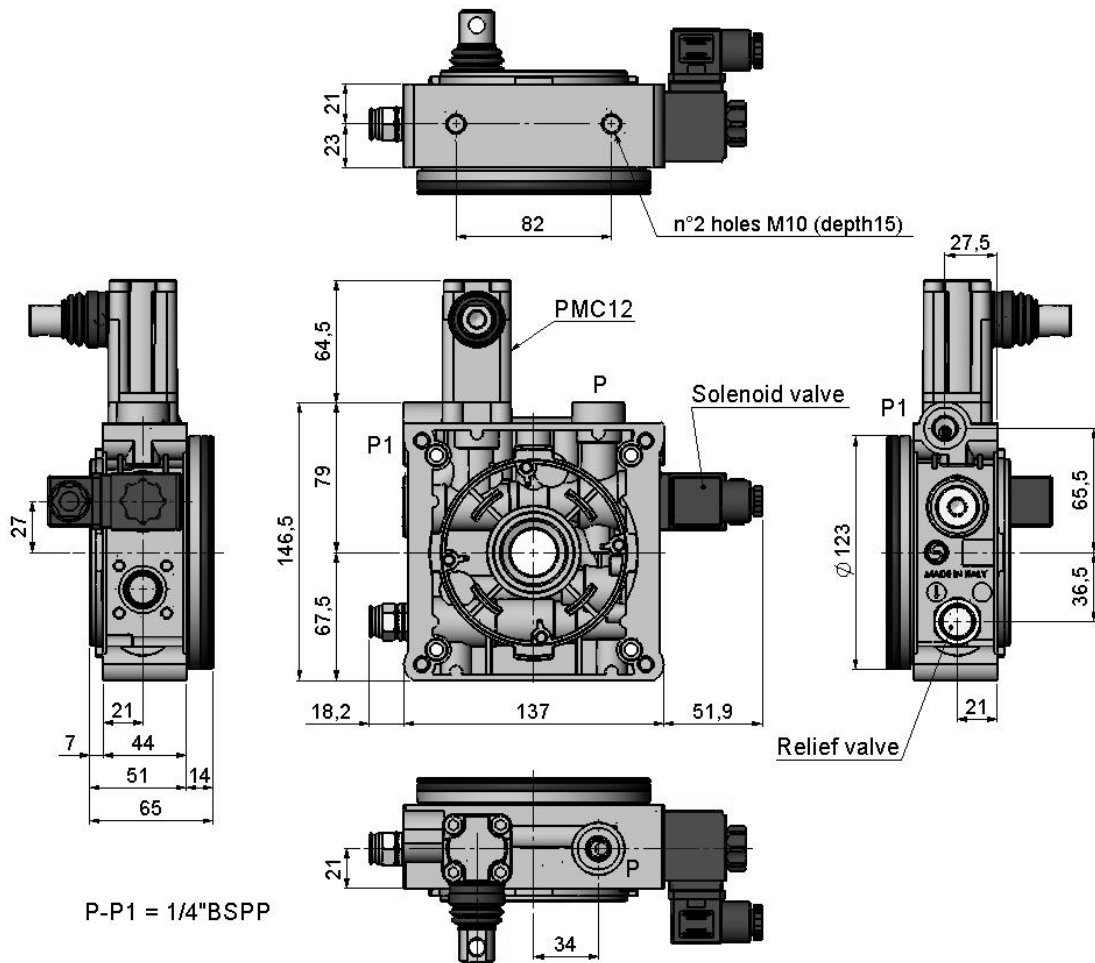
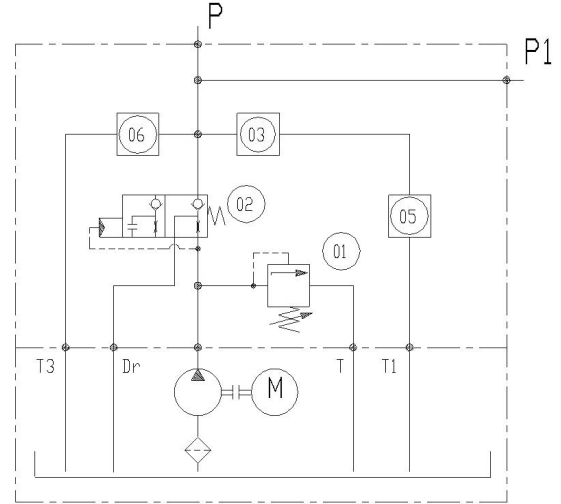
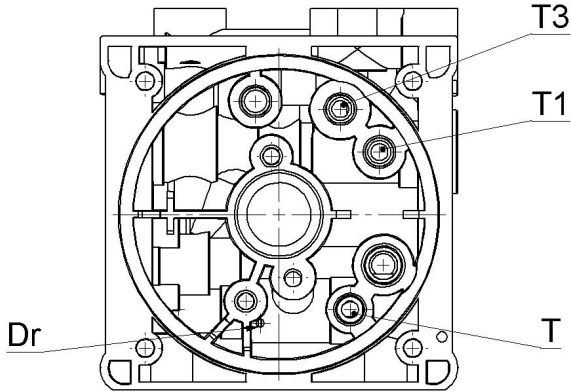


Main realizable diagrams

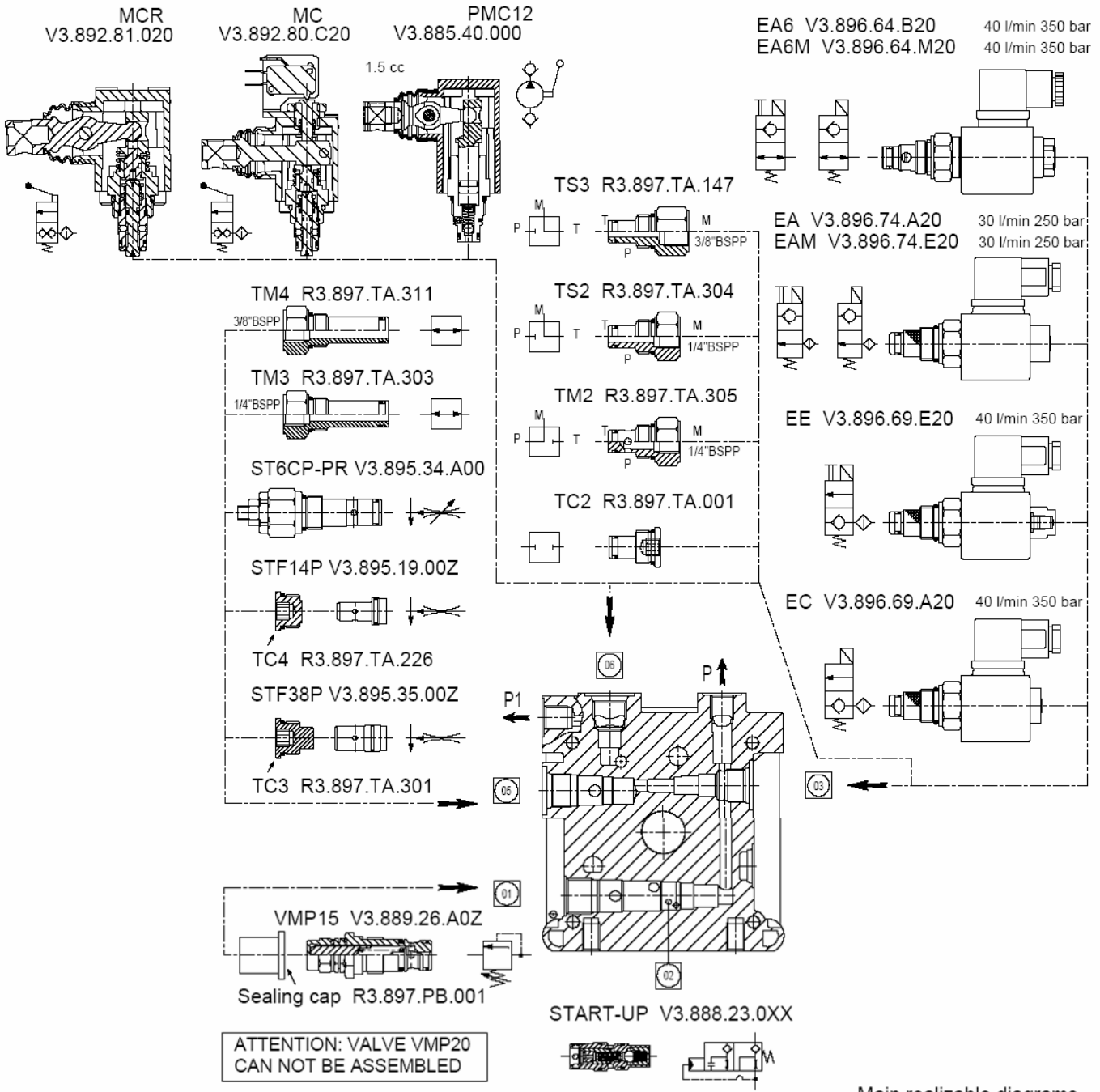


M19

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	NOT AVAILABLE		

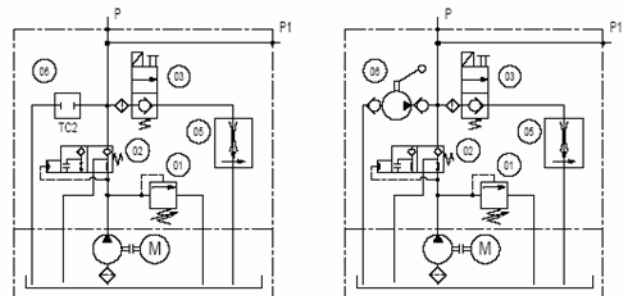


M19 with valves



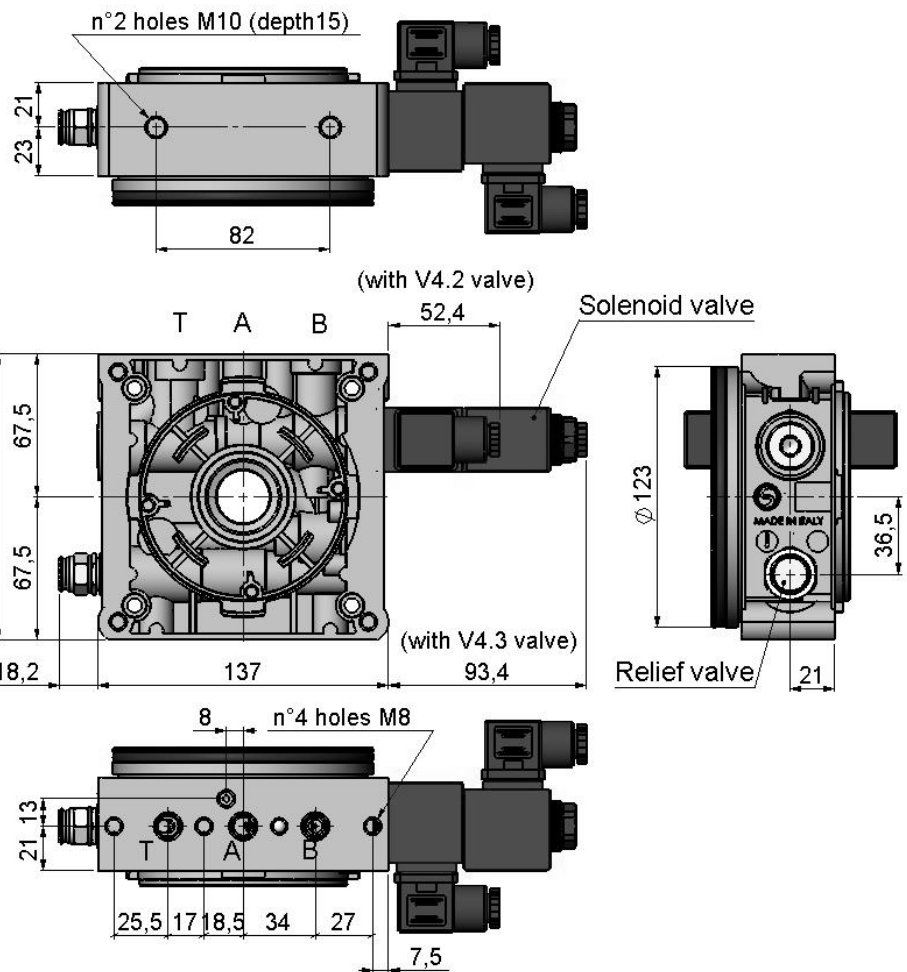
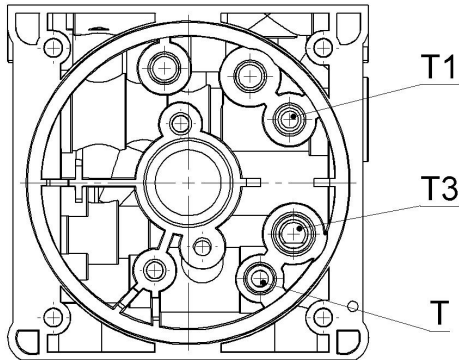
THIS CENTRAL MANIFOLD HAS BEEN DESIGNED TO SOLVE THE "HIGH TORQUE" STARTING PROBLEM ON SINGLE PHASE MOTOR APPLICATIONS

Main realizable diagrams

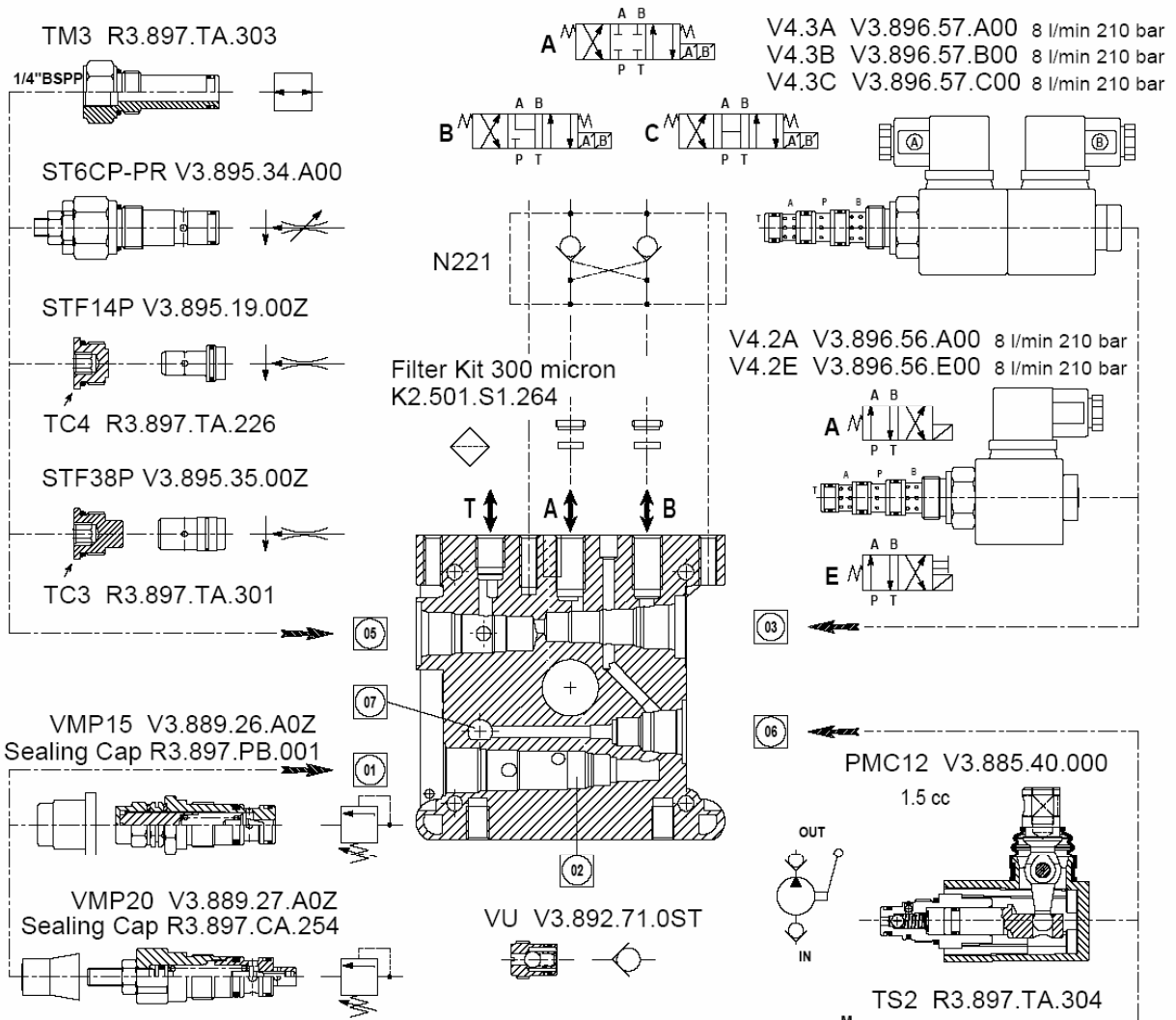


M21

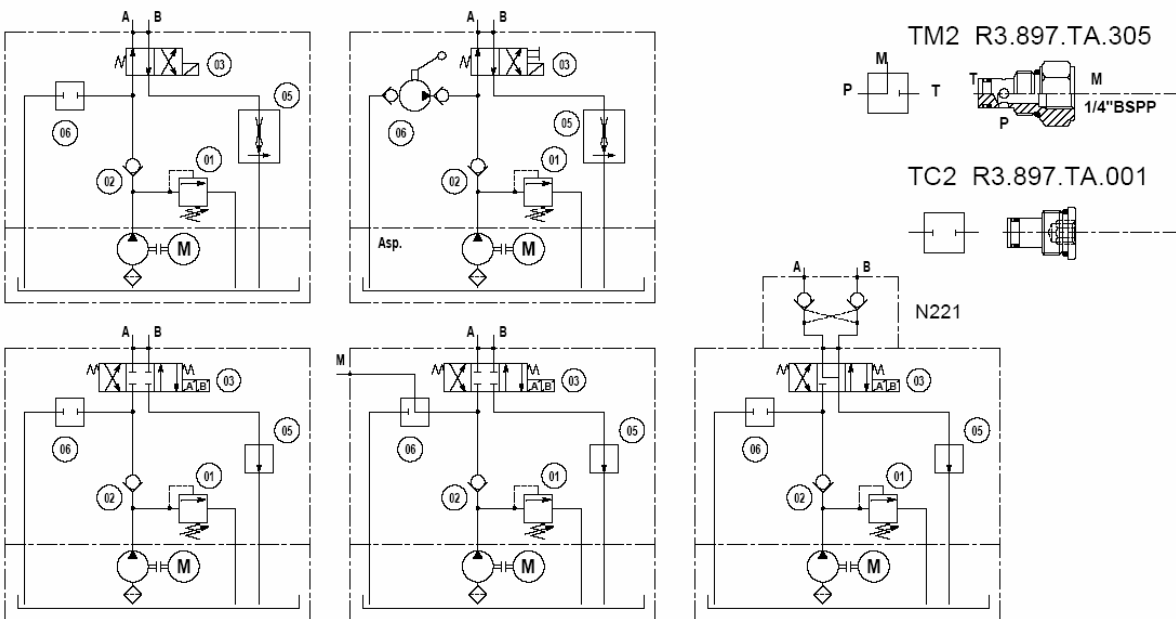
Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	



M21 with valves

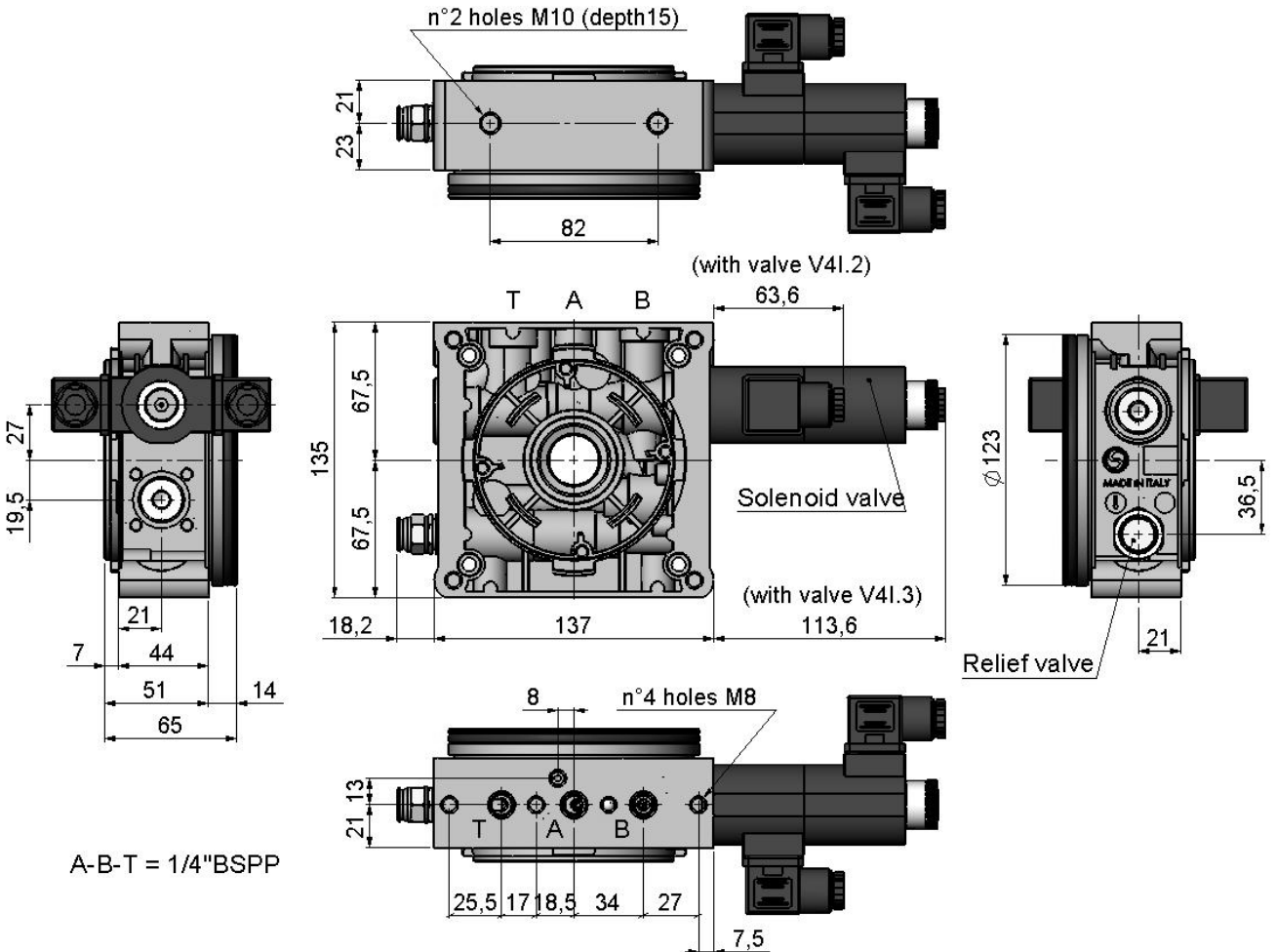
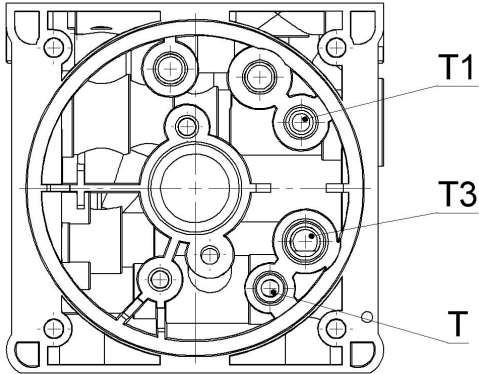


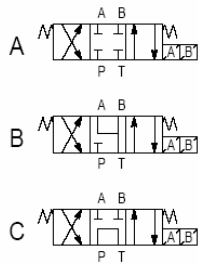
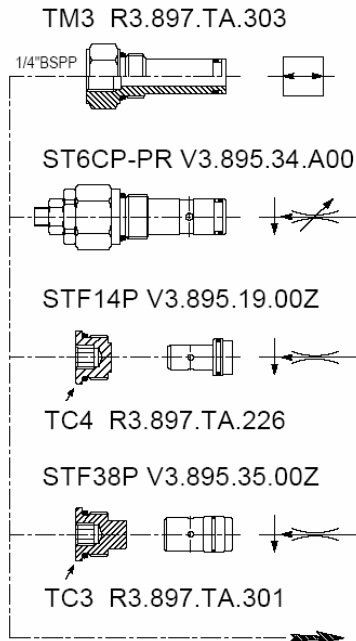
Main realizable diagrams



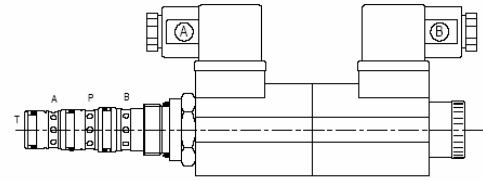
M25

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	

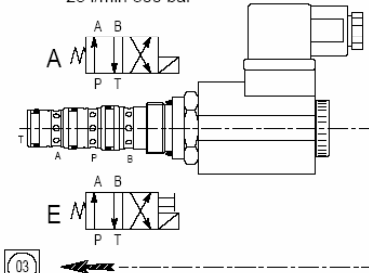




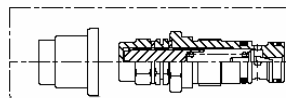
V41.3A V3.896.33.A30 25 l/min 300 bar
 V41.3B V3.896.33.B30 25 l/min 300 bar
 V41.3C V3.896.33.C30 25 l/min 300 bar



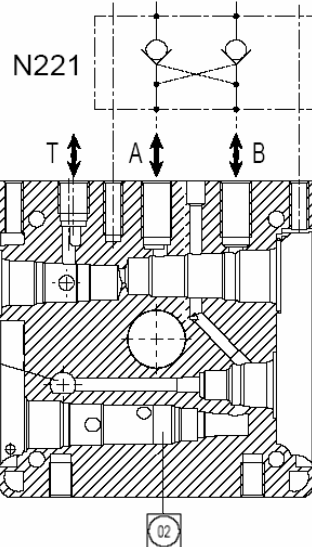
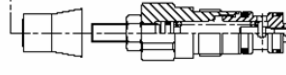
V41.2A V3.896.63.A30
 V41.2E V3.896.63.E30
 25 l/min 300 bar



VMP15 V3.889.26.A0Z
 Sealing Cap R3.897.PB.001



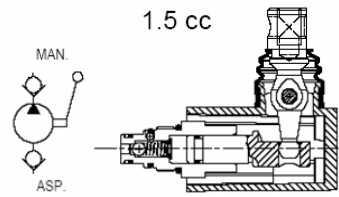
VMP20 V3.889.27.A0Z
 Sealing Cap R3.897.CA.254



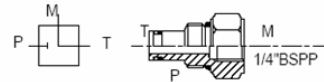
VU V3.892.71.0ST



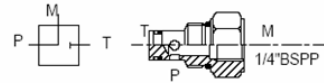
PMC12 V3.885.40.000
 1.5 cc



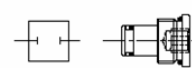
TS2 R3.897.TA.304



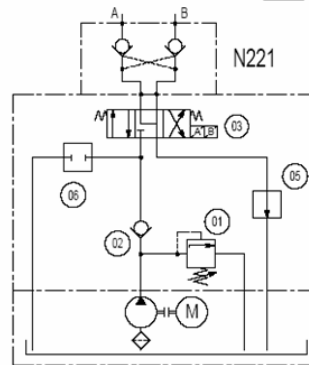
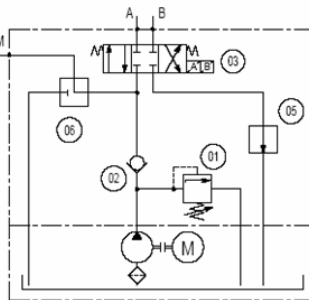
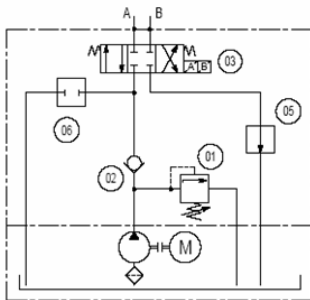
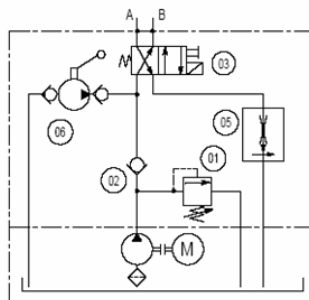
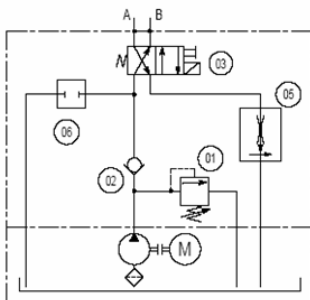
TM2 R3.897.TA.305



TC2 R3.897.TA.001

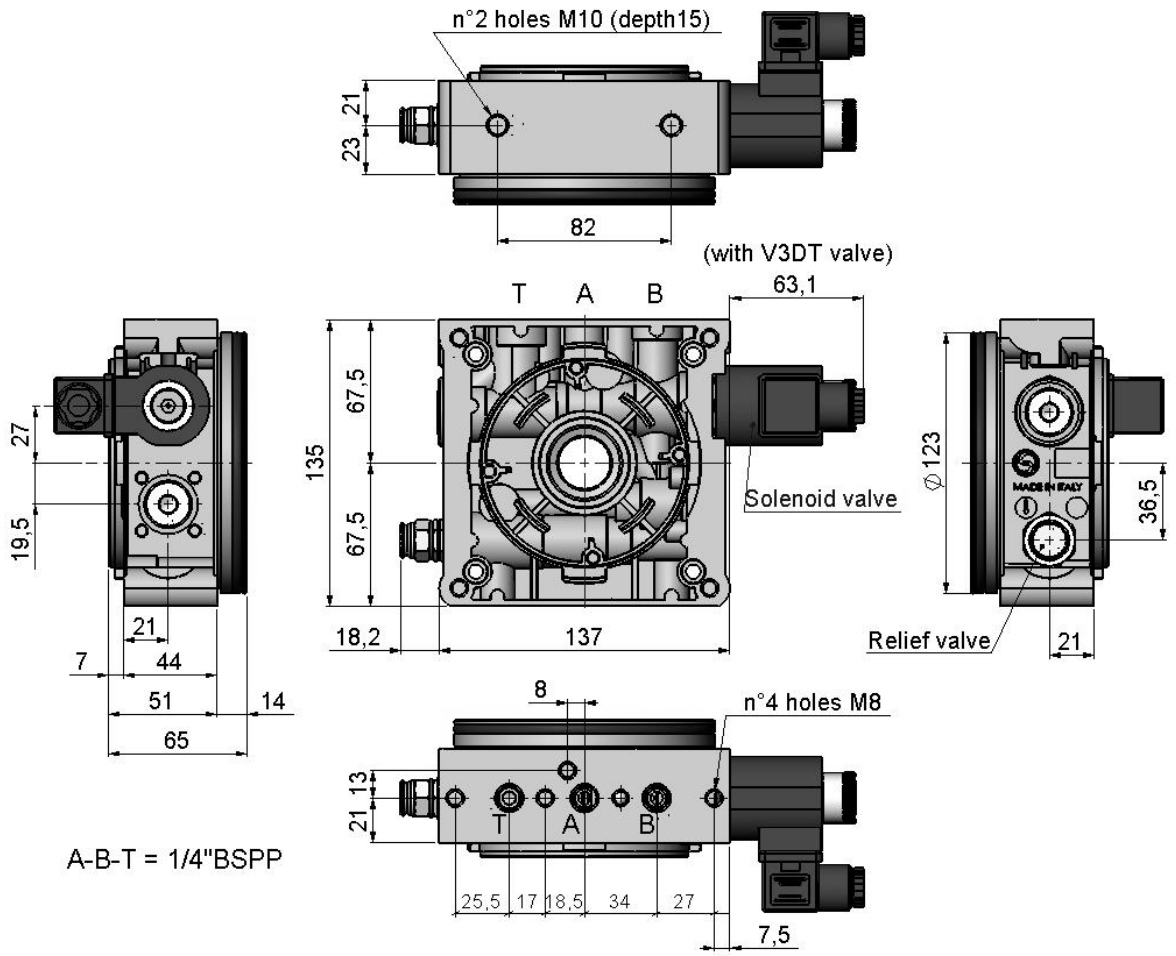
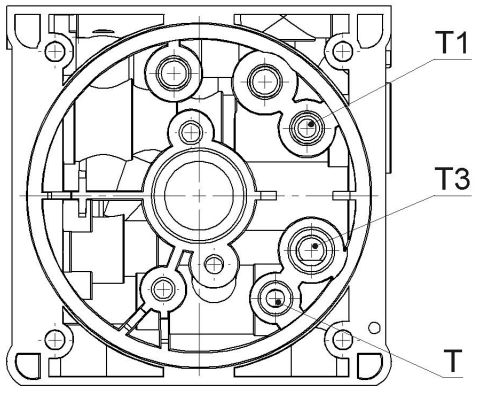


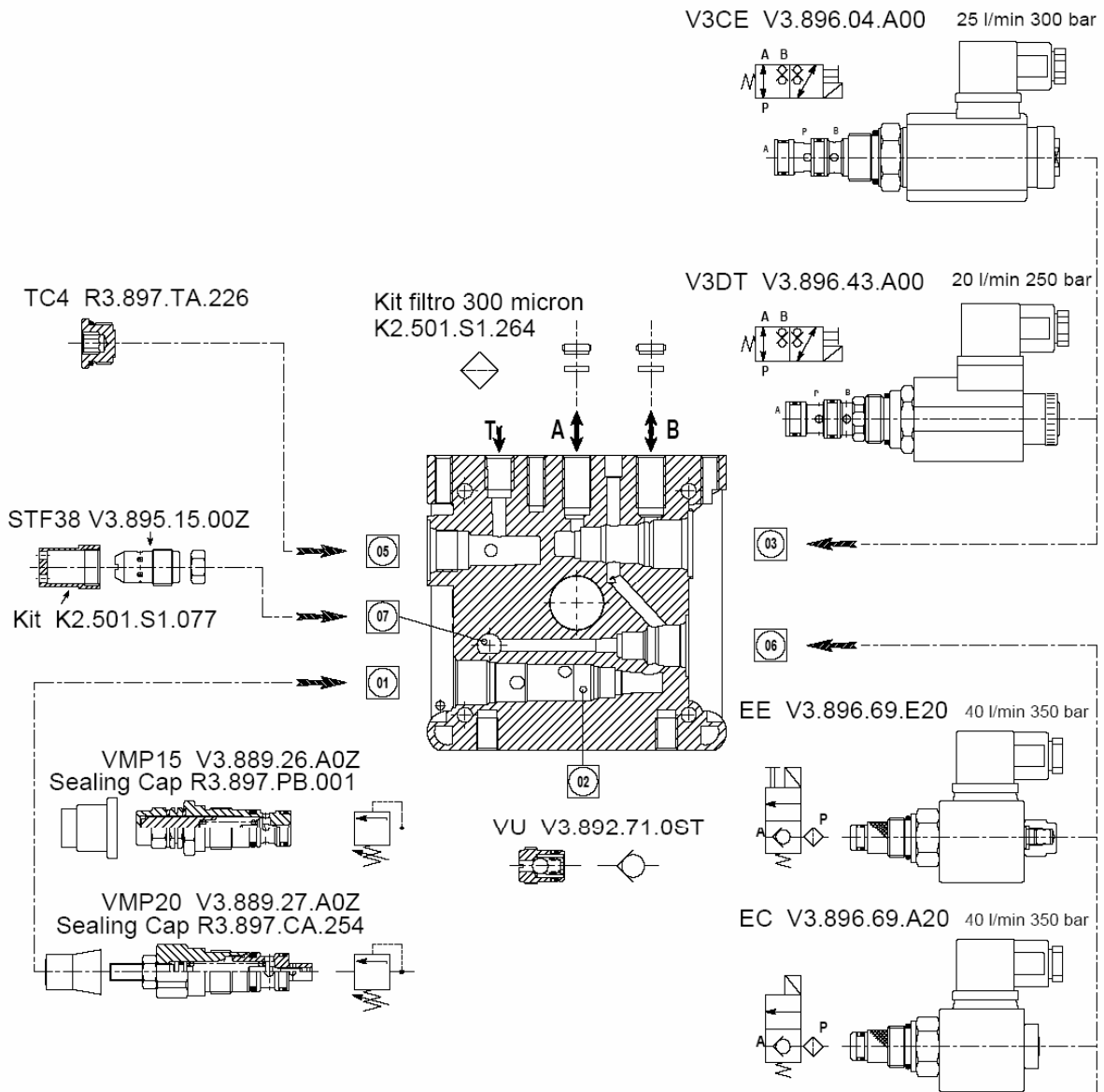
Main realizable diagrams



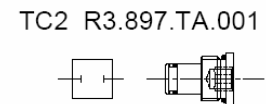
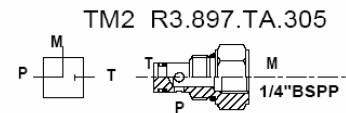
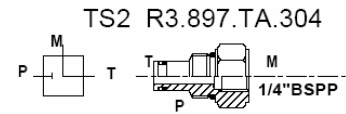
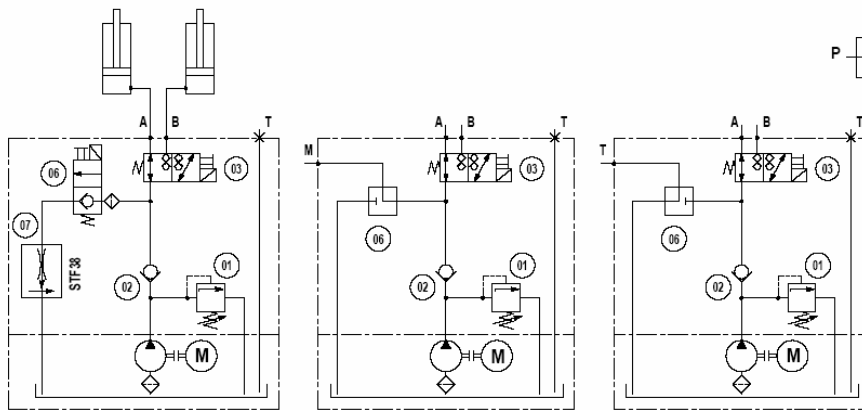
M15

Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	



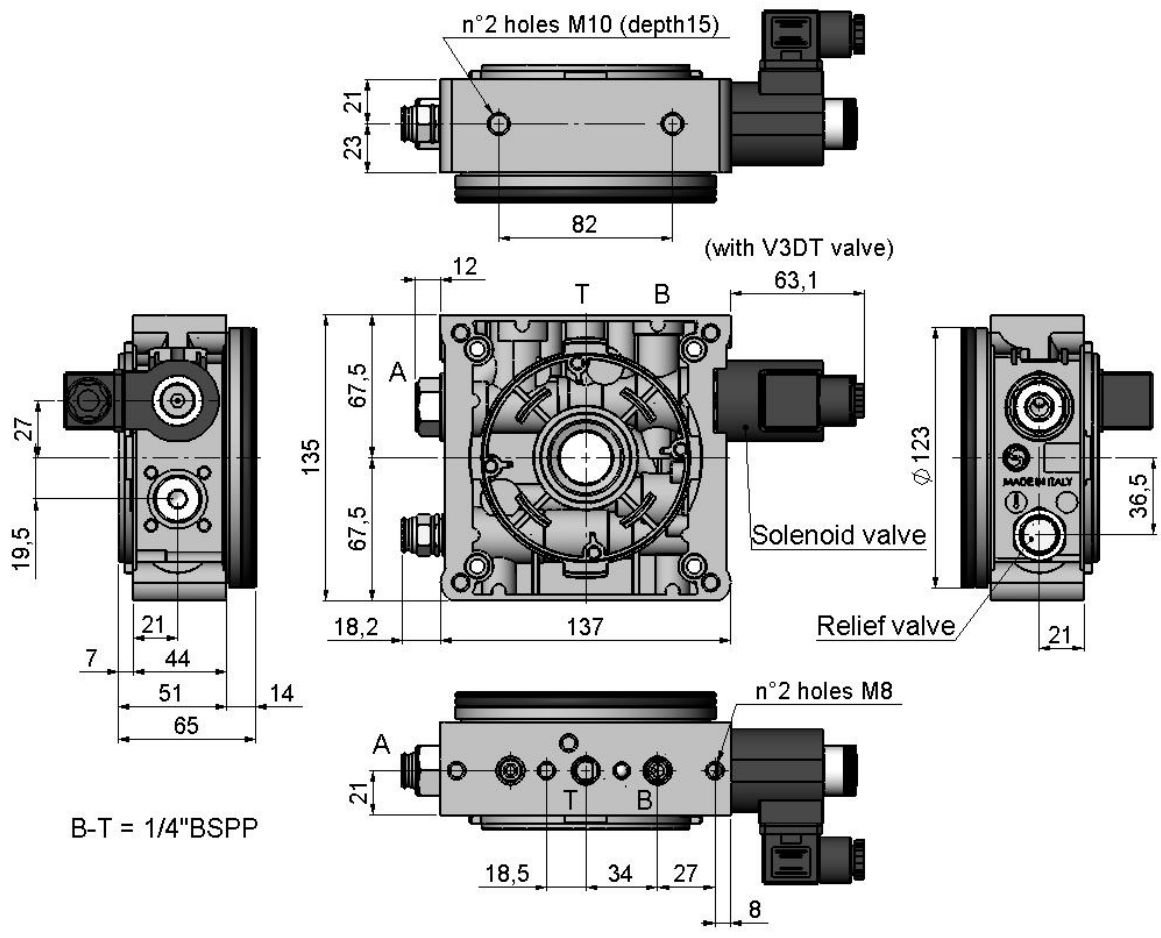
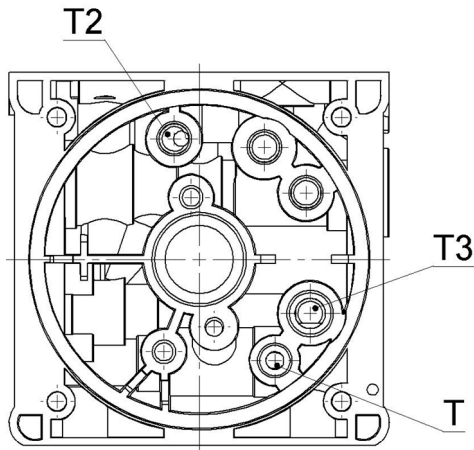


Main realizable diagrams

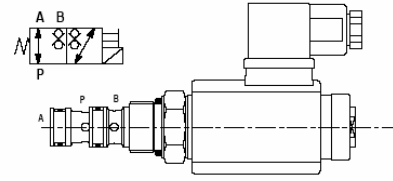


M16

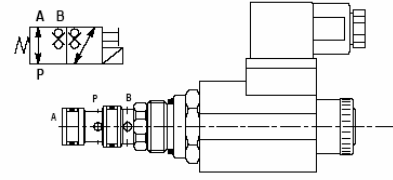
Relief valve		Pressure range (bar)	Manifold hydraulic diagram
VMP15	W	5 ÷ 50	
	Y	30 ÷ 120	
	Z	80 ÷ 250	
VMP20	Y	20 ÷ 80	
	Z	60 ÷ 220	
	X	100 ÷ 350	



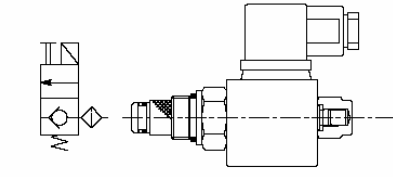
V3CE V3.896.04.A00 25 l/min 300 bar



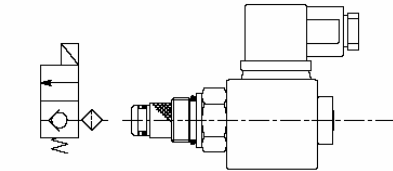
V3DT V3.896.43.A00 20 l/min 250 bar



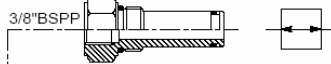
EE V3.896.69.E20 40 l/min 350 bar



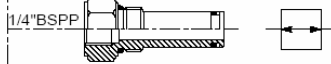
EC V3.896.69.A20 40 l/min 350 bar



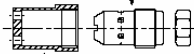
TM4 R3.897.TA.311



TM3 R3.897.TA.303



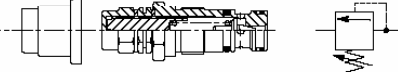
STF38 V3.895.15.00Z



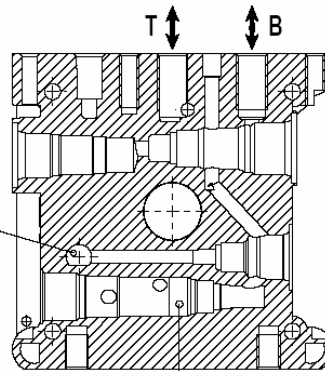
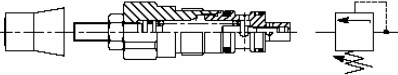
Kit K2.501.S1.077



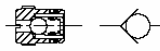
VMP15 V3.889.26.A0Z
Sealing Cap R3.897.PB.001



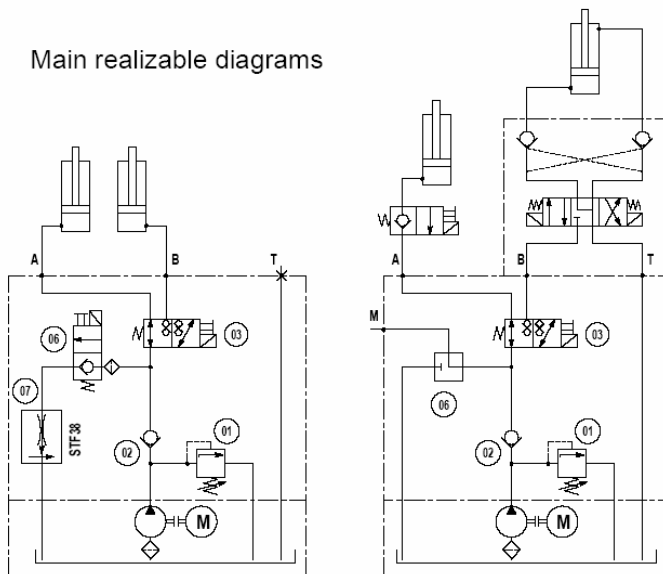
VMP20 V3.889.27.A0Z
Sealing Cap R3.897.CA.254



VU V3.892.71.0ST

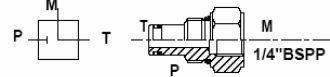


Main realizable diagrams

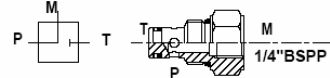


N12

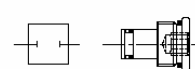
TS2 R3.897.TA.304



TM2 R3.897.TA.305



TC2 R3.897.TA.001



KS00

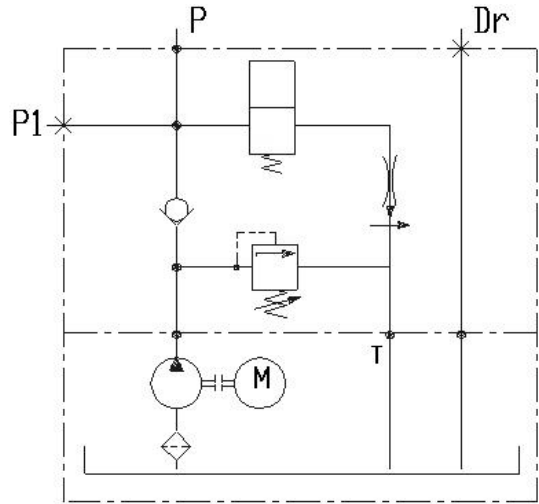
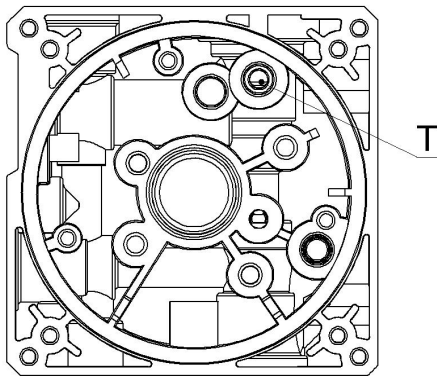
Relief valve Pressure range (bar)

VM15

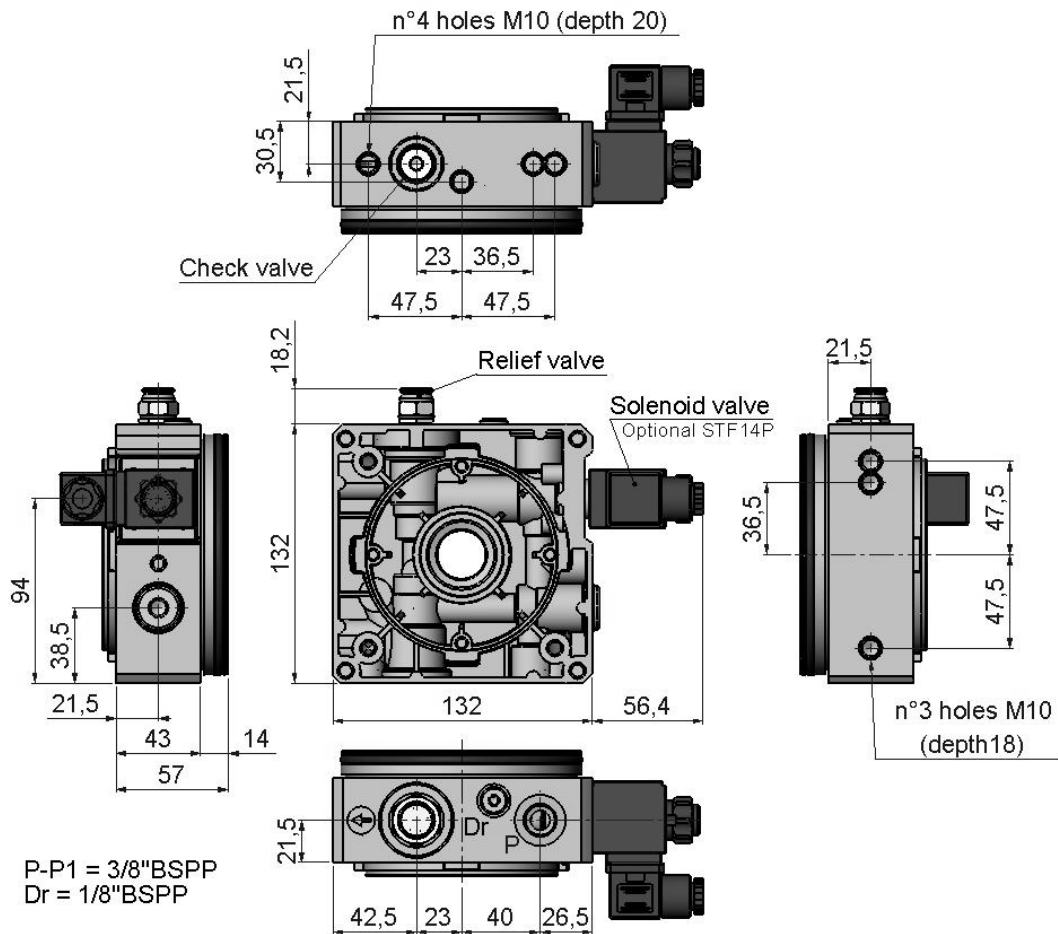
W	5 ÷ 50
Y	30 ÷ 120
Z	80 ÷ 250

Manifold hydraulic diagram

Steel tank is not available for central manifold KS type. Please contact our sales department for further information.



Optional: STF14P flow control valve.



KS02

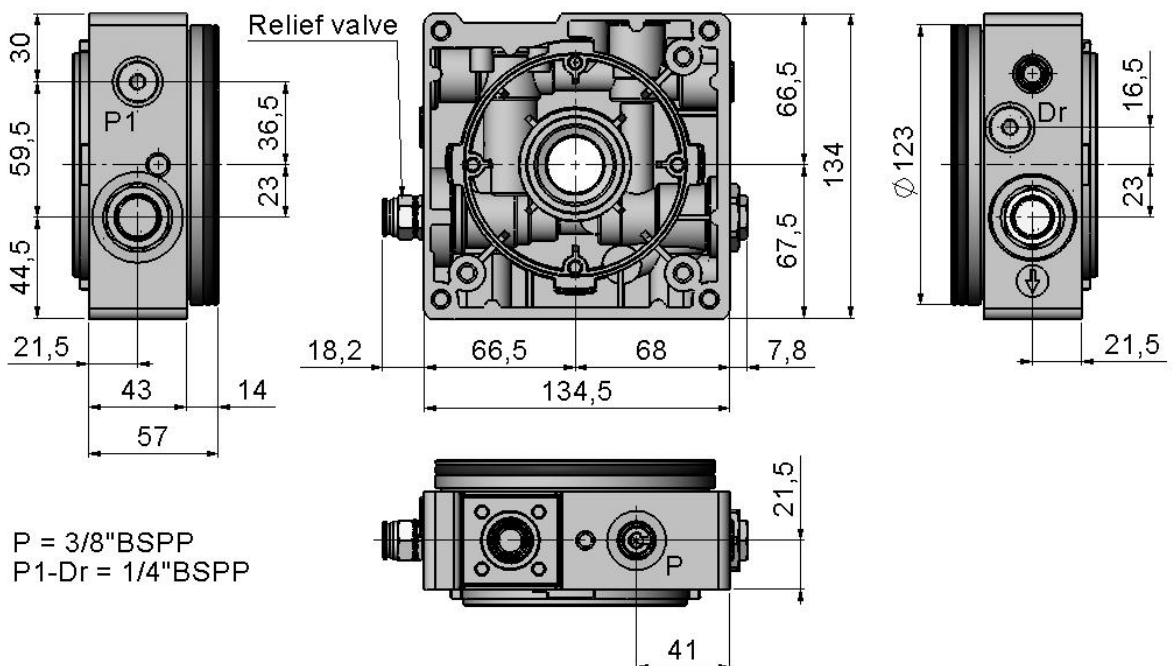
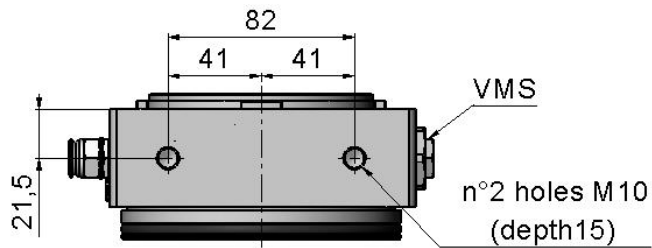
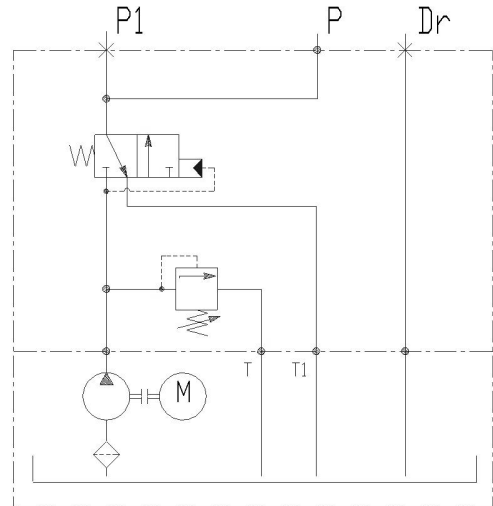
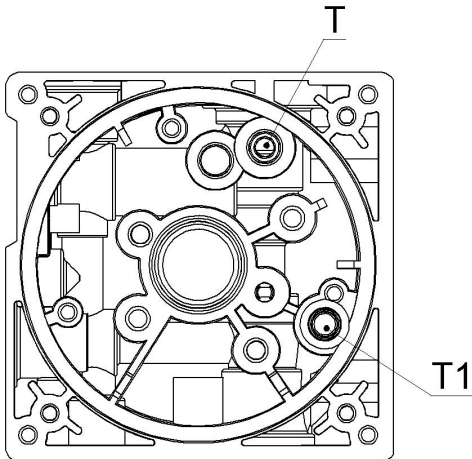
Relief valve Pressure range (bar)

VM15

W	5 ÷ 50
Y	30 ÷ 120
Z	80 ÷ 250

Manifold hydraulic diagram

Steel tank is not available for central manifold KS type. Please contact our sales department for further information.



CODE	Description	Diagram	Drawing	Compatibility	
EC	Solenoid valve VE1-NC			ME K - KE	
	Max working pressure				350 bar
	Max flow rate				40 l/min
	Coil type				S2-CE
EE	Solenoid valve VE1-NC-EM with emergency screw			ME K - KE	
	Max working pressure				350 bar
	Max flow rate				40 l/min
	Coil type				S2-CE
EA	Solenoid valve VE3-NA			ME K - KE	
	Max working pressure				250 bar
	Max flow rate				30 l/min
	Coil type				S-CE
EAM	Solenoid valve VE3-NA-EM with emergency push			ME K - KE	
	Max working pressure				250 bar
	Max flow rate				30 l/min
	Coil type				S-CE
EA6	Solenoid valve CEI6-NA			K - KE	
	Max working pressure				350 bar
	Max flow rate				40 l/min
	Coil type				S-CE

CODE	Description	Diagram	Drawing	Compatibility	
EA6M	Solenoid valve CEI6-NA-EM with emergency push			K - KE	
	Max working pressure				350 bar
	Max flow rate				40 l/min
	Coil type				S-CE
TPR	Check valve with pressure port 1/4"BSPP			K	
VM15	Direct acting poppet style relief valve			ME K - KS	
	Max working pressure				250 bar
	Max flow rate				15 l/min
VM25	Direct acting guided poppet style relief valve			K - KS	
	Max working pressure				350 bar
	Max flow rate				25 l/min
VMP20	Direct acting guided poppet style relief valve			KE	
	Max working pressure				350 bar
	Max flow rate				20 l/min

CODE	Description	Diagram	Drawing	Compatibility
VCM99	Two-Way manual operated cartridge valve			ME K - KE
MC	Two-Way manual operated cartridge valve			K - KE
MCR	Two-Way manual operated cartridge valve			K - KE

CODE	Description	Diagram	Drawing	Compatibility	
PMC12	Hand pump (1.5 cc)			K - KE	
	Max working pressure				300 bar
	Displacement				1,5 cc
TC2	Plug for cavity				ME K - KE
TS2	1/4" auxiliary return port				ME K - KE
TS3	3/8" auxiliary return port				ME K - KE
TM2	1/4" auxiliary pressure port				ME K - KE

CODE	Description	Diagram	Drawing	Compatibility	
TM3	1/4" auxiliary pressure port			KE	
TM4	3/8" auxiliary pressure port			KE	
ST6CP-PR	Pressure compensated flow regulator			K - KE	
	Max working pressure				250 bar
	Regulated flow rate				2 ÷ 16 l/min

Electric controls for solenoid operated valves

CODE	Description	S-CE	S2-CE	
OO	None			<p>Nominal power: 18 W Duty cycle: 100% Insulation class: F (T = 155°C) Index of protection: IP65</p> <p>XXX : solenoid operated valve code. YY : coil voltage code.</p> <p>Example: E E . O C</p>
OB	D.C. 12V	X	X	
OC	D.C. 24V	X	X	
OD	D.C. 48V	X	X	
OH	A.C. 24V 50Hz		X	
OM	A.C. 110V 50Hz		X	
ON	A.C. 220V 50Hz		X	
OP	A.C. 24V 60Hz		X	
OR	A.C. 110V 60Hz		X	
OS	A.C. 220V 60Hz		X	
OV	24V RAC	X	X	
OW	110V RAC	X	X	
OZ	220V RAC	X	X	

Mechanical drives for manual operated valves

CODE	Description	
00	Without microswitch	<p>XXX : manual operated valve code. YY : coil voltage code.</p> <p>Example: M C . 1 7</p>
17	With microswitch	

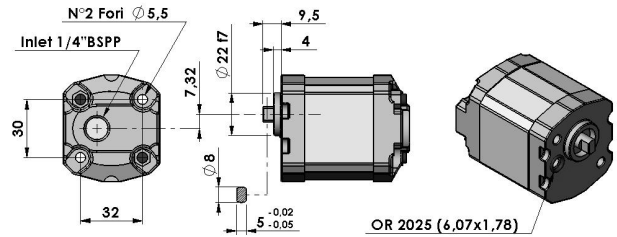
Flow control valves pressure compensated

CODE	Setting				Diagram	Drawing	Compatibility
STF12P	CODE	l/min	CODE	l/min			
	A	1	F	6			
	B	2	G	7			
	C	3	H	8			
	D	4	I	9			
	E	5	L	10			
STF14P	CODE	l/min	CODE	l/min			
	A	1	F	6			
	B	2	G	7			
	C	3	H	8			
	D	4	I	9			
	E	5	L	10			
STF38	CODE	l/min	CODE	l/min			
	B	2	M	11			
	C	3	N	12			
	D	4	O	13			
	E	5	P	14			
	F	6	Q	15			
	G	7	R	16			
	H	8	T	18			
	I	9	Z	20			
	L	10					
STF38P	CODE	l/min	CODE	l/min			
	B	2	M	11			
	C	3	N	12			
	D	4	O	13			
	E	5	P	14			
	F	6	Q	15			
	G	7	R	16			
	H	8	T	18			
	I	9	Z	20			
	L	10					

Please note: all pumps have anti-clockwise rotation.

Gear pumps group 05 for ME – standard version

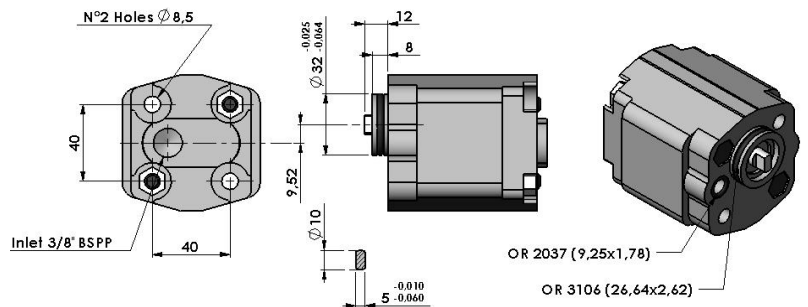
Code	Displacement (cc/rev)	Flow (l/min) @1500 rpm	P2 (bar)	P3 (bar)
L1	0,18	0,27	190	230
L2	0,25	0,37	190	230
L3	0,50	0,75	190	230
L4	0,62	0,93	190	230
L5	0,75	1,12	190	230
L6	1,00	1,50	190	230
L7	1,25	1,87	190	230
L8	1,50	2,25	190	230



P2= Intermittent max. pressure P3= Peak max. pressure (max. 2 seconds)

Gear pumps group 1 for K-KE-KS – standard version

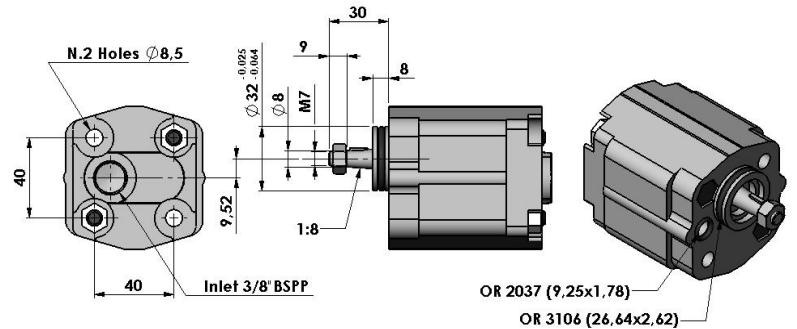
Code	Displacement (cc/rev)	Flow (l/min) @1500 rpm	P2 (bar)	P3 (bar)
10	0,82	1,3	230	270
11	1,1	1,6	230	270
12	1,6	2,4	230	270
13	2,1	3,1	230	270
14	2,7	3,9	230	270
15	3,2	4,8	210	250
16	3,7	5,5	210	250
17	4,2	6,3	210	250
18	4,8	7,2	190	230
19	5,8	8,7	190	230
20	8,0	11,8	160	200
21	9,9	14,8	150	190



P2= Intermittent max. pressure P3= Peak max. pressure (max. 2 seconds)

Gear pumps group 1 for K – elastic couplings version with tapered shaft

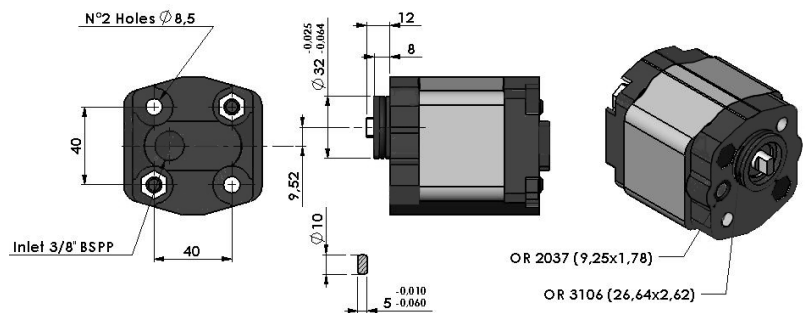
Code	Displacement (cc/rev)	Flow (l/min) @1500 rpm	P2 (bar)	P3 (bar)
10CON	0,82	1,3	230	270
11CON	1,1	1,6	230	270
12CON	1,6	2,4	230	270
13CON	2,1	3,1	230	270
14CON	2,7	3,9	230	270
15CON	3,2	4,8	210	250
16CON	3,7	5,5	210	250
17CON	4,2	6,3	210	250
18CON	4,8	7,2	190	230
19CON	5,8	8,7	190	230
20CON	8,0	11,8	160	200
21CON	9,9	14,8	150	190



P2= Intermittent max. pressure P3= Peak max. pressure (max. 2 seconds)

High pressure gear pumps group 1 for K-KE-KS – cast iron covers version for high pressure applications

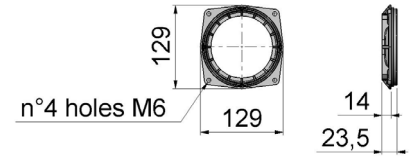
Code	Displacement (cc/rev)	Flow (l/min) @1500 rpm	P2 (bar)	P3 (bar)
11GH	1	1,5	300	350
12GH	1,6	2,4	300	350
13GH	2	3	300	350
14GH	2,5	3,7	300	350
15GH	3,15	4,7	280	330
16GH	3,65	5,5	250	300
17GH	4,2	6,3	230	280
18GH	5	7,5	210	250
19GH	6,1	9,1	210	250
20GH	7,4	11,1	180	230



P2= Intermittent max. pressure P3= Peak max. pressure (max. 2 seconds)

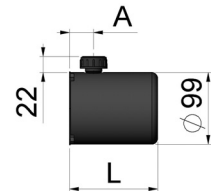
Adaptor for K-KE tanks

CODE				
S81	This adaptor allows you to use steel tanks designed for K-KE (Ø123 mm) with ME manifolds (Ø96 mm).			

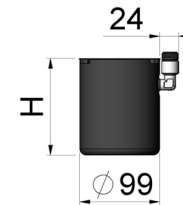


Steel tank

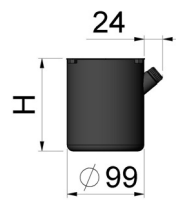
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	A (mm)
S266	0,5	0,4	120	32
S267	1	0,7	184	32
S183	1	0,7	184	154



CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	
S294	0,5	0,4	120	
S295	1	0,7	184	
S268	0,5	0,4	120	
S269	1	0,7	184	



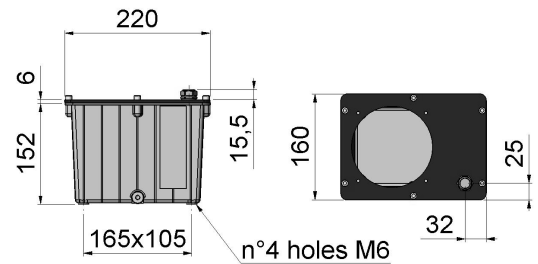
S294 - S295



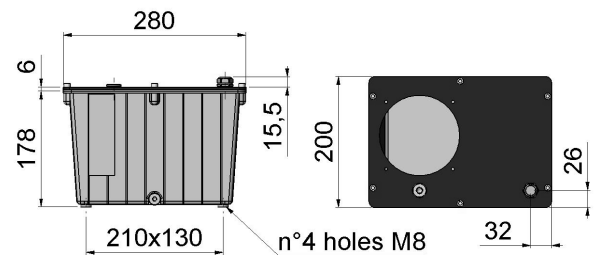
S268 - S269

Alluminium tank

CODE	Tank capacity (l)	Useable capacity (l)	
S102	3	2,3	



CODE	Tank capacity (l)	Useable capacity (l)	
S103	6	5	



Plastic tank

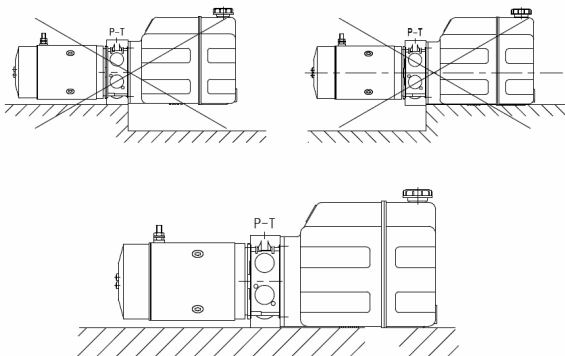
Temperature range: -15 / +70 °C

Materials: PE = Polyethylene, PP = Polypropilene

Color: Neutral transparent

CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	Material	
S284	0,5	0,4	123	PP	
S286	1	0,7	186	PP	
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	Material	
S285	0,5	0,4	123	PP	
S287	1	0,7	186	PP	
CODE	Tank capacity (l)	Useable capacity (l)		Material	
S270	1	0,9		PE	
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	Material	
S271	1,8	1,6	170	PE	
S272	2,5	2,2	240	PE	
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	Material	
S273	1	0,9	135	PE	
S274	1,8	1,6	170	PE	
S275	2,5	2,2	240	PE	

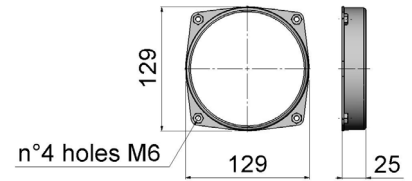
Please make sure that the tank and motor are mounted correctly



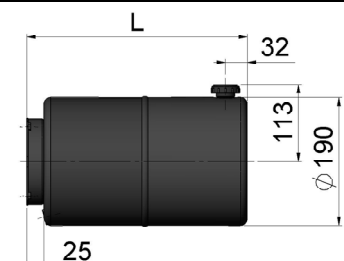
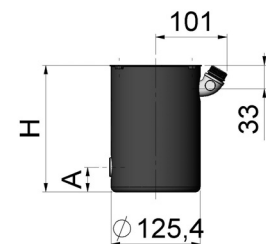
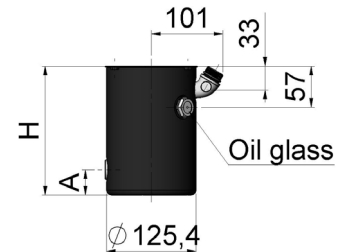
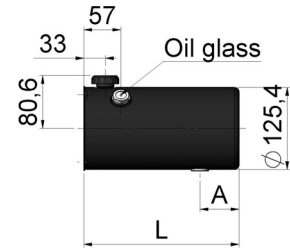
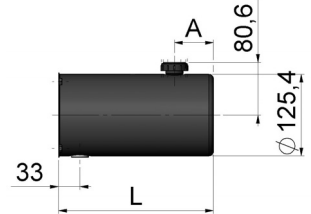
Assembly kit for plastic tank

Oil tank	Assembly kit
1 - 1,8 - 2,5 liters	K2.501.VT.005
0,5 - 1 liters Ø96 mm	K2.501.VT.009

Steel collar for tank				
CODE				
S00				

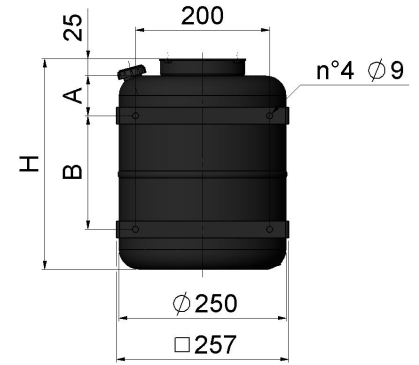


Steel tank				
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	A (mm)
S01	1	0,7	133	35
S20	1,8	1,2	178	35
S02	2,5	1,7	238	60
S161	3	2,3	280	60
S107	4	3,2	409	60
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	A (mm)
S145	1	0,7	133	35
S144	1,8	1,2	178	35
S142	2,5	1,7	238	60
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	A (mm)
S01V	1	0,6	133	35
S20V	1,8	1,1	178	35
S02V	2,5	1,7	238	60
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	A (mm)
S216	1	0,6	133	35
S217	1,8	1,1	178	35
S218	2,5	1,7	238	60
S239	3	2,3	280	60
S107V	4	3,2	409	60
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	
S03	5	4	219	
S34	7	5,4	271	
S04	8	6,6	323	
S109	11	9,6	453	

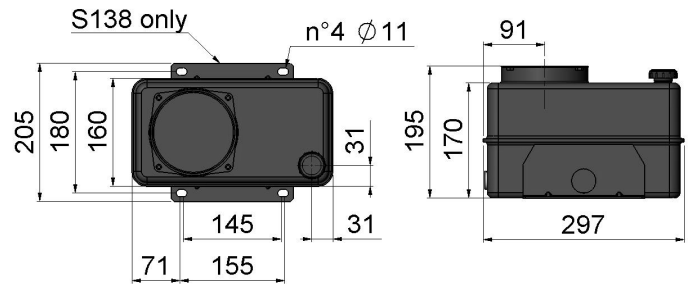


CODE	Tank capacity (l)	Useable capacity (l)	H (mm)				
S03V	5	3	219				
S34V	7	4,4	271				
S04V	8	5,8	323				
S109V	11	9,0	453				
CODE	Tank capacity (l)	Useable capacity (l)					
S185	5	3					
S108	8	5,8					
CODE	Tank capacity (l)	Useable capacity (l)					
S94	8	6,6					
CODE	Tank capacity (l)	Useable capacity (l)					
S177	9	7,7					
CODE	Tank capacity (l)	Useable capacity (l)	A (mm)	B (mm)	C (mm)	L (mm)	
S90	12	10,5	60	170	105	315	
S128	16	13	60	170	158	368	
S105	19	15	52,5	290	158	420	
S92	23	19	102,5	290	158	520	
CODE	Tank capacity (l)	Useable capacity (l)					
S178	9	6,9					

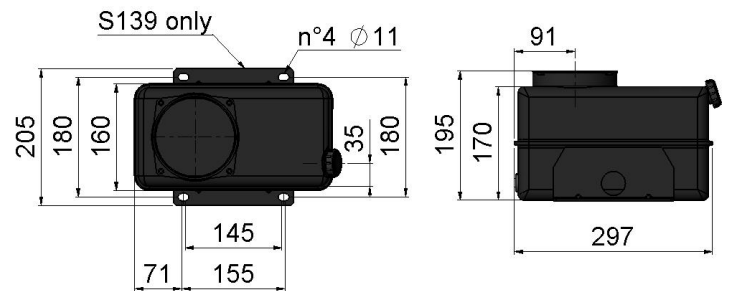
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	A (mm)	B (mm)
S90V	12	9	315	60	170
S92V	23	18	520	102,5	290



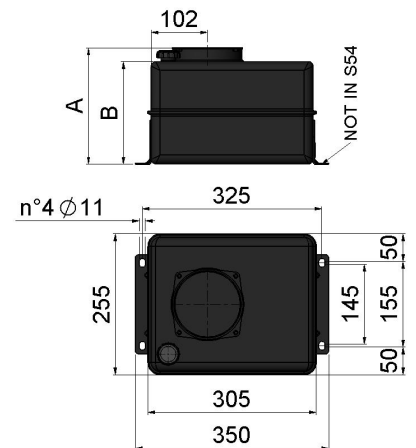
CODE	Tank capacity (l)	Useable capacity (l)	Brackets
S07	6	4	No
S138	6	4	Yes



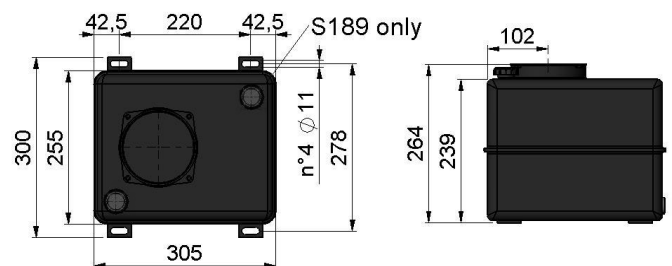
CODE	Tank capacity (l)	Useable capacity (l)	Brackets
S48	6	4	No
S139	6	4	Yes



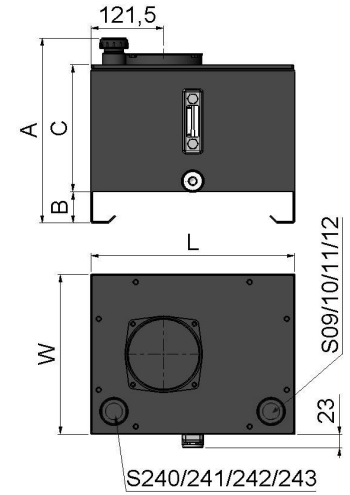
CODE	Tank capacity (l)	Useable capacity (l)	A (mm)	B (mm)
S223	8	6	156	131
S54	12	9,5	210	186
S140	12	9,5	210	186
S256	14	12	235	211
S141	15	13	261	236
S143	20	18	329	305



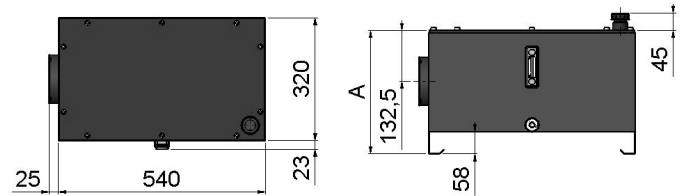
CODE	Tank capacity (l)	Useable capacity (l)
S184	15	13
S189	15	13



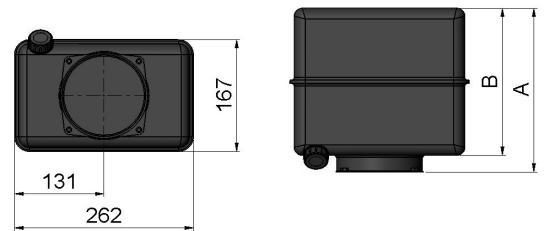
CODE	Tank capacity (l)	Useable capacity (l)	A (mm)	B (mm)	C (mm)	LxW (mm)
S09	20	12,5	285	53	207	340x270
S240	20	12,5	285	53	207	340x270
S10	30	22,5	405	58	322	340x270
S241	30	22,5	405	58	322	340x270
S11	45	30	344	58	261	540x320
S242	45	30	344	58	261	540x320
S12	60	44	435	58	352	540x320
S243	60	44	435	58	352	540x320



CODE	Tank capacity (l)	Useable capacity (l)	A (mm)
S13	45	30	321
S14	60	44	416

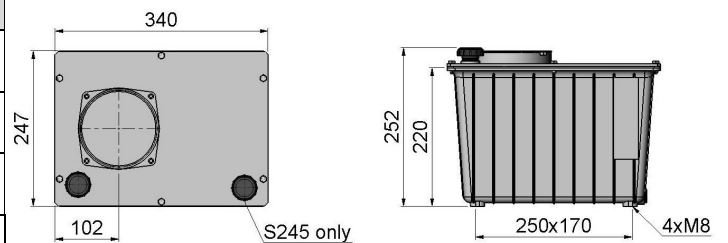


CODE	Tank capacity (l)	Useable capacity (l)	A (mm)	B (mm)
S211	3,5	3	125	100
S212	8	7	245	220



Alluminium tank

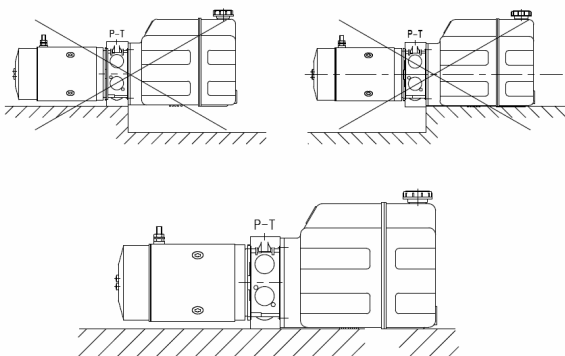
CODE	Tank capacity (l)	Useable capacity (l)
S31	10	8,3
S245	10	8,3



<i>Plastic tank</i>					
Temperature range: -15 / +70 °C Materials: PE = Polyethylene, PP = Polypropilene Color: Neutral transparent					
CODE	Tank capacity (l)	Useable capacity (l)		Material	
S246	1	0,9		PE	
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	Material	
S247	1,8	1,6	170	PE	
S248	2,5	2,2	240	PE	
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	Material	
S249	1	0,9	135	PE	
S250	1,8	1,6	170	PE	
S251	2,5	2,2	240	PE	
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	Material	
S343	5	3,8	230	PP	
S331	5	3,8	230	PP <u>Black</u>	
S316	9	7,3	365	PP	
S314	9	7,3	365	PP <u>Black</u>	
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	Material	
S344	5	3,5	230	PP	
S332	5	3,5	230	PP <u>Black</u>	
S315	9	7,3	365	PP	
S313	9	7,3	365	PP <u>Black</u>	
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	Material	
S335	1	0,7	140	PP	
S336	1,8	1,2	180	PP	
S337	2,5	1,7	240	PP	
S338	3	2,3	285	PP	

CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	Material	
S339	1	0,6	140	PP	
S340	1,8	1,1	180	PP	
S341	2,5	1,7	240	PP	
S342	3	2,3	285	PP	
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	Material	
S202	5	3,8	227	PP	
S205	8	6	334	PP	
S208	12	9	492	PP	
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	Material	
S198	5	3,5	227	PP	
S191	8	6,3	334	PP	
S192	12	10,8	492	PP	
CODE	Tank capacity (l)	Useable capacity (l)	L (mm)	Material	
S374	5	4	219	PP	
S376	7	5,4	271	PP	
S378	8	6,6	323	PP	
S380	11	9,6	453	PP	
CODE	Tank capacity (l)	Useable capacity (l)	H (mm)	Material	
S375	5	4	219	PP	
S377	7	5,4	271	PP	
S379	8	6,6	323	PP	
S381	11	9,6	453	PP	

Please make sure that the tank and motor are mounted correctly



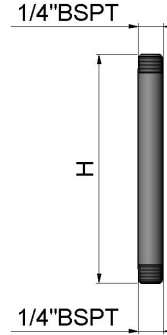
Assembly kit for plastic tank

Oil tank	K	KE
S246 - S247 - S248 S249 - S250 - S251	K2.501.VT.002	K2.501.VT.007
S335 - S336 - S337 - S338 S339 - S340 - S341 - S342 S202 - S205 - S208 S198 - S191 - S192	K2.501.VT.001	K2.501.VT.006
S332 - S344 - S313 - S315 S343 - S331 - S316 - S314 S374 - S375 - S376 - S377 S378 - S379 - S380 - S381	K2.501.VT.013	K2.501.VT.014

Suction pipe

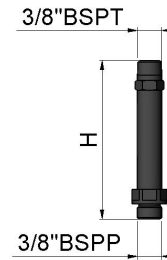
Vertical suction, steel pipe

Central manifold	CODE	H (mm)
ME	M2.340.49.000	42
	K2.340.S2.009	52
	K2.340.57.000	58
	M2.340.51.000	70
	M2.340.52.000	86
	M2.340.46.000	96
	M2.340.50.000	108
	M2.340.55.000	123
	M2.340.54.000	145
	M2.340.53.000	170
	M2.340.95.000	250
	M2.340.22.000	330

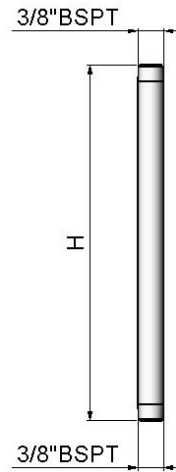


Vertical suction, plastic pipe

Central manifold	CODE	H (mm)
K - KE	K2.340.69.000	32
	K2.340.73.000	47
	K2.340.74.000	76
	K2.340.76.000	98
	K2.340.79.000	109
	K2.340.72.000	129
	K2.340.63.000	144
	K2.340.66.000	194
	K2.340.64.000	211
	K2.340.S2.012	240
	K2.340.S2.013	287
	K2.340.S2.014	320
	K2.340.S2.015	337
	K2.340.S2.016	358
K2.340.S2.017	385	



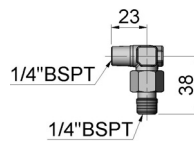
Code: **K2.340.XX.000**



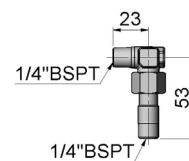
Code: **K2.340.S2.0XX**

Horizontal suction, steel pipe

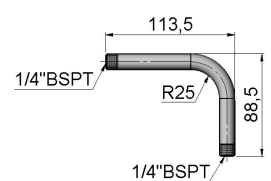
Central manifold	Oil tank diameter (mm)	CODE
ME	Ø96	K2.501.S1.319
	Ø123	K2.501.S1.320
	Ø190	M2.340.48.000



Code: **K2.501.S1.319**



Code: **K2.501.S1.320**



Code: **M2.340.48.000**

Suction pipe

Horizontal suction, plastic pipe

Central manifold	Oil tank diameter (mm)	CODE			
K	Ø123	K2.340.S2.004			
	Ø190	K2.501.S1.060			
	Ø250	K2.501.S1.061	Code: K2.340.S2.004	Code: K2.501.S1.060	Code: K2.501.S1.061
Central manifold	Oil tank diameter (mm)	CODE			
KE	Ø123	K2.340.S2.005			
	Ø190	K2.340.S2.006			
	Ø250	K2.340.S2.007	Code: K2.340.S2.005	Code: K2.340.S2.006	Code: K2.340.S2.007

Suction filter

ME	K2.255.15.000 90 µm, 5 l/min	K - KE	K2.255.37.000 90 µm, 8 l/min	K - KE	K2.255.66.000 90 µm, 15 l/min

Return pipe

Vertical return, plastic pipe			Vertical return, steel pipe		
CODE	H (mm)		CODE	H (mm)	
K2.347.15.000	100		K2.347.18.000	250	
K2.347.14.000	150		K2.347.19.000	300	
K2.347.13.000	200		K2.347.22.000	400	
Horizontal return, steel pipe					
CODE	L (mm)	H (mm)			
K2.347.16.000	120	45			
K2.347.17.000	134	90			
K2.347.27.000	170	90			

		Mounting position			
CODE	Image	1	3	5	6
O1	1				
O2	2				
O3	3				
O4	4				
V1	5				
V2	6				
-	7				
O6	8	7 - STANDARD 			
O7	9				
O8	10				

		Terminal box position for A.C. motors	
CODE	Image	11 - STANDARD	12
-	11		
M2	12		
M3	13		
M4	14		

		Relay position for D.C. motors	
CODE	Image	15 - STANDARD	16
-	15		
R2	16		
R3	17		
R4	18		

Oil cap position for V1 only			
CODE	Image	19 - STANDARD	20
-	19	<p>P-T</p>	<p>P-T</p>
LU	20		
LO	21		
LP	22		
		21	22
		<p>P-T</p>	<p>P-T</p>

9 *Mounting brackets*

Support

Central manifold	CODE	Drawing	
ME	G06		
K	G07		
	G07L		
KE	G80		

Our modular system offers a wide range of elements. In this general catalogue only a selection will be reported to demonstrate the main objectives reachable. For more details please refer to our **Modular manifold blocks catalogue**, or contact our sales department.

Elements without drives			
CODE	Description	Diagram	Drawing
N09	Spacing element H = 18 mm		
N01	Spacing element H = 39 mm		
N02	Spacing element H = 69 mm		
N03	Element for solenoid valves CETOP 2143 (Ø6 mm), parallel connection		
N11	Element for solenoid valves CETOP 2143 (Ø6 mm), series connection		<p>A-B = 1/4"BSPP or 3/8"BSPP</p>
N12	Element for solenoid valves CETOP 2143 (Ø6 mm) with pilot operated check valve on A and B		
N13	Element for solenoid valves CETOP 2143 (Ø6 mm) with pilot operated check valve on B		<p>A-B = 3/8"BSPP</p>
N14	Element for solenoid valves CETOP 2143 (Ø6 mm) with pilot operated check valve on A		<p>A-B = 1/4"BSPP</p>
N07	Element CETOP 2143 with relief valve VM15 on A and B		
N06	Element CETOP 2143 with relief valve VM15 on B		
N05	Element CETOP 2143 with relief valve VM15 on A		

Elements without drives

CODE	Description	Diagram	Drawing
N78	Element CETOP 2143 with SVU6 on A and B		
N105	Element CETOP 2143 with SVU6 on A		
N106	Element CETOP 2143 with SVU6 on B		
N51	Element for horizontal modular system motor side		
N15	Element for horizontal modular system motor side, with 1/4"BSPP pressure port		
N26	Element for horizontal modular system tank side, with 1/4"BSPP pressure port		

Elements without drives			
CODE	Description	Diagram	Drawing
N116	Element with return filter		

Ports	
CODE	Description
1	1/4" BSPP
2	3/8" BSPP

Example
 Element N03 is available with A - B = 1/4"BSPP or with A - B = 3/8"BSPP.
 Fill in the code with

N	0	3	.	1
---	---	---	---	---

 for 1/4"BSPP port or

N	0	3	.	2
---	---	---	---	---

 for 3/8"BSPP port.

CETOP 2143 (Ø6 mm) solenoid valves			
CODE	Diagram	CODE	Diagram
E02Z		E06Z	
E11Z		E07Z	
E03Z		E08Z	
E04Z		E10Z	
E05Z		E20Z	
E13Z			
E14Z			
E15Z			

Max working pressure 250 bar
Max flow rate 30 l/min

Screw type emergency kit
 V2.501.S1.243

Solenoid	
CODE	Voltage
OB	12V D.C.
OC	24V D.C.
OD	48V D.C.
OV	24V RAC
OW	110V RAC
OZ	220V RAC

Example:

N	1	2	.	1	/	E	0	8	Z	.	O	V
---	---	---	---	---	---	---	---	---	---	---	---	---

 element N12 with 1/4"BSPP ports and CETOP valve E08Z.

Hand operated elements			
CODE	Description	Diagram	Drawing
N22	<p>Single acting hand operated pump element</p> <p>Displacement: 6 cc</p>		
D09	Hand operated directional valve		<p>A-B = 1/4"BSPP</p>
	Hand operated directional valve with microswitch		<p>A-B = 1/4"BSPP</p>

Elements with cartridge solenoid valves

CODE	Description	Diagram	Drawing
V07	Element with two valves VE1-NC-VU for single acting circuit		
V08	Element with two valves VE1-NC-VU for double acting circuit (regenerating)		
V30	Element with two valves VE1-NC-VU and flow regulator for single acting circuit		
V39	Element with V4DS-2P valve for double acting circuit		
V47			
V40			
V61	Element with V4DS-3P valve for double acting circuit		
V62			
V89			

Elements with cartridge solenoid valves

CODE	Description	Diagram	Drawing
V55	Element with V4DS-3P valve for double acting circuit		

Ports

CODE	Description
1	1/4" BSPP
2	3/8" BSPP

Example

Element V07 is available with C = 1/4"BSPP or with C = 3/8"BSPP.

Fill in the code with for 1/4"BSPP port or for 3/8"BSPP port.

Electric controls

CODE	Solenoid	CODE	Solenoid
OO	None	OP	24V 60Hz A.C.
OB	12V D.C.	OR	110V 60Hz A.C.
OC	24V D.C.	OS	220V 60Hz A.C.
OD	48V D.C.	OV	24V RAC
OH	24V 50Hz A.C.	OW	110V RAC
OM	110V 50Hz A.C.	OZ	220V RAC
ON	220V 50Hz A.C.		

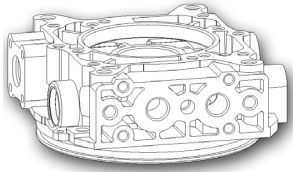
Example:

Accessories

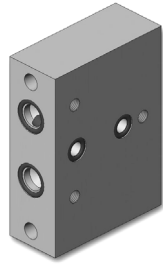
Manometer

<p>Manometer with 90° isolator</p>	<p>Manometer with straight isolator</p>																								
	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 20%;">CODE</th> <th style="width: 50%;">Description</th> <th style="width: 30%;">Pressure range (bar)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">C1.630.16.000</td> <td>Manometer</td> <td style="text-align: center;">0 ÷ 60</td> </tr> <tr> <td style="text-align: center;">C1.630.17.000</td> <td>Manometer</td> <td style="text-align: center;">0 ÷ 100</td> </tr> <tr> <td style="text-align: center;">C1.630.18.000</td> <td>Manometer</td> <td style="text-align: center;">0 ÷ 160</td> </tr> <tr> <td style="text-align: center;">C1.630.19.000</td> <td>Manometer</td> <td style="text-align: center;">0 ÷ 250</td> </tr> <tr> <td style="text-align: center;">C1.630.20.000</td> <td>Manometer</td> <td style="text-align: center;">0 ÷ 315</td> </tr> <tr> <td style="text-align: center;">C1.605.04.000</td> <td>90° isolator</td> <td></td> </tr> <tr> <td style="text-align: center;">C1.605.03.000</td> <td>Straight isolator</td> <td></td> </tr> </tbody> </table>	CODE	Description	Pressure range (bar)	C1.630.16.000	Manometer	0 ÷ 60	C1.630.17.000	Manometer	0 ÷ 100	C1.630.18.000	Manometer	0 ÷ 160	C1.630.19.000	Manometer	0 ÷ 250	C1.630.20.000	Manometer	0 ÷ 315	C1.605.04.000	90° isolator		C1.605.03.000	Straight isolator	
CODE	Description	Pressure range (bar)																							
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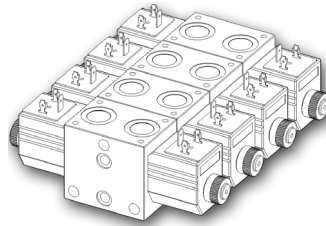
Design



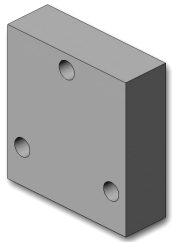
Modular interface (Oil System)



Connection plate

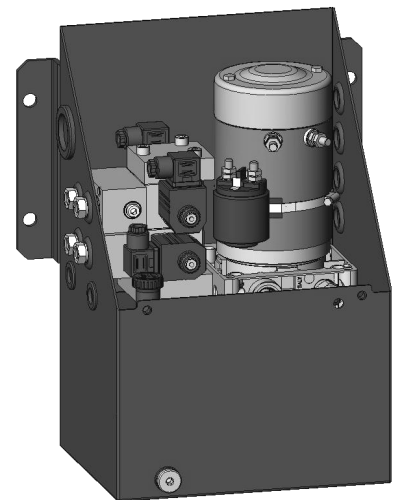
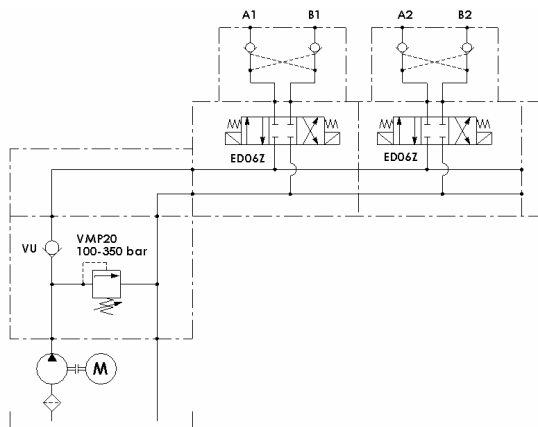
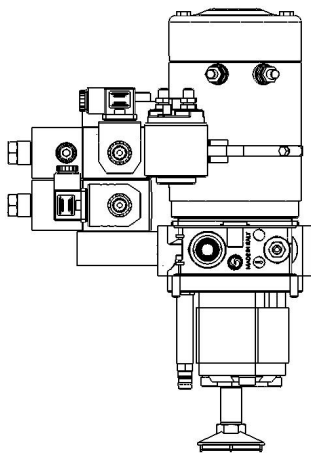
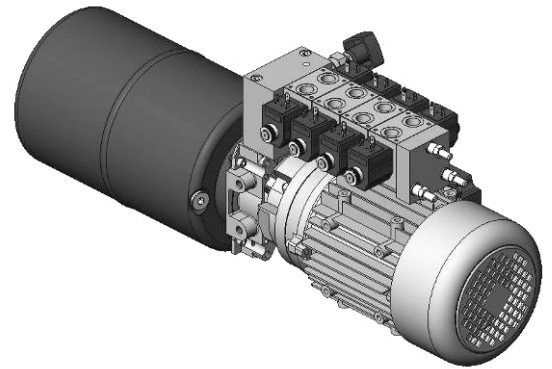
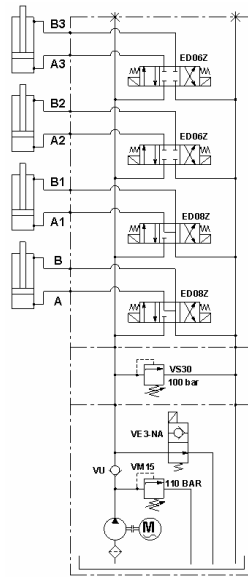
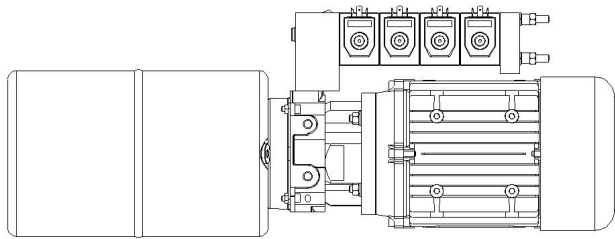


Modular directional valves (LC)



Ending plate

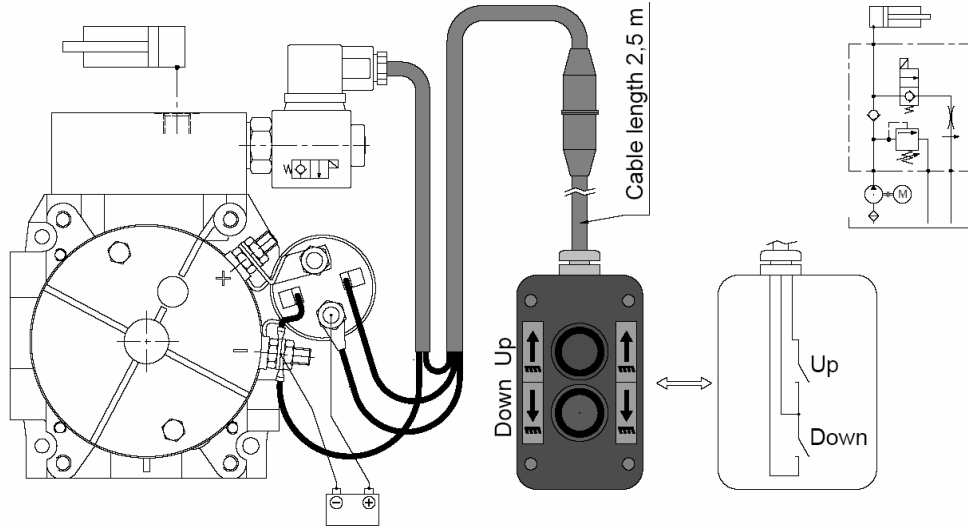
Examples



Please contact our sales department for further information.

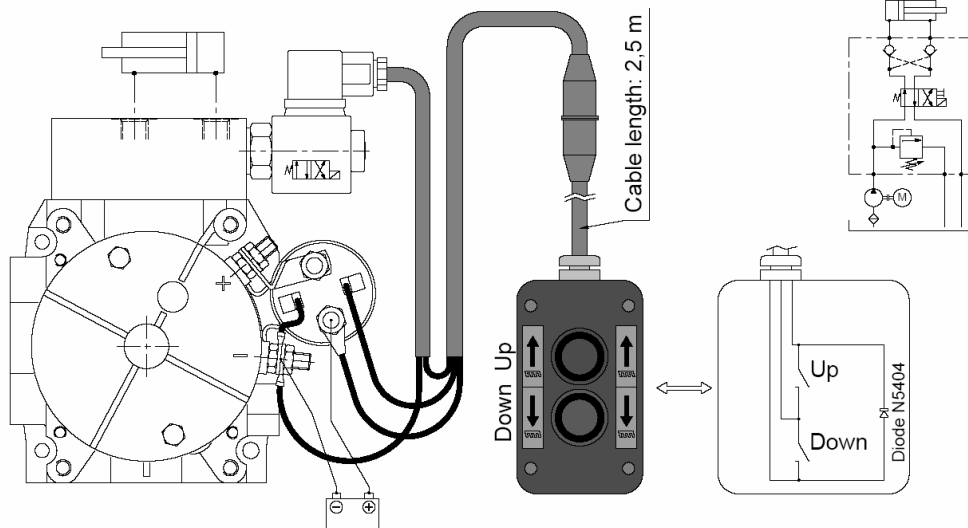
Cables for D.C. motor and single acting cilinder

CODE: K2.501.S1.218



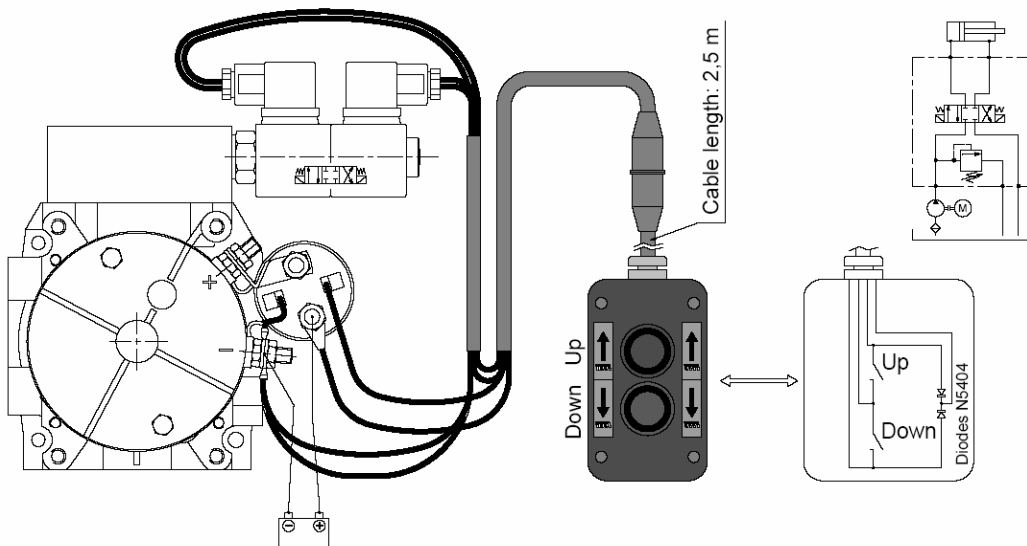
Cables for D.C. motor and double acting cilinder (V4DS-2P solenoid valve)

CODE: K2.501.S1.216



Cables for D.C. motor and double acting cilinder (V4DS-3P solenoid valve)

CODE: K2.501.S1.226



Duty cycles

All motors are limited by the amount of heat that can develop in the motor windings. Diagrams are based on standardized duty cycles. Differentiation is made between:

Continuous running duty S1

The motor operates under constant load of sufficient duration for thermal equilibrium to be established.

Short time duty S2

The motor operates at constant load for a given number of minutes. The duration would not be sufficient for thermal equilibrium being reached.

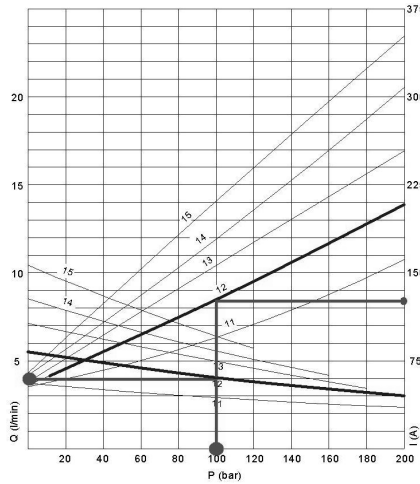
Intermittent periodic duty S3

S2 duty cycle is comprised of a sequence of identical duty cycles, each of which consists of a period of constant load followed by an interval of no load. If not given, operating time is assumed to be 10 minutes. Cycle duty is given in a percent value. For example: an S3 = 40% would indicate that motor load would be constant for 40% of the time (4 minutes). A no load condition would occur for 60% of the time (6 minutes).

Performance curves

Speed and torque of a D.C. motor and therefore volumetric flow and pressure of the driven pump are interrelated as shown by the characteristic curves.

Following charts represent both given volumetric flow rate (liters/minute) and required current (Amperes) versus pressure, for every D.C. motor with different pump's displacement.



How to read the curves

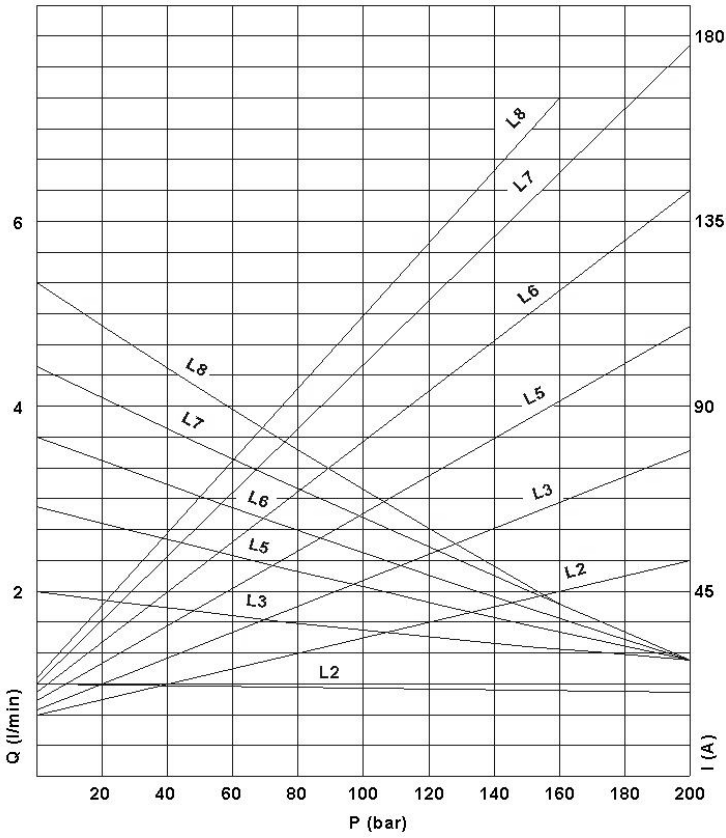
When pressure in bars and flow in l/min are determined according to your requirements, you can use the curves to find the correct pump/motor unit.

Example:

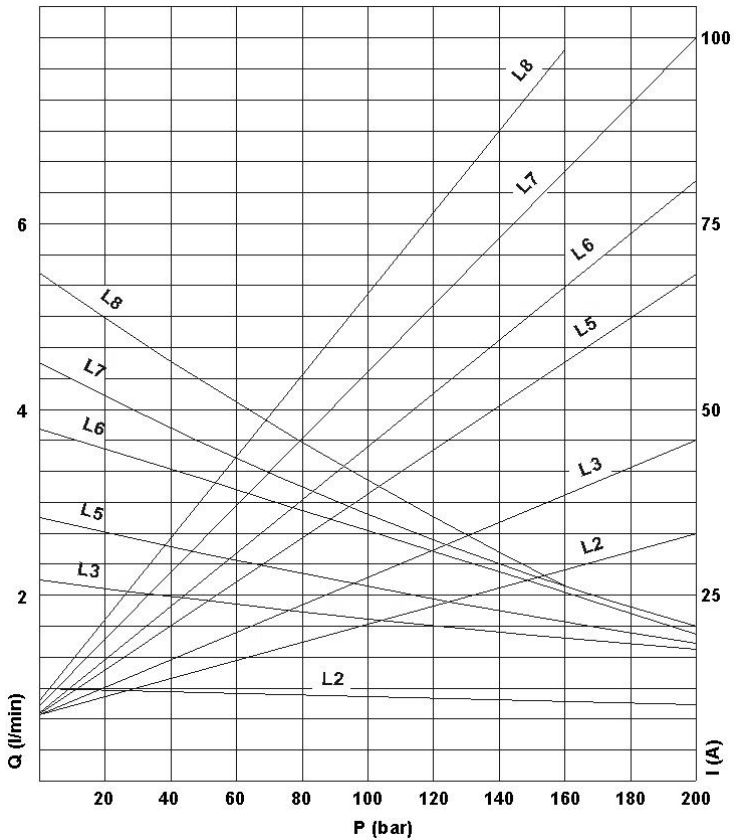
Pressure 100 bar
Flow 4 l/min

If you choose C98 electric motor (1,5 kW - S3 8%) with 12 pump (1,6 cc), you will have amperage 92 A.

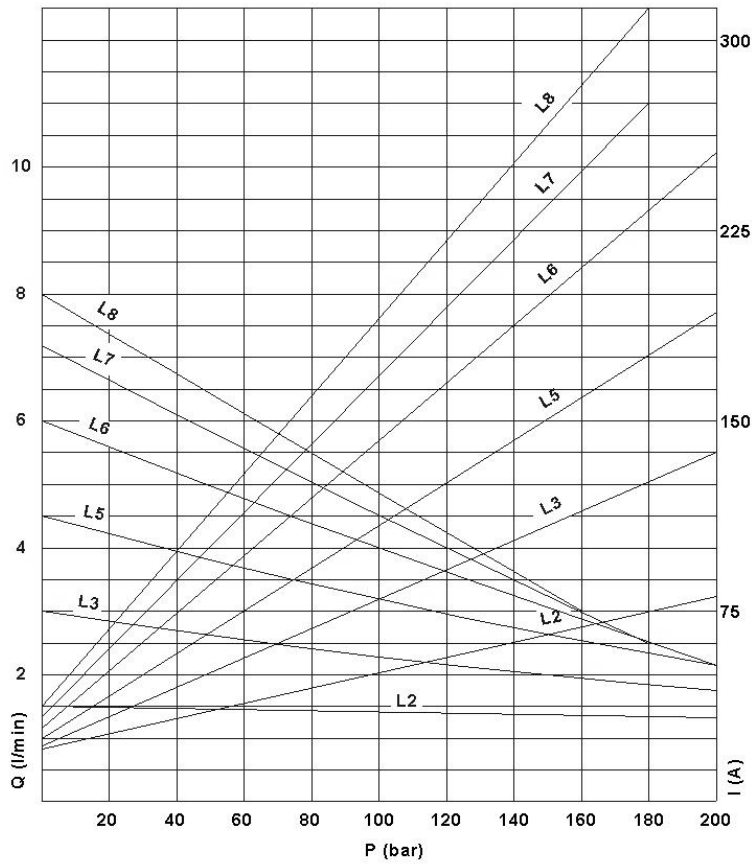
Motor CODE	C105
Voltage	12 V
Power	150 W
S3	50%
S2	25 min
Thermal switch	no
Protection Index	IP65



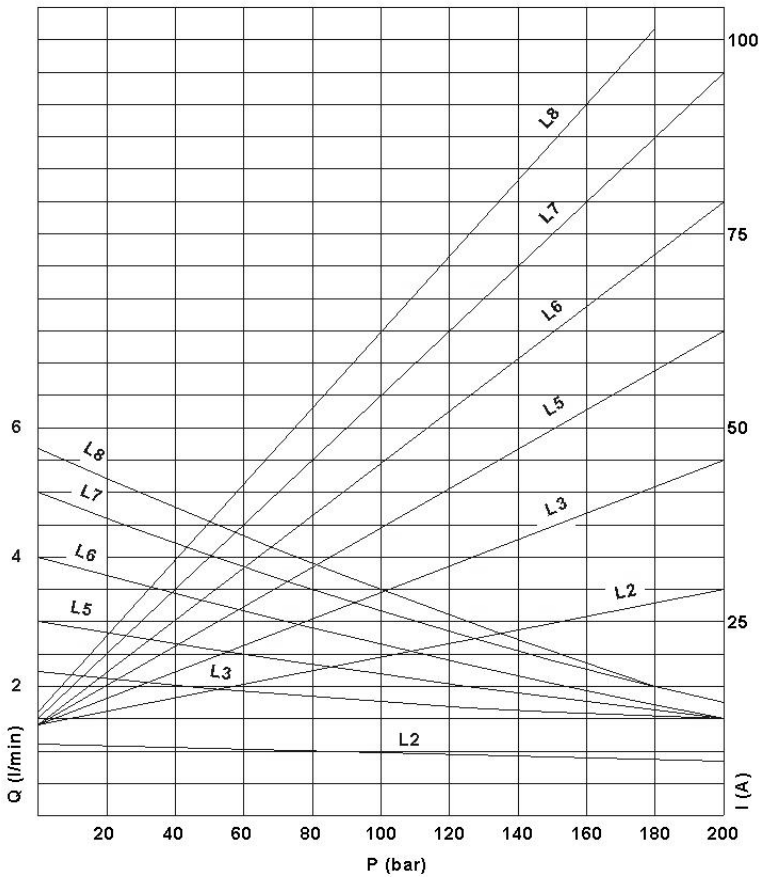
Motor CODE	C40
Voltage	12 V
Power	500 W
S3	17%
S2	5 min
Thermal switch	no
Protection Index	IP54



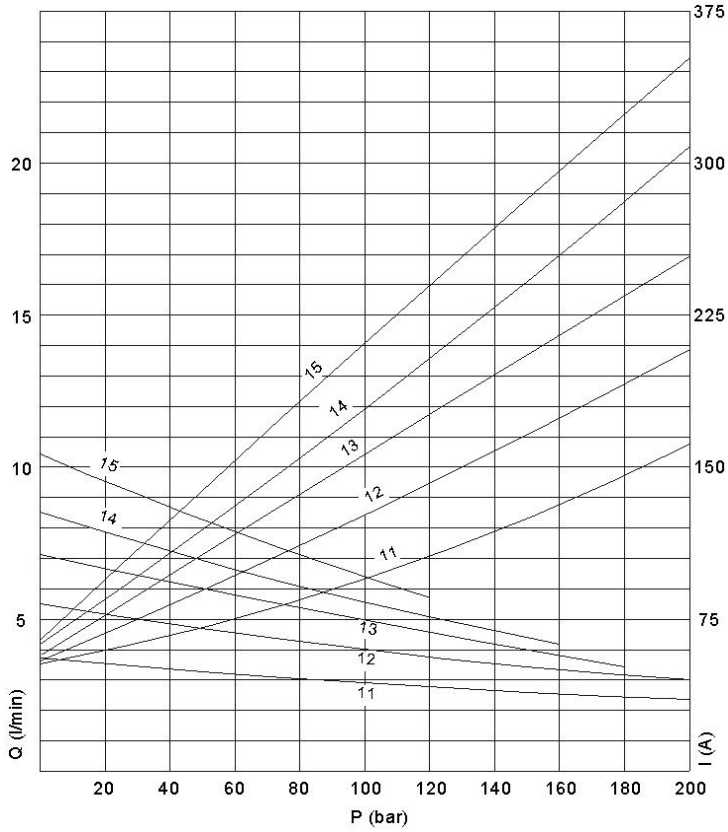
Motor CODE	C41
Voltage	24 V
Power	500 W
S3	17%
S2	5 min
Thermal switch	no
Protection Index	IP54



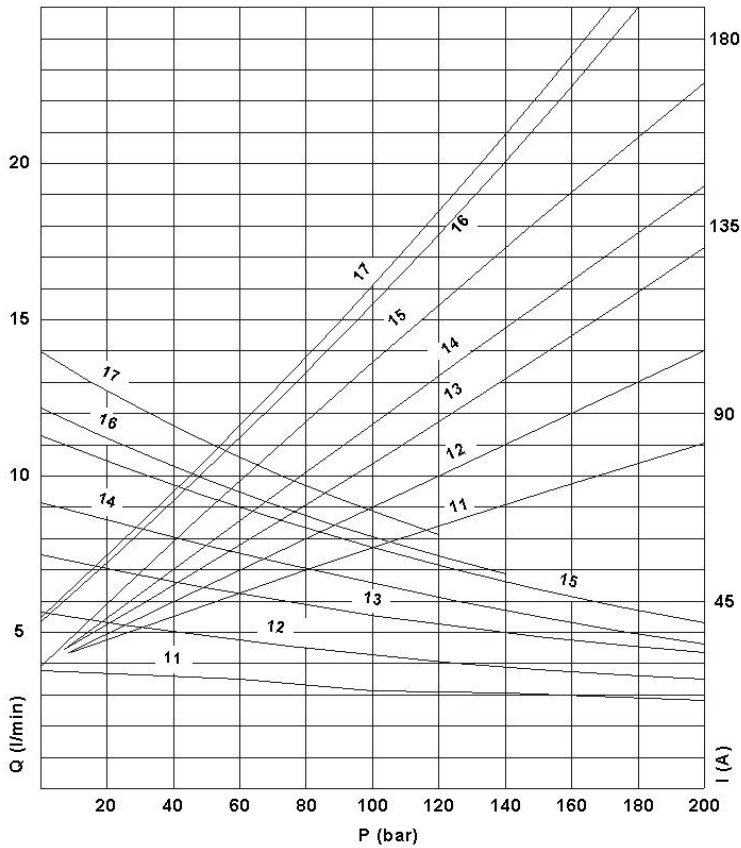
Motor CODE	C67 – C123
Voltage	12 V
Power	800 W
S3	9%
S2	4 min
Thermal switch	C123 only
Protection Index	IP54



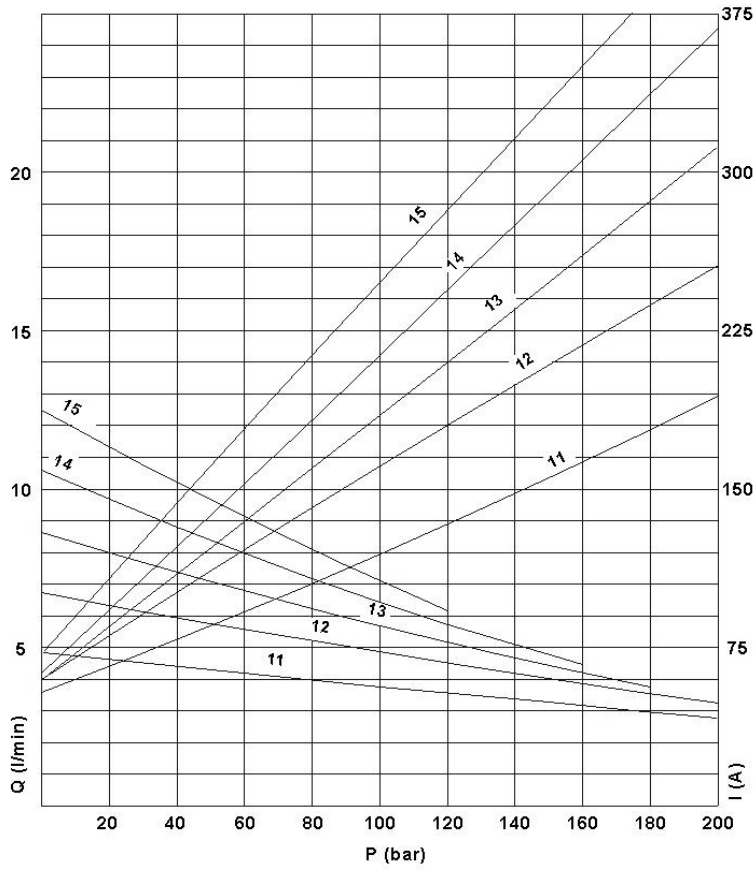
Motor CODE	C94 – C122
Voltage	24 V
Power	800 W
S3	C94: 8% C122: 10%
S2	C94: 2,5 min C122: 4 min
Thermal switch	C122 only
Protection Index	IP54



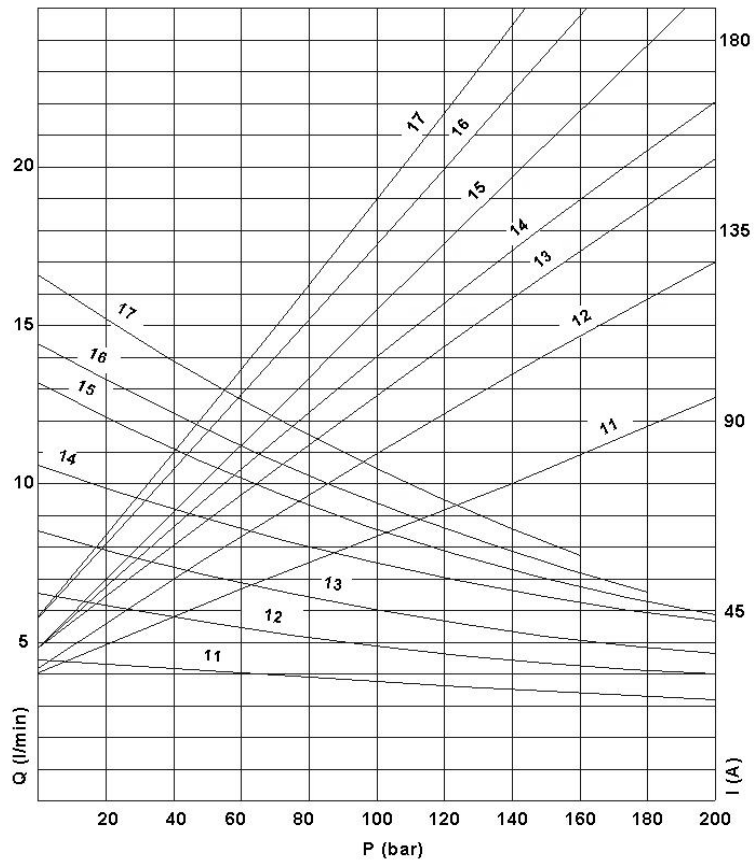
Motor CODE	C98 – C144
Voltage	12 V
Power	1500 W
S3	8%
S2	2 min
Thermal switch	C144 only
Protection Index	IP54



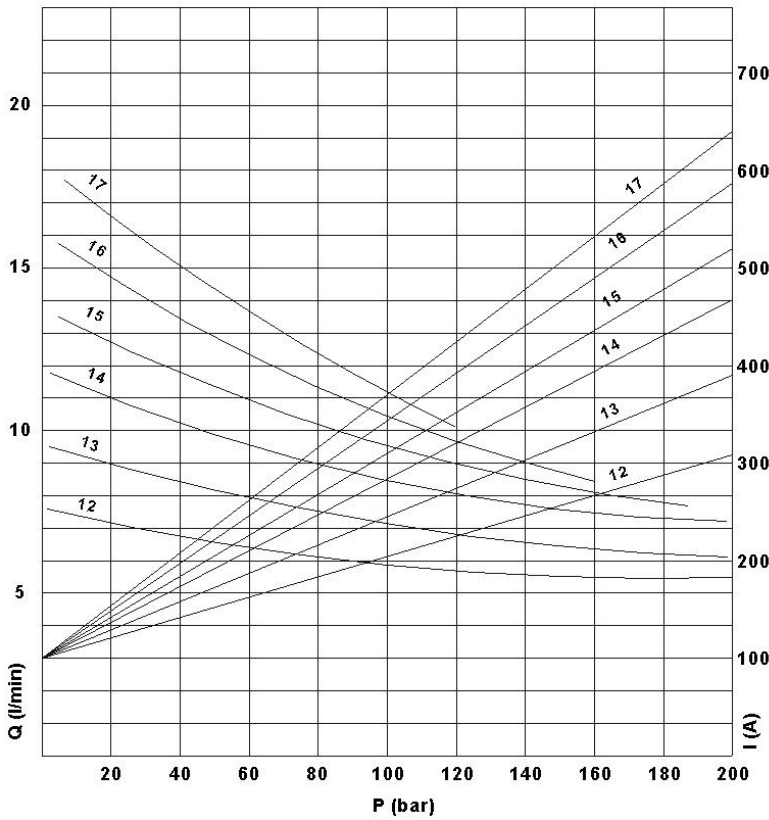
Motor CODE	C97 – C145
Voltage	24 V
Power	2000 W
S3	5%
S2	2 min
Thermal switch	C145 only
Protection Index	IP54



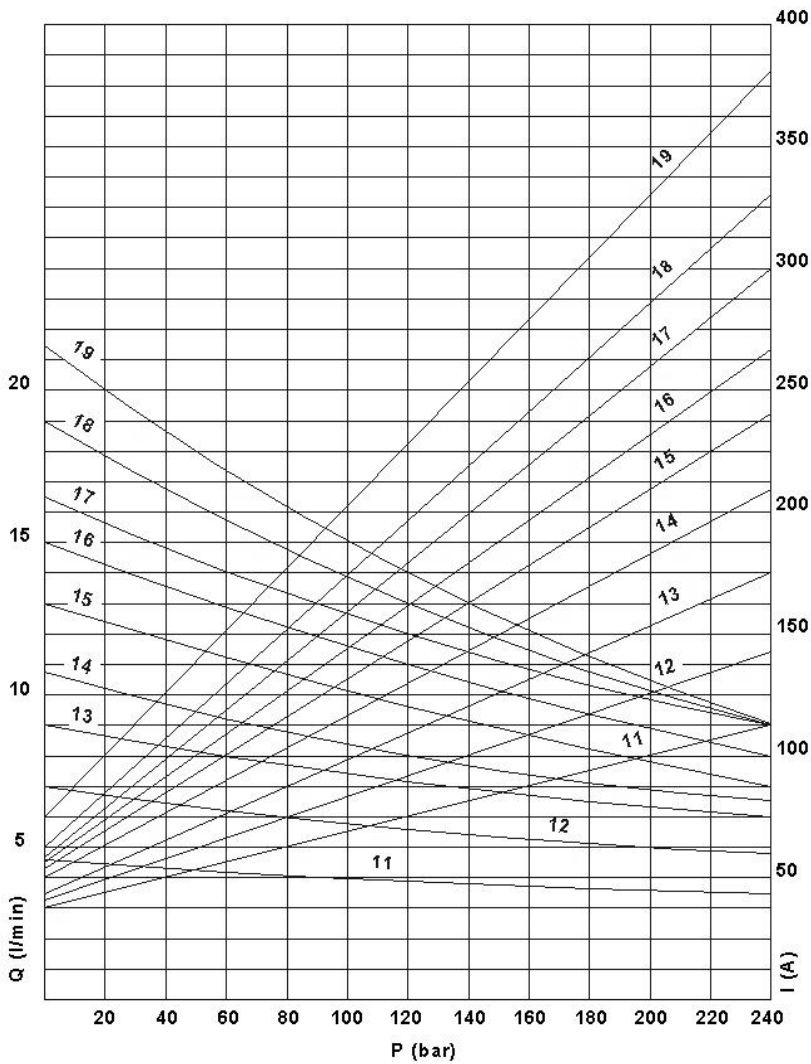
Motor CODE	C91-C102
Voltage	12 V
Power	1600 W
S3	10%
S2	2 min
Thermal switch	C102 only
Protection Index	IP54



Motor CODE	C92-C103
Voltage	24 V
Power	2200 W
S3	5%
S2	2 min
Thermal switch	C103 only
Protection Index	IP54



Motor CODE	C96
Voltage	12 V
Power	2400 W
S3	8%
S2	1 min
Thermal switch	yes
Protection Index	IP54



Motor CODE	C151 - C140
Voltage	24 V
Power	3000 W
S3	8%
S2	4 min
Thermal switch	C140 only
Protection Index	IP54



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